



# **OPTICKÁ VLÁKNA a jejich použití pro komunikace a vláknové sensory**

**Ústav fotoniky a elektroniky AVČR, v.v.i.**

**[www.ufe.cz/~kasik](http://www.ufe.cz/~kasik)**

úfe

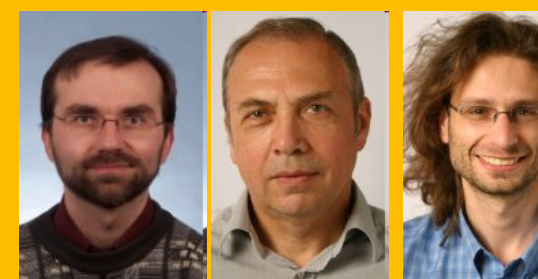


*Technologie optických vláken*

Optické sensory s povrchovými plasmony

Nelineární a integrovaná optika

Český normál času a kmitočtu, syntéza řeči

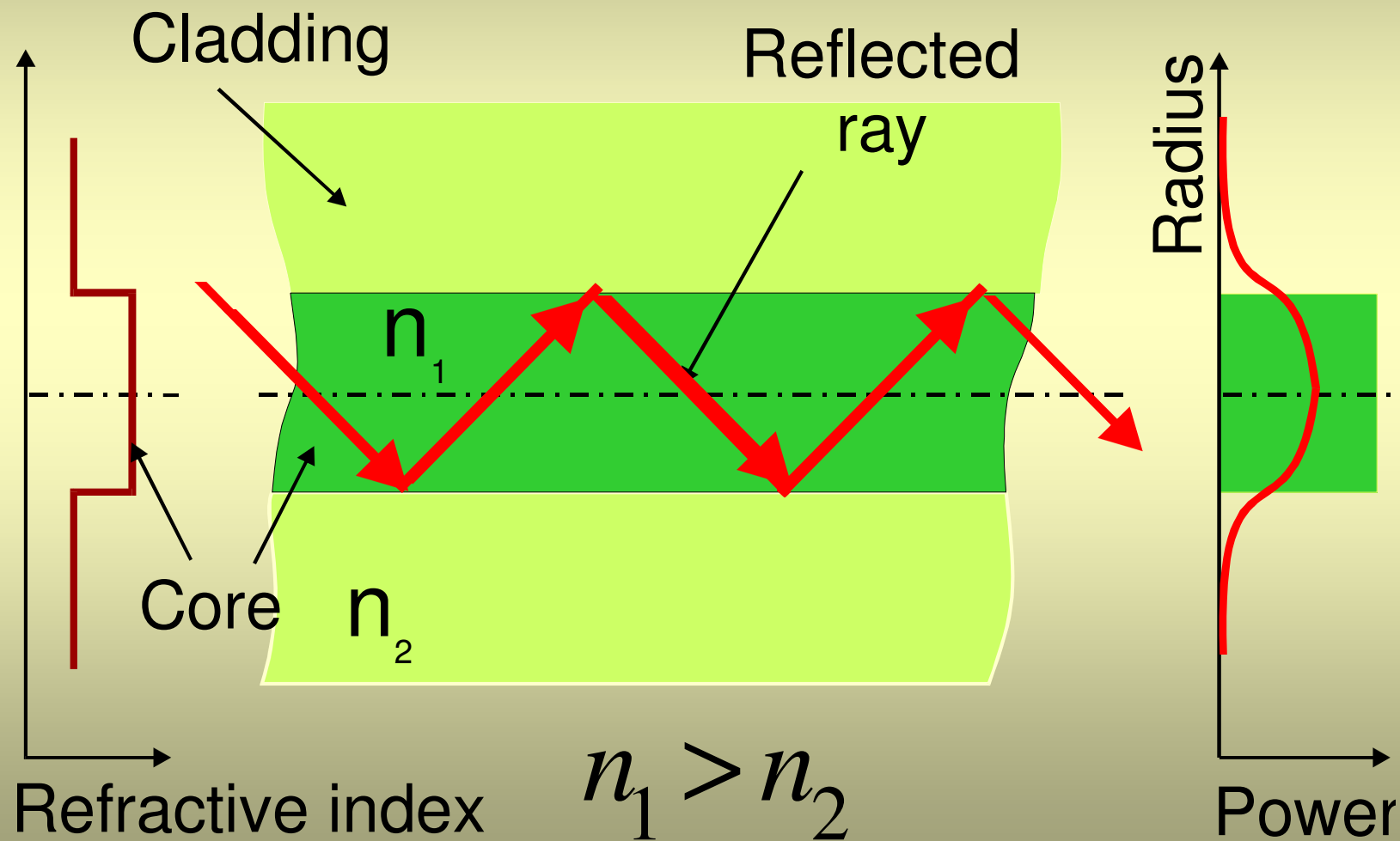


# OPTICAL FIBERS & application in communications and sensors

- Introduction - optical fibers
- Technologies
  - Preform preparation and fiber drawing
- Application
  - Optical communications
  - Non-linear fiber optics
    - Fibers & nanoparticles
  - Fiber-optic sensors
- Summary

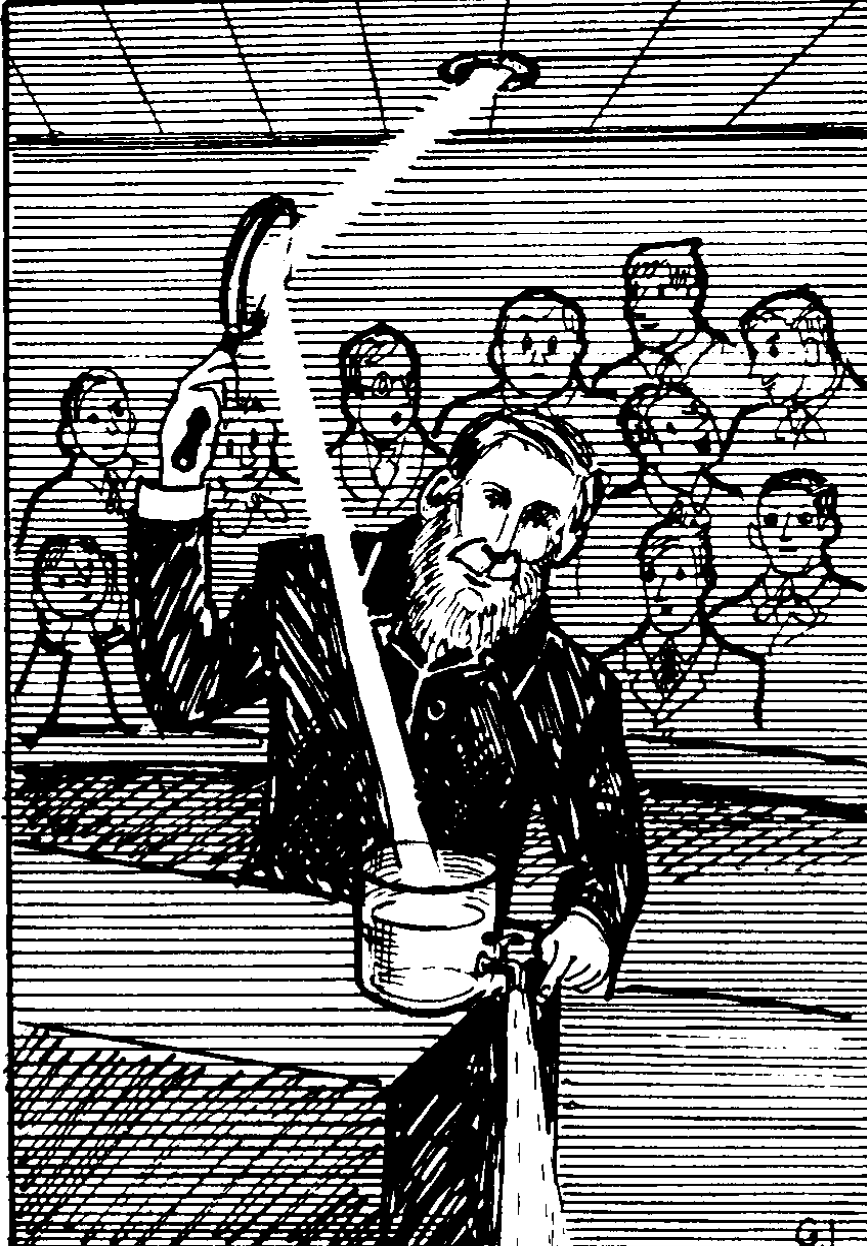
# I. INTRODUCTION : Optical fibers

Dielectric **structures**, mostly of cylindrical symmetry, diameter  $\ll$  length





# Optical fiber - principle



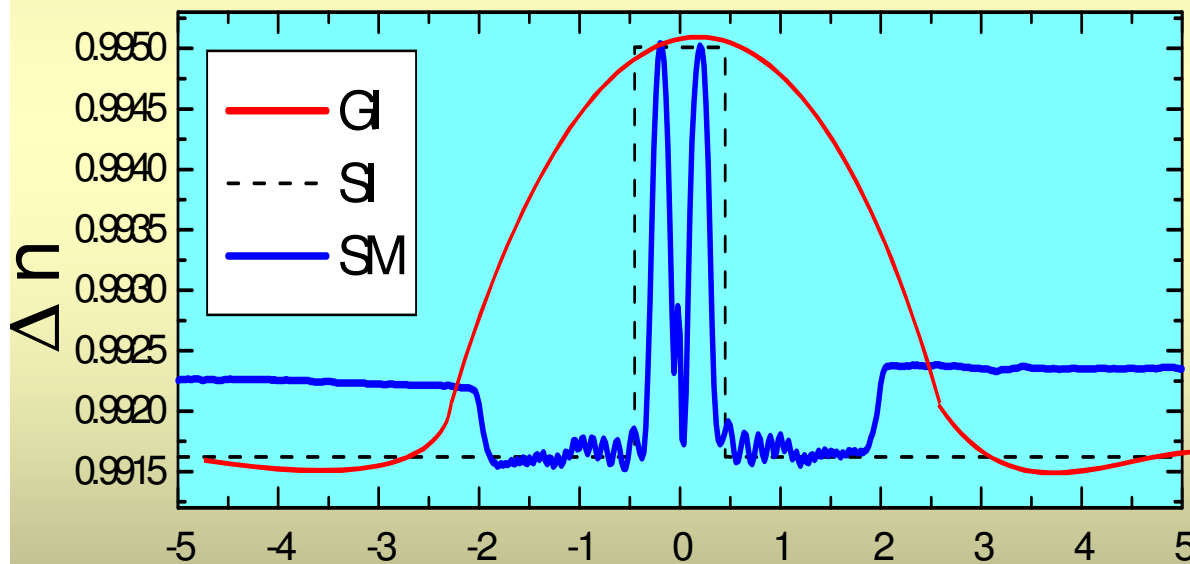
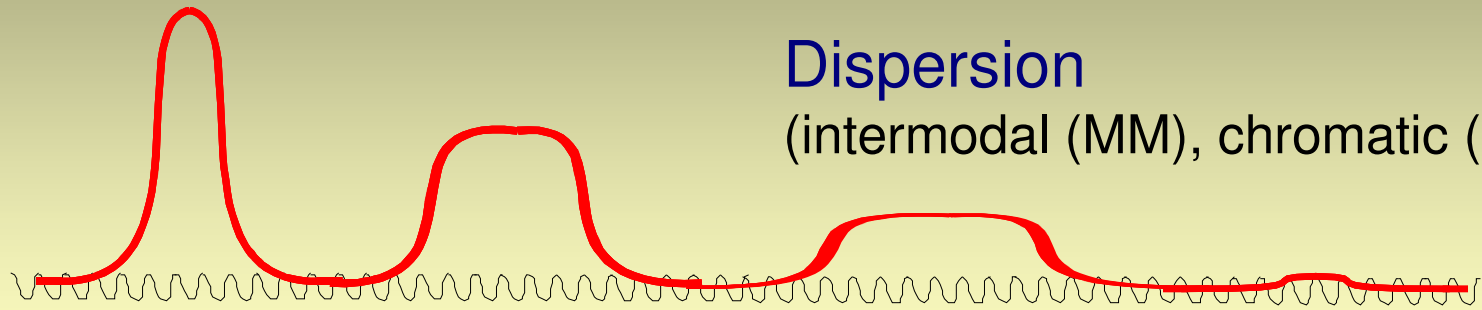
Material	Refractive index
Vacuum	1
Air	1.0003
Water	1.330
<b>Silica glass</b>	<b>1.457</b>
Sheet glass	1.520-1.540
Silicon	3.400

Snell Willebrord 1580-1626  
**Tyndall** John 1820-**1893**

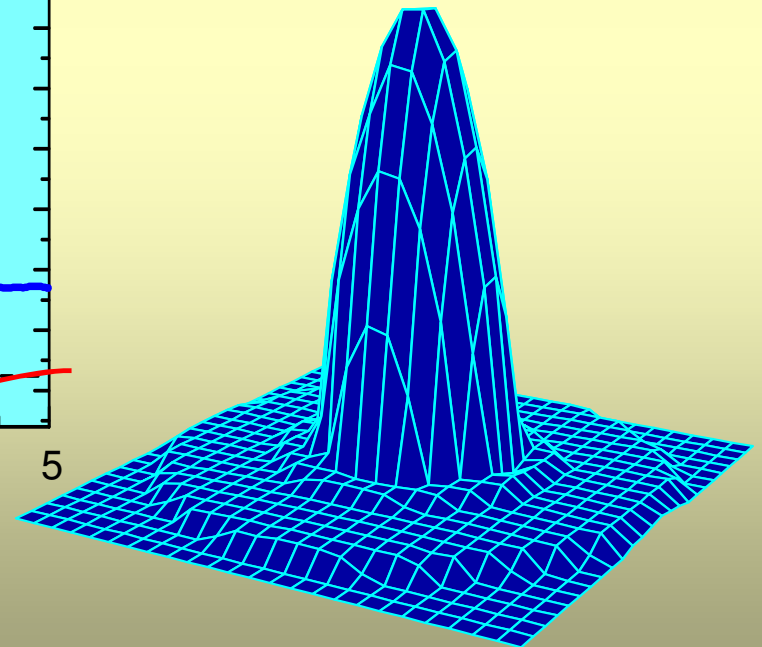
# Optical fiber properties - dispersion and structure

Dispersion

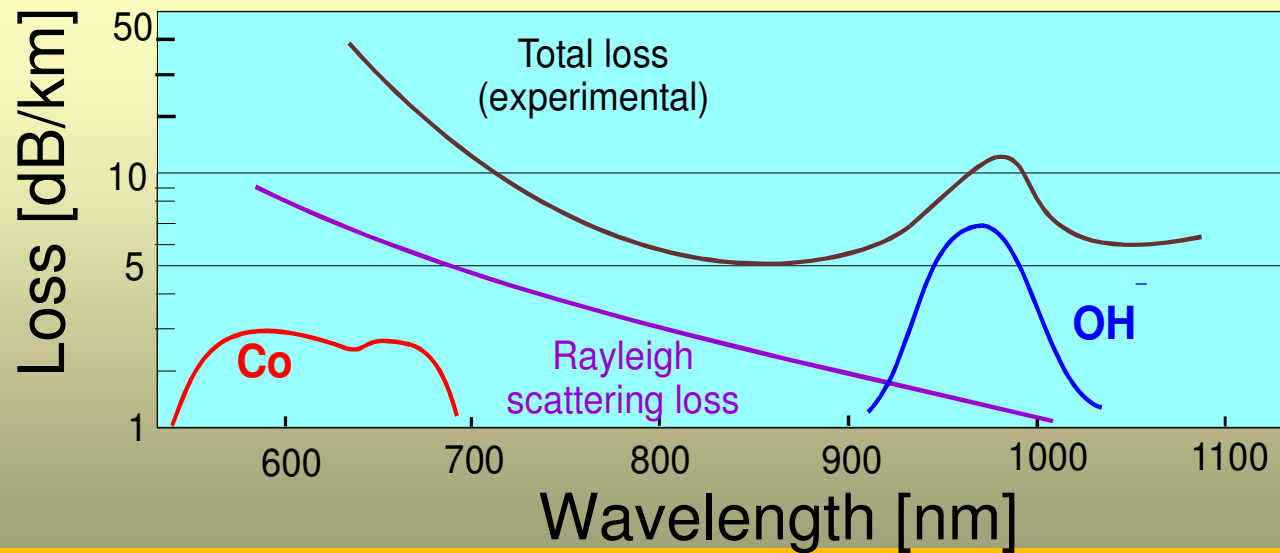
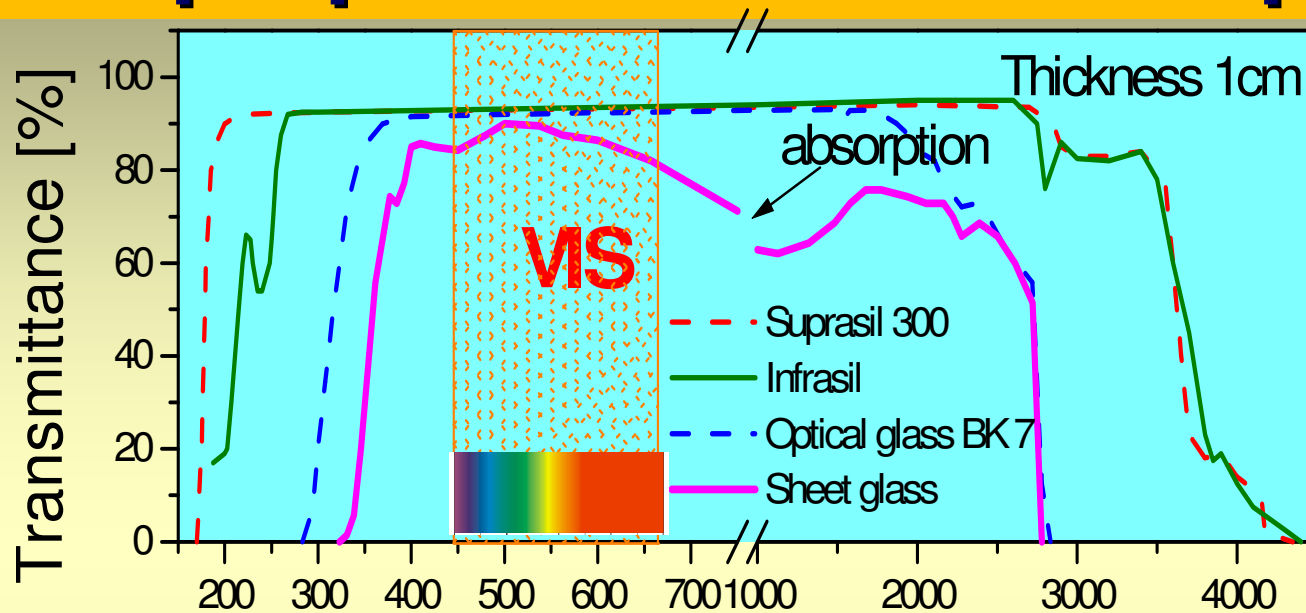
(intermodal (MM), chromatic (SM))



Refractive-index profile



# Optical properties and material purity



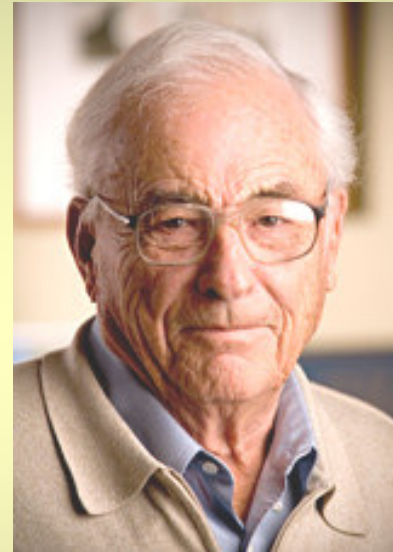
# The Nobel Prize in Physics 2009



Charles K. KAO

**1/2**

for groundbreaking achievements concerning the **transmission of light in fibers for optical communication**



Willard S. Boyle

**1/4**



George E. Smith

**1/4**

for the invention of an imaging semiconductor circuit – the CCD

# Material purity

- 1) Čistá – č. (min. 98 %)
- 2) Per Analysis – p.a. (99 - 99,5 %)
- 3) *Chemicky čistá* - ch.č. (>99.9 %)
- 4) Polovodičová (99,9995 %)
- 5) Zvláště čistá- **FO Optipur** / pro stopovou analýzu [ppb]  
Ultra-pure - FO Optipur / for trace analysis



% –  $10^{-2}$  (procenta)

ppm –  $10^{-6}$  (parts per million)

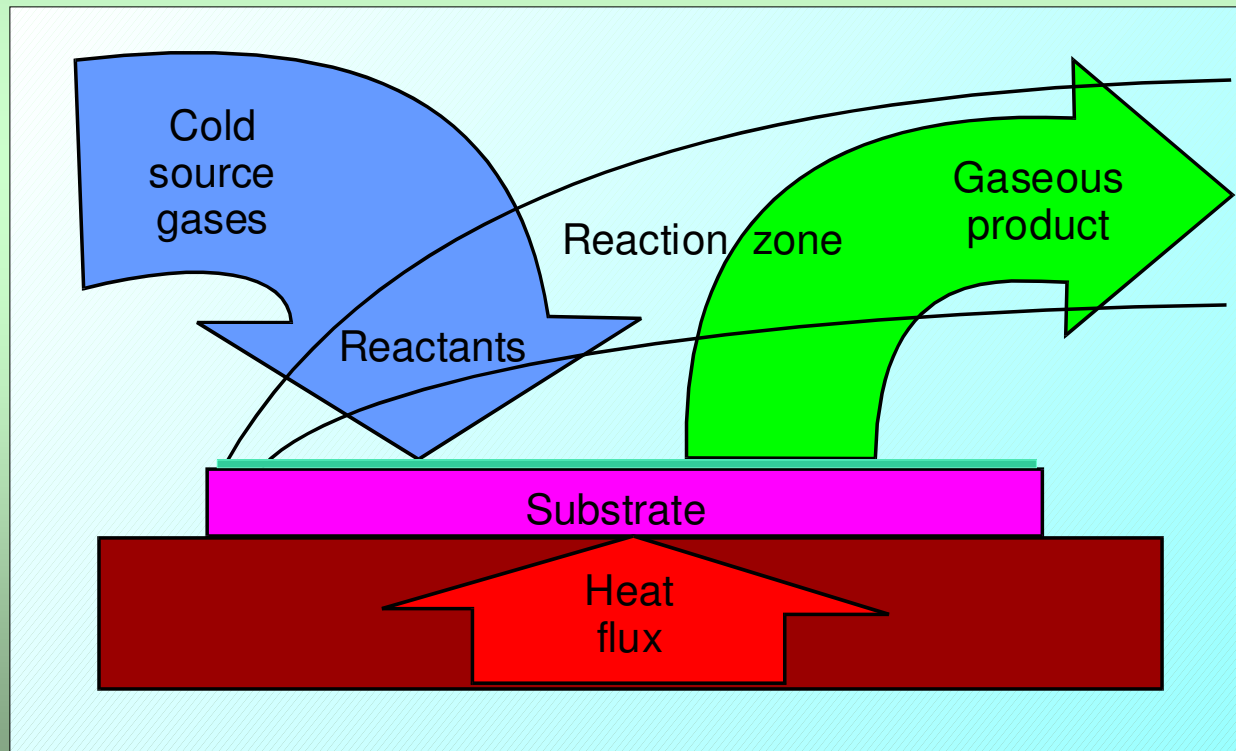
ppb –  $10^{-9}$  (parts per billion) : **content of impurities  
acceptable in FO Optipur materials**

## Ultra-pure technologies - CVD !

## II. TECHNOLOGIES

# CVD - Chemical Vapor Deposition

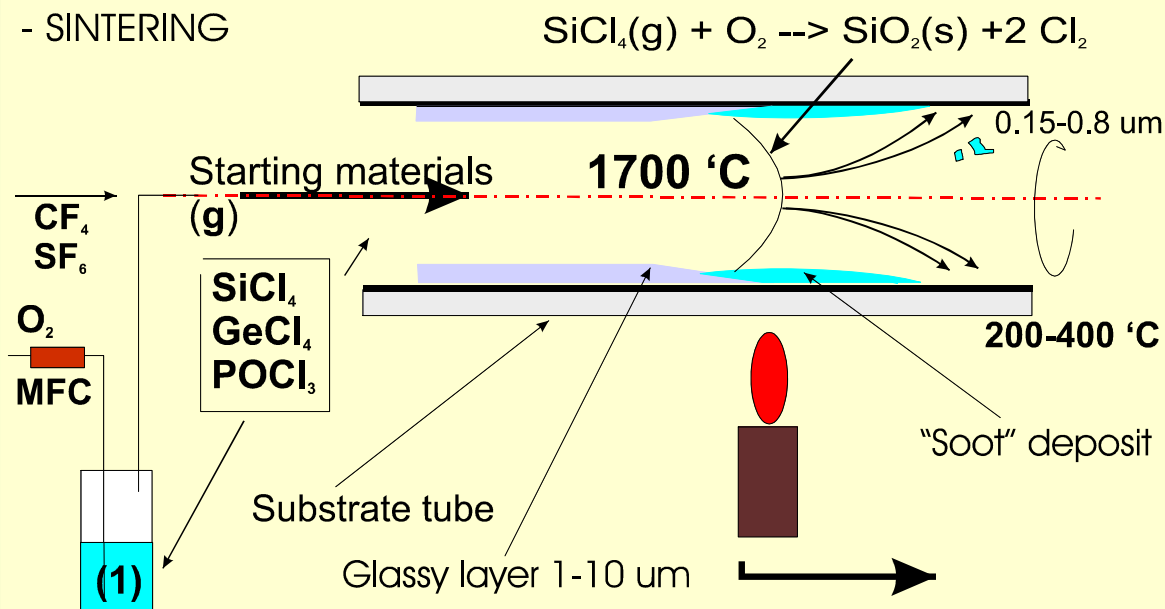
= production and deposition of material in solid state from starting materials in gaseous state through a chemical reaction :



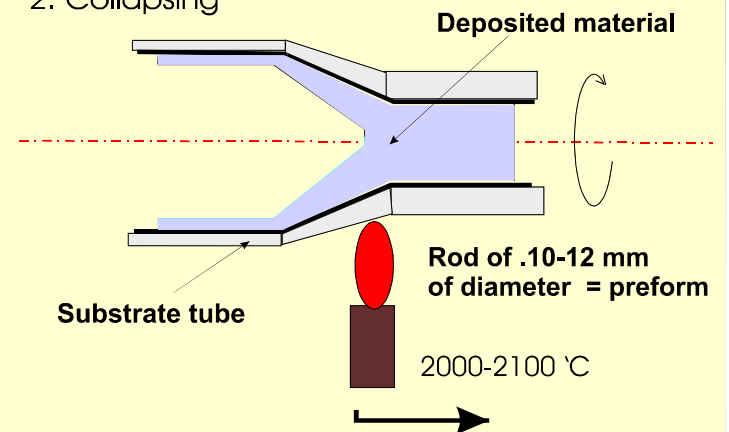


# MCVD – Chemical Vapor Deposition

- 1. - DECOMPOSITION-oxidation
- DEPOSITION
- SINTERING



- 2. Collapsing

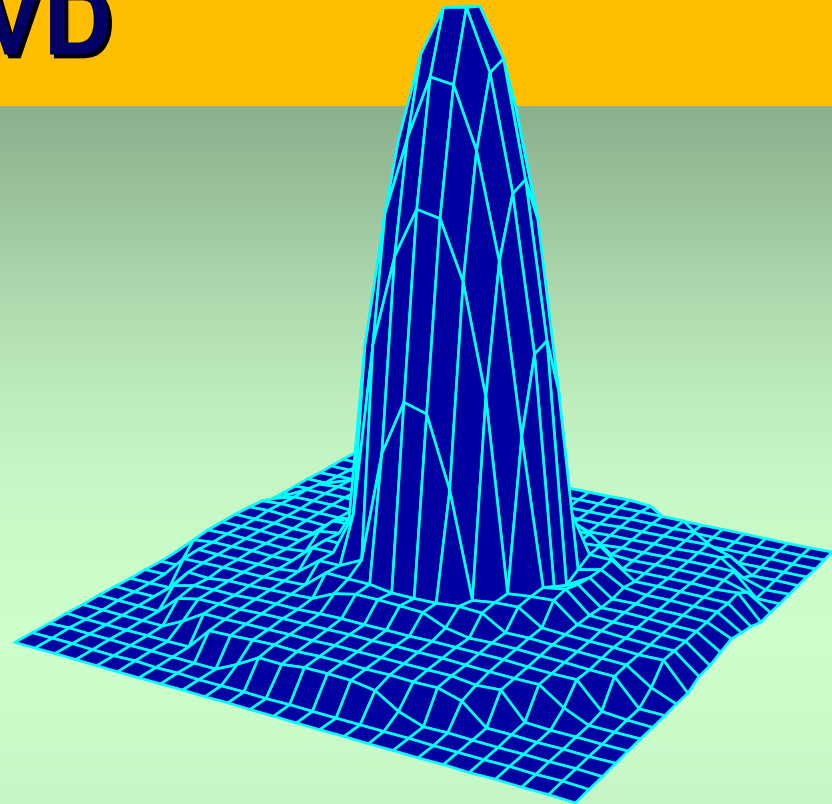


- Sequential sintering of thin glassy layers (of thickness 1-20  $\mu\text{m}$ ) onto inner wall of silica substrate with potential obtaining bulk material [after S. R. Nagel, 1982] = rod. No melting,
- **high purity material preparation.**

# MCVD



Microphoto of cross section  
of produced preform

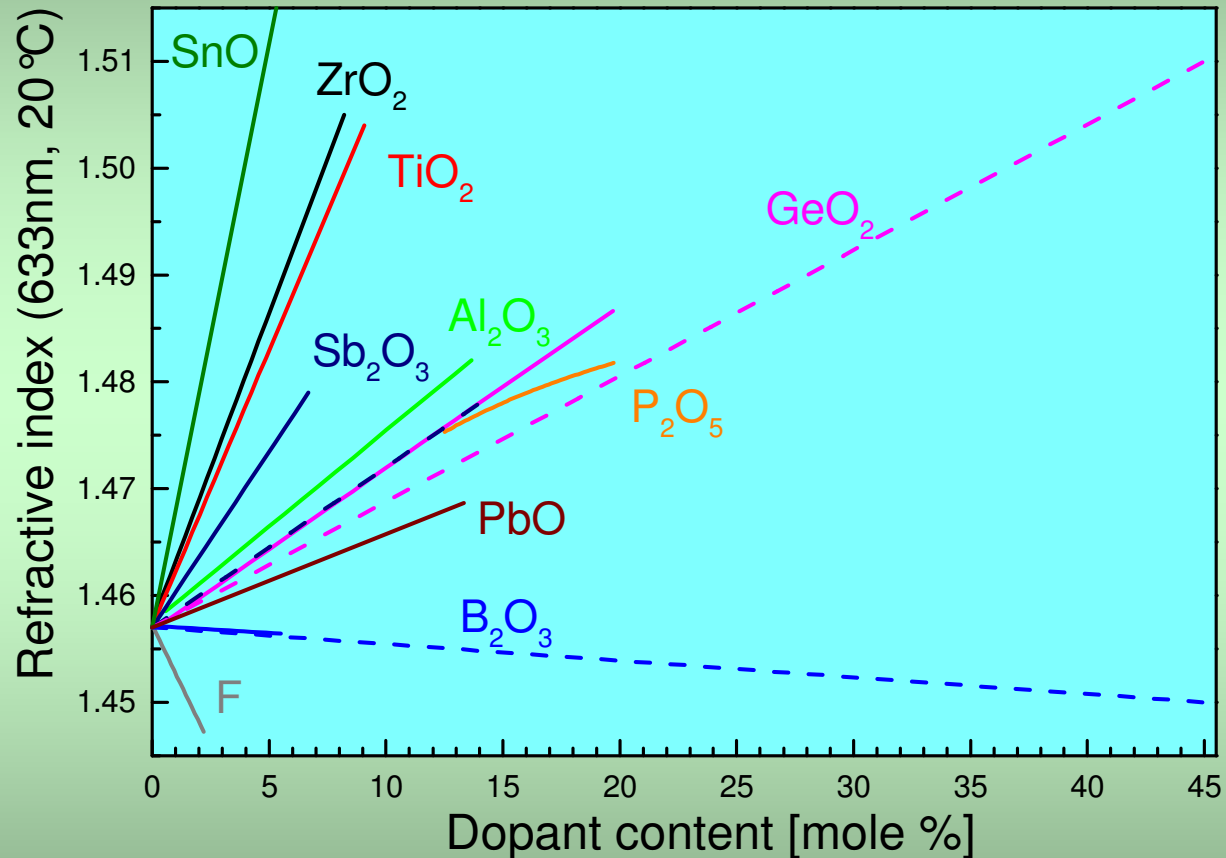


Tomography of the refractive-  
index profile of preform

- High purity material due to FO-Optipur purity starting materials.
- High quenching rate ranging from  $10^2$  to  $10^3$  °C/s.

# Complex Material Problem

## Doped Silica - Optical Properties



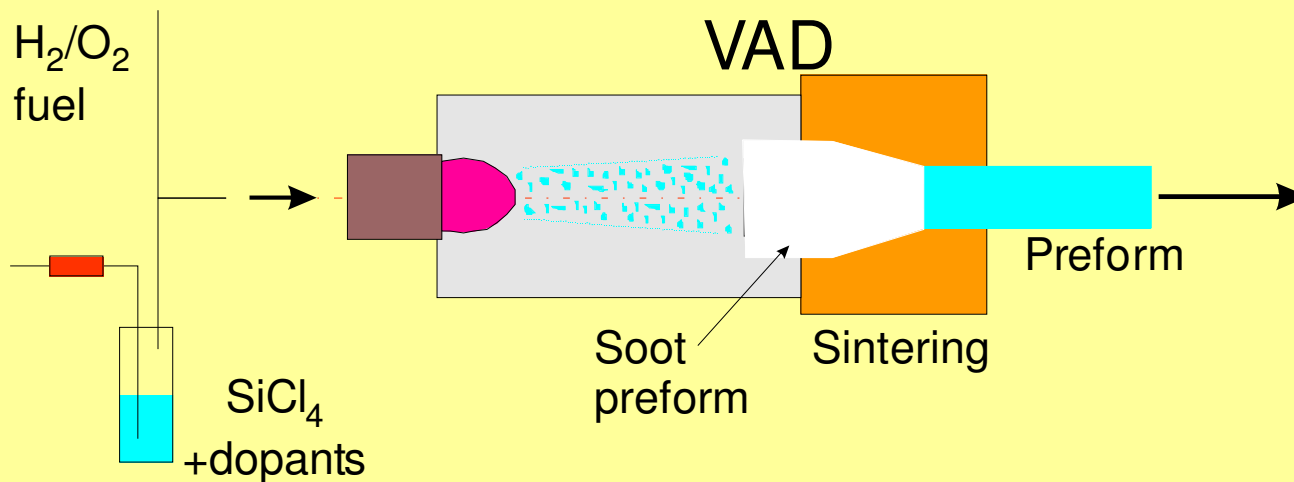
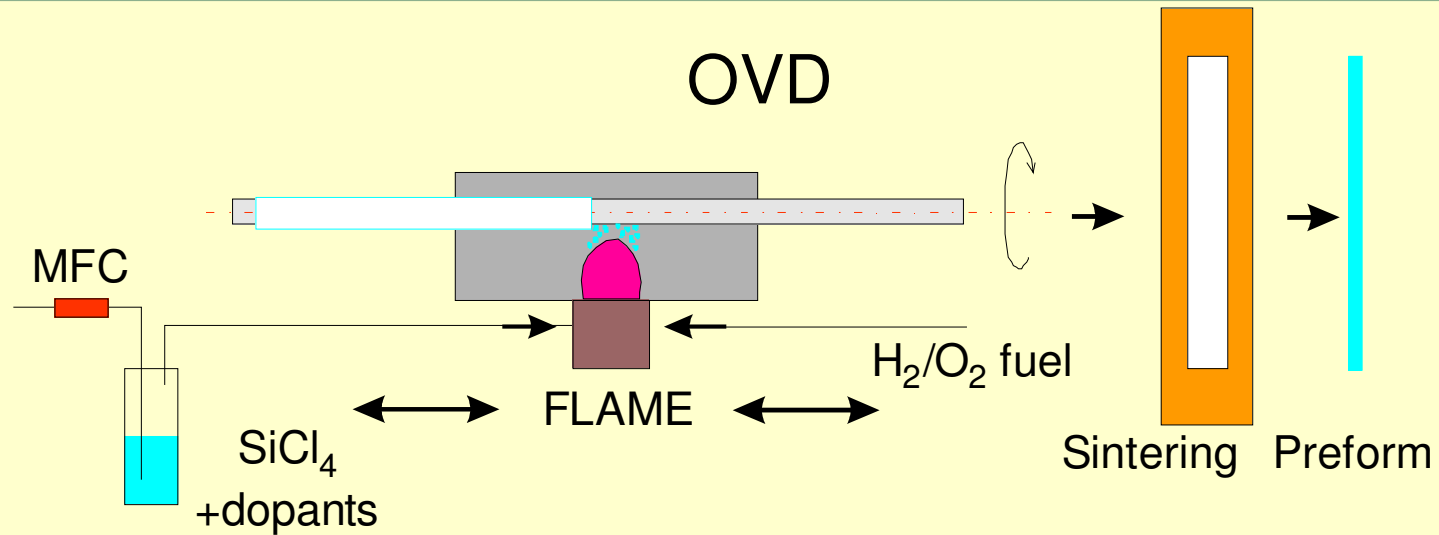
[after A.B. Chynoweth, 1979, M. Shimizu, 1986, Y. Ohmori, 1983, S. H. Wemple, 1973, H. Wehr 1986, I. Kasik, 2005, K. Sanada, 1980, M. M. Karim 1994]

# MCVD

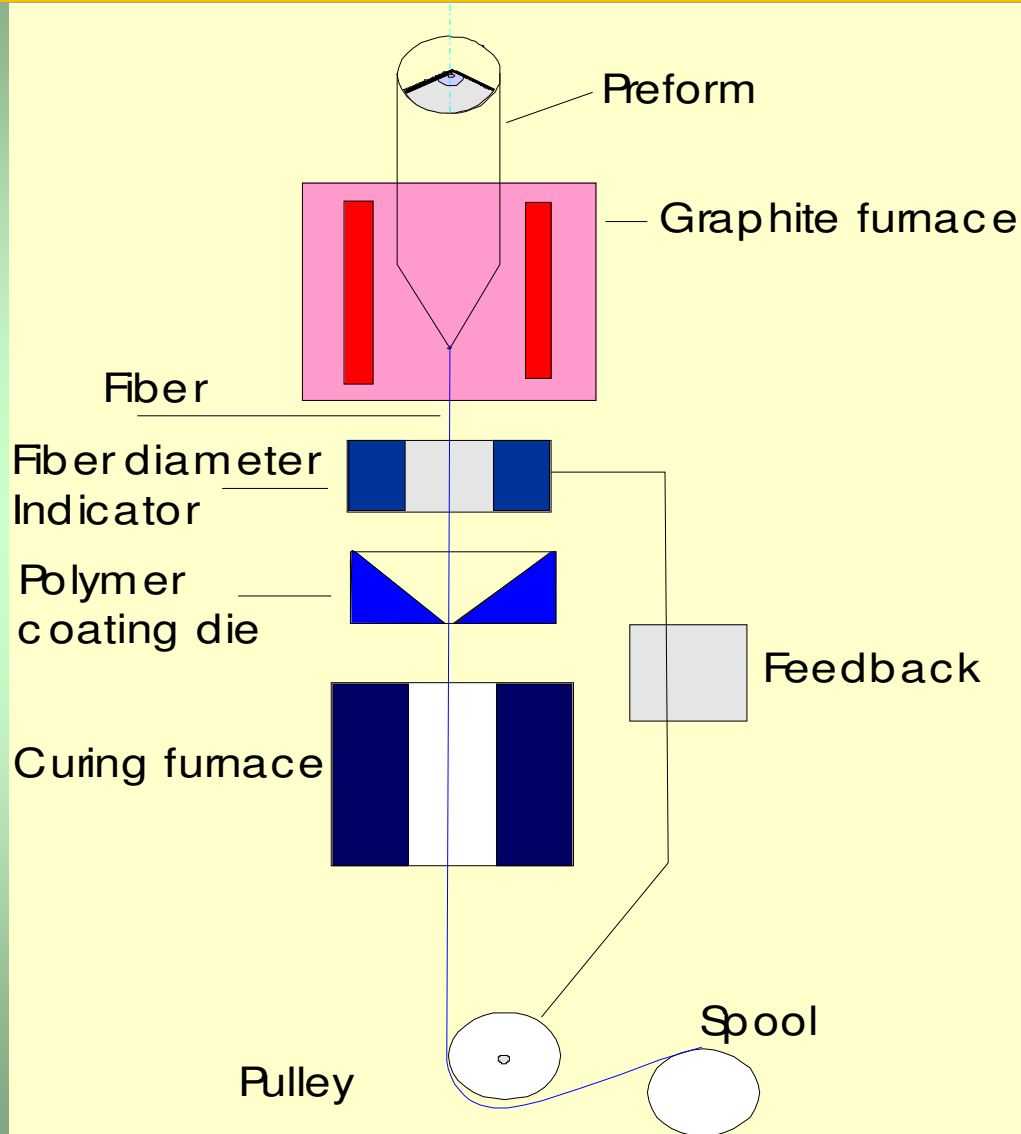
**Suitable for the preparation of :**

- **silica-based** materials, **doped** (up to 50 mol%)
- **few-component** (up to ~ 6 components) materials
- materials for **photonics, optics**, optoelectronics
- materials of **high-level purity** ( $\sim 10^1$  ppb)
- products requiring high preciseness of geometry (better than 1 %)

# Other CVD Technologies



# Drawing of Optical Fibers



- diameter  
80-1000  $\mu\text{m}$
- temperature  
1800-2000  $^{\circ}\text{C}$



# Preparation of Optical Fibers

1) **Physical design** of structure

Material choice

**SCIENCE**

2) **Preparation of** original glass material - **preform**

Ultra-pure **TECHNOLOGIES !!!**

**CVD – MCVD** [(Modified) **Chemical**

**Vapour Deposition**]

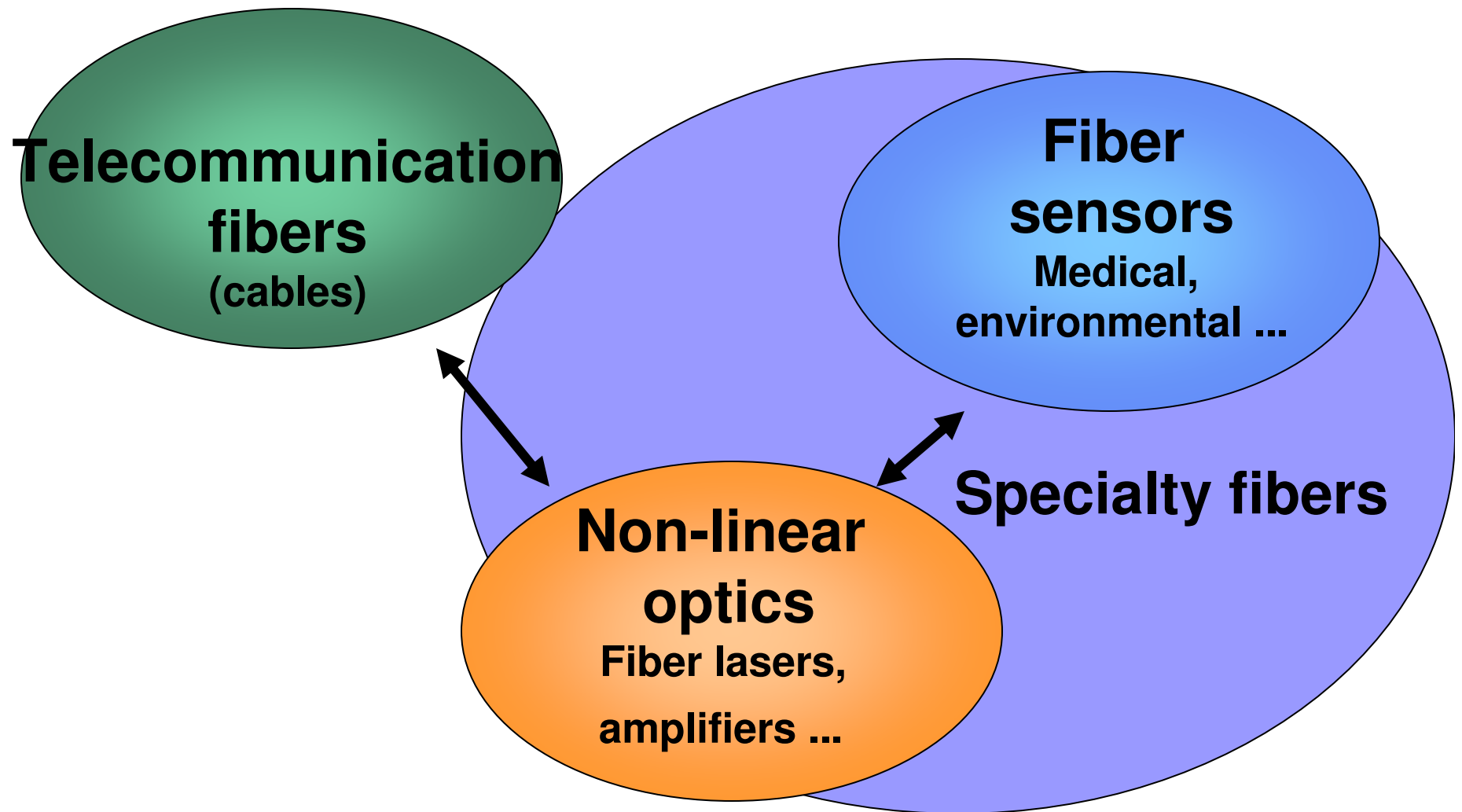
(melting in crucible – C.Kao/history)

3) **Fibre drawing** from preform

(drawing from crucible - history)

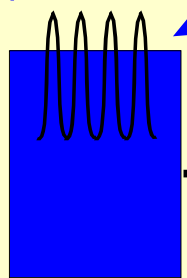


# III. Application



# Telecommunications

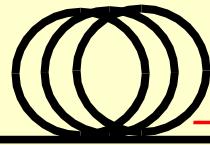
Speciální optické vlákno  
(aktivní)



1550 nm

**VYSÍLAČ**

- polovodičový
- vláknově optický (EDFL)

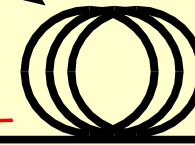


200 m

**ZESILOVAČ**

- optoelektronický
- vláknově optický (EDFA)

Optické vlákno - kabel  
(pasivní)



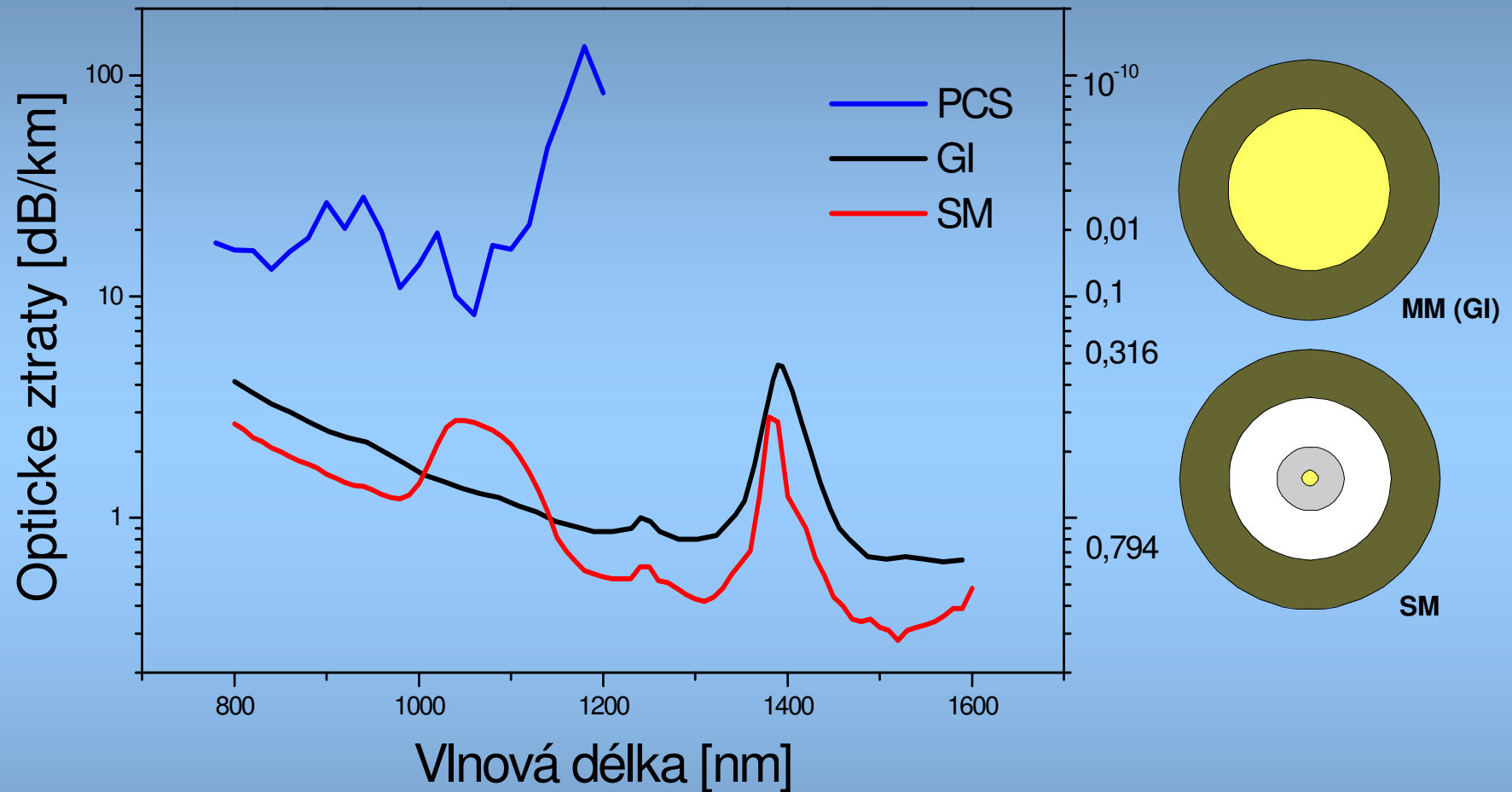
100 km

**PŘIJÍMAČ**

Requirements (cables) :

- Low loss, low dispersion
- **Durability** to surroundings (temperature, pressure, e.field...)
- Low price

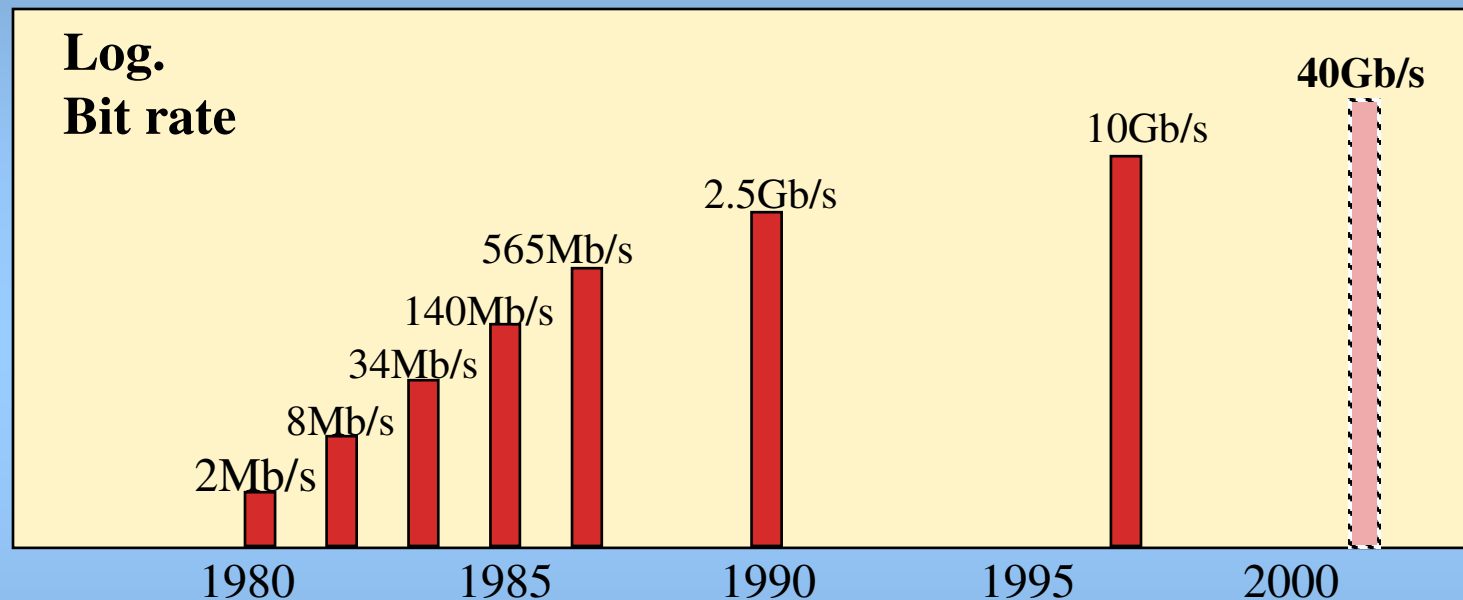
# Telecommunications



1981 : 1<sup>st</sup> demonstration of PCS optical fiber (CR)  
2007 : 700 000 km telecom fibers in CR installed

# Non-linear fiber optics

## High bit-rate transmission

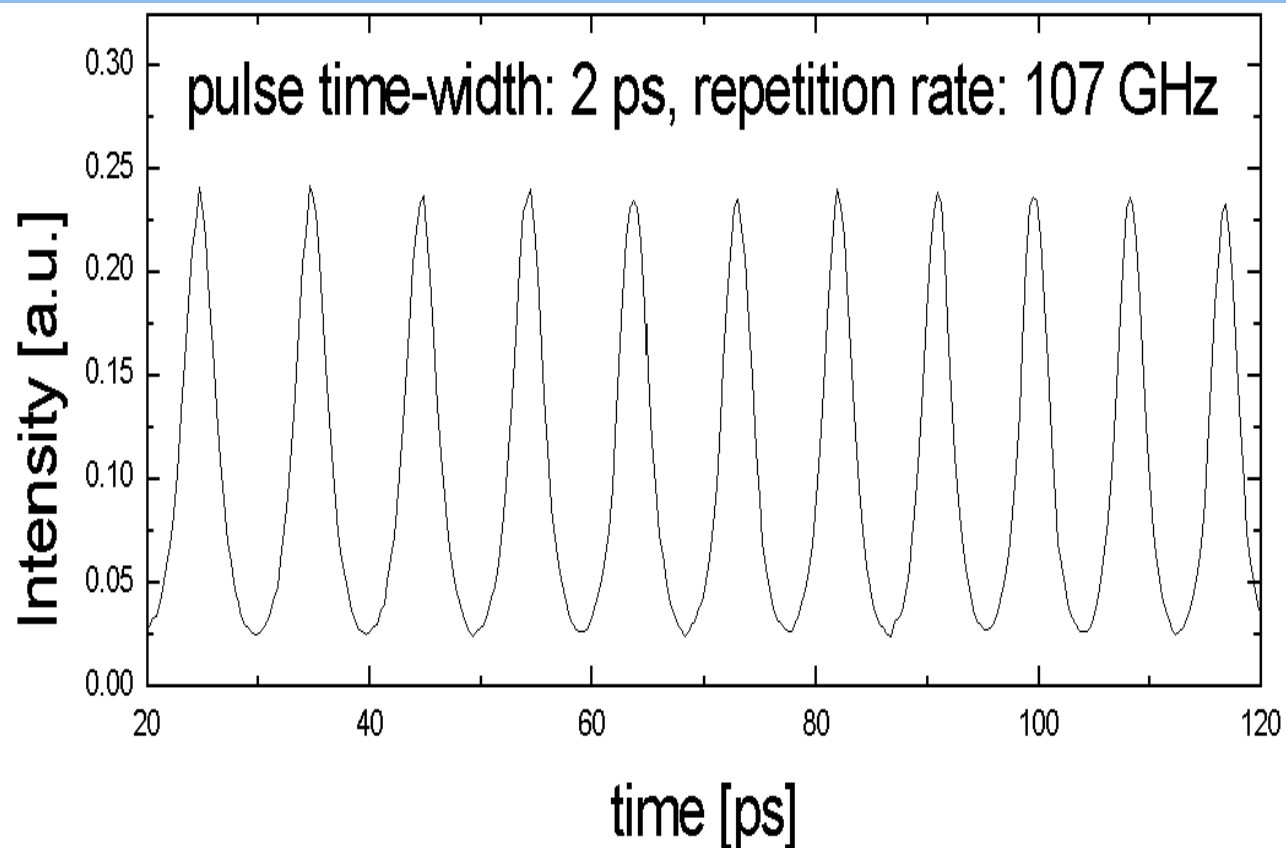
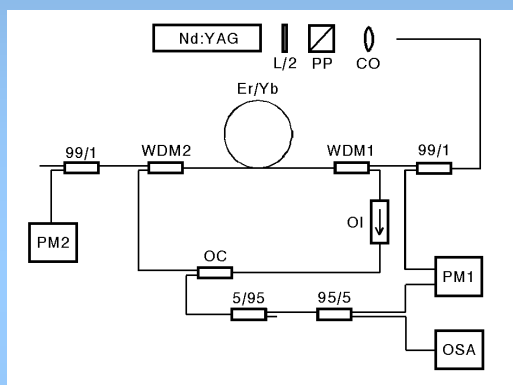


„Information society“

- Vision : all-optical processing of information
- **Solutions : multiplexing in time or spectral domain**

# Time Division Multiplexing (TDM)

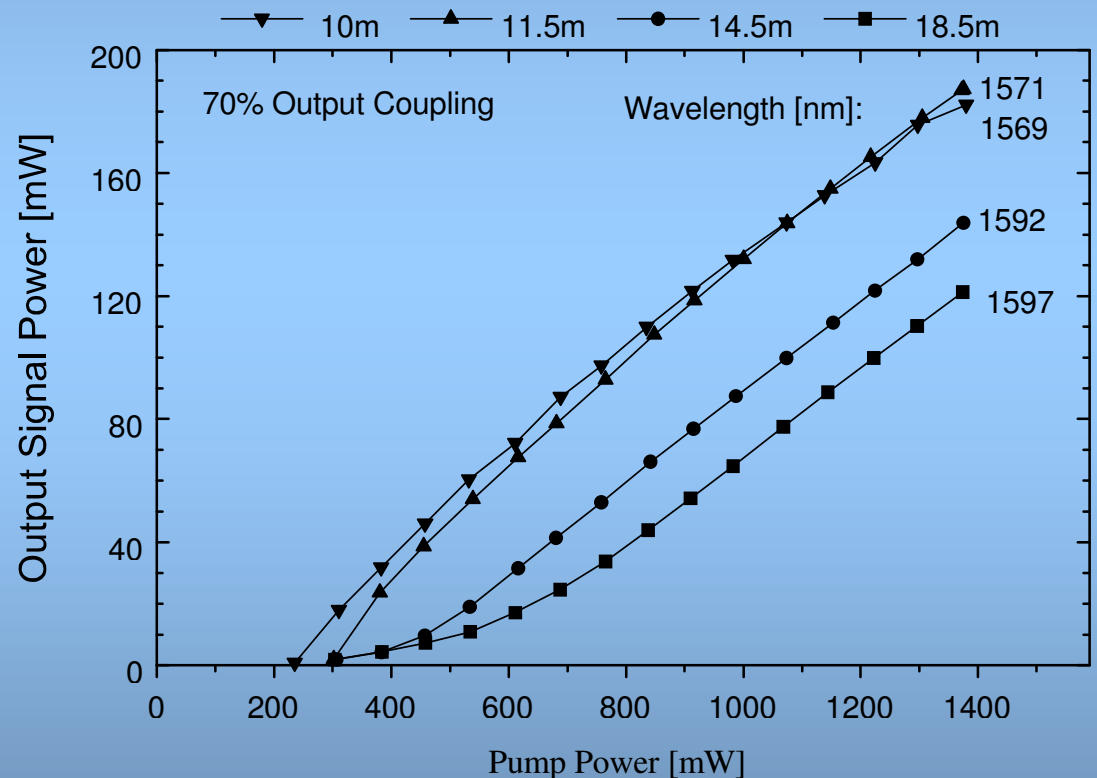
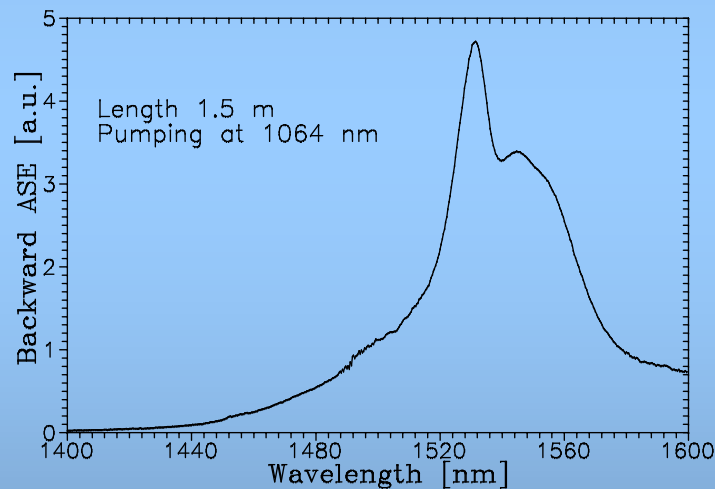
**GOAL** : Ultrafast sources - soliton fiber lasers (increase of transmission rate); hundreds of GHz  $\gg$  conventional semiconductor sources





# Specialty fibers – Er<sup>3+</sup>/Yb<sup>3+</sup>- doped

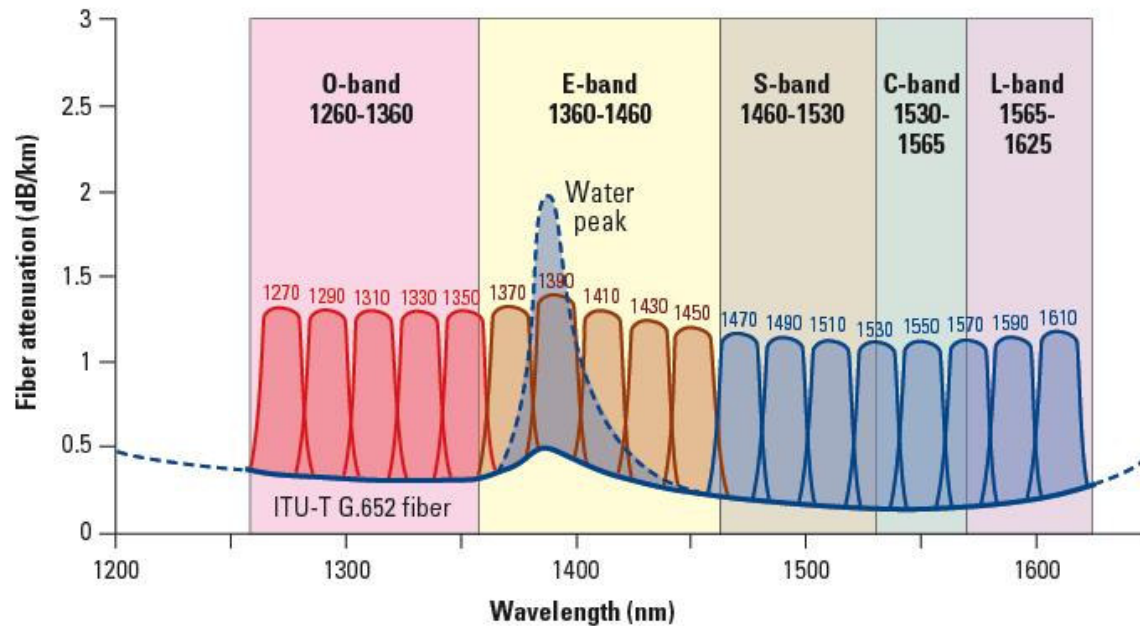
Technol. challenge : specialty optical fiber efficiently operating at ~1550 nm and suitable for pumping at 1064 nm (mini-YAG).  
Er/Yb-P2O5-Al2O3-SiO2 fiber



■ *In collaboration with NLO group*

# Wavelength Division Multiplexing (WDM)

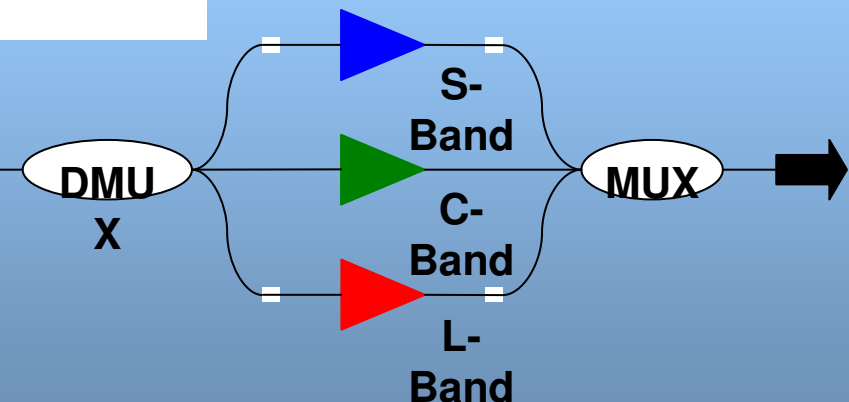
CWDM wavelength grid as specified by ITU-T G.694.2



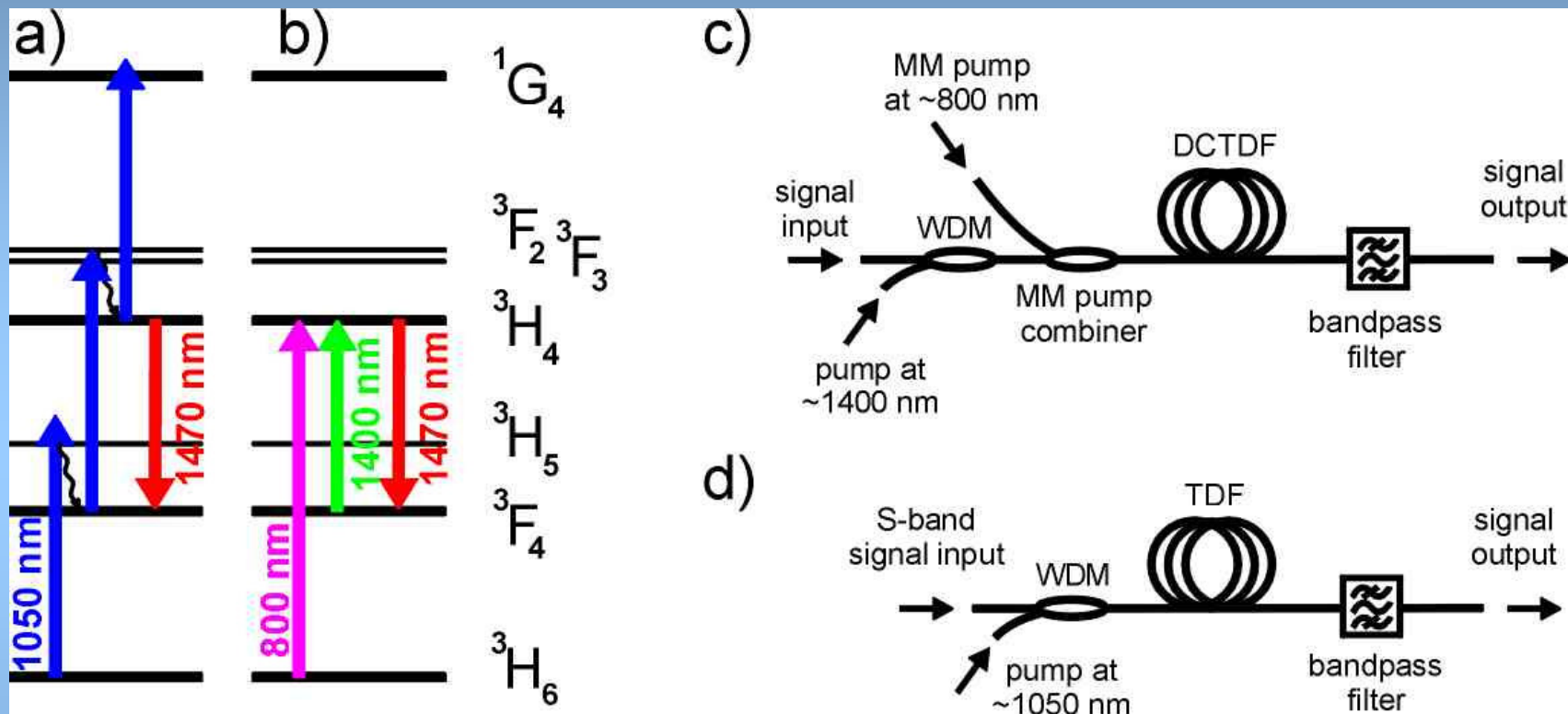
Increase of capacity by an increase of number of channels

=> Need of sources emitting at wavelength different from 1550 nm

*Tb/s multi- $\lambda$  Data stream*

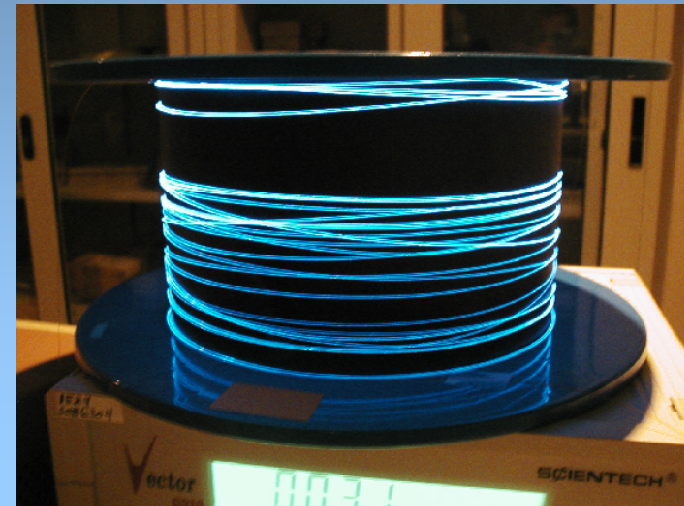
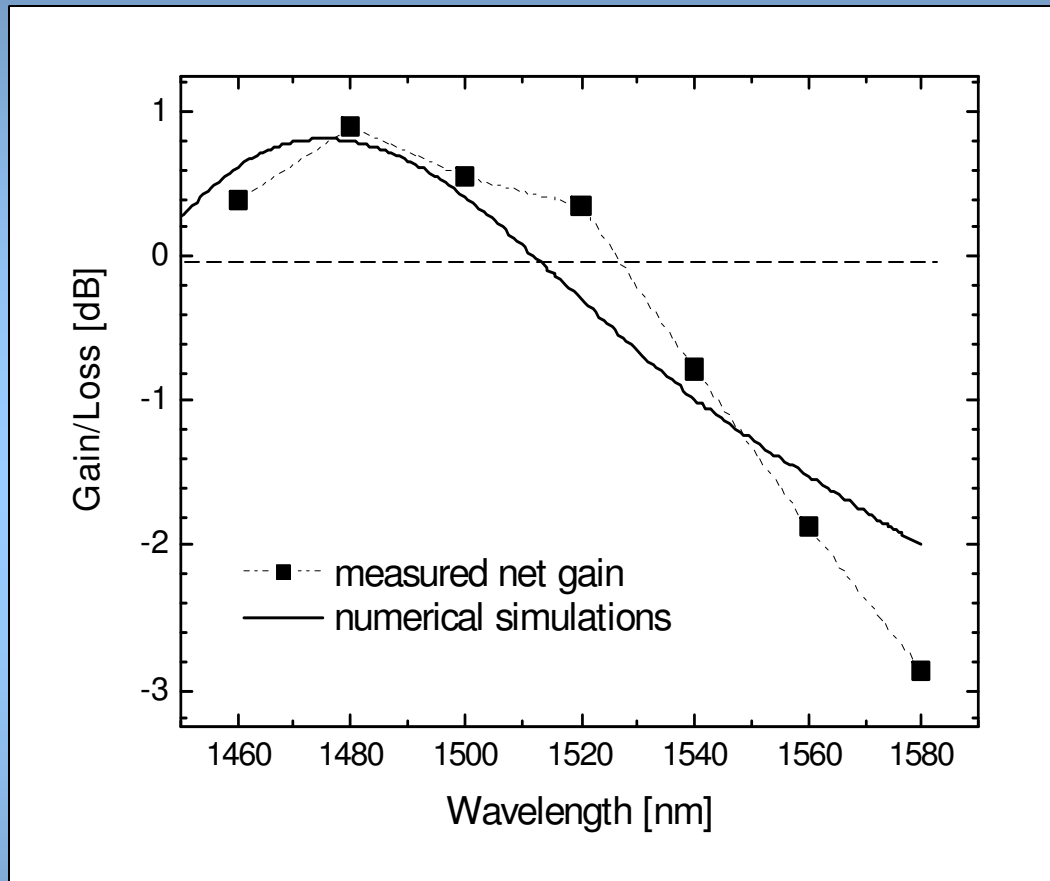


# Specialty fibers – $Tm^{3+}$ -doped



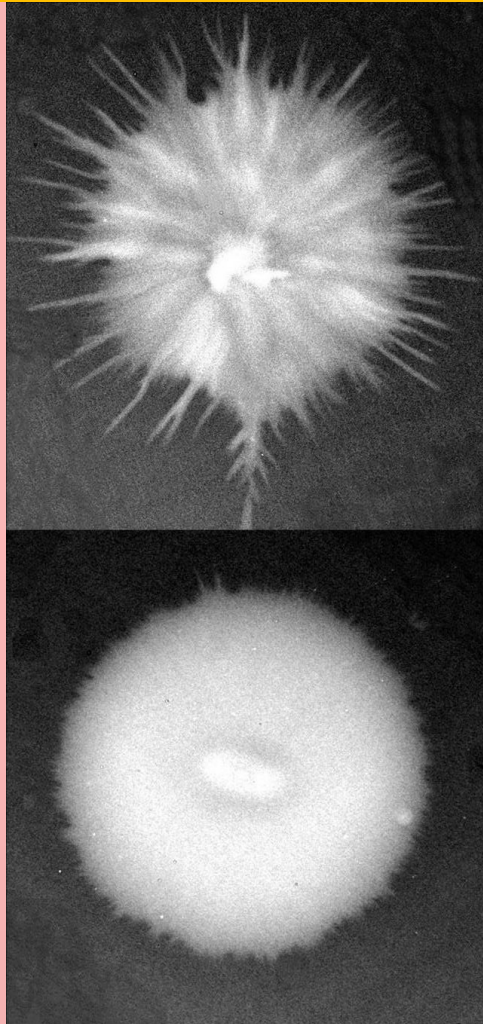
Technol. challenge : specialty optical fiber suitable for generation/ amplification at spectral region other than ~1550 nm (Er-doped).  $Tm^{3+}$ - $Al_2O_3$ - $GeO_2$ - $SiO_2$  fiber efficiently operating in S-band (~1470 nm) and compatible with network; high NA, narrow core.

# Specialty fibers – $Tm^{3+}$ -doped

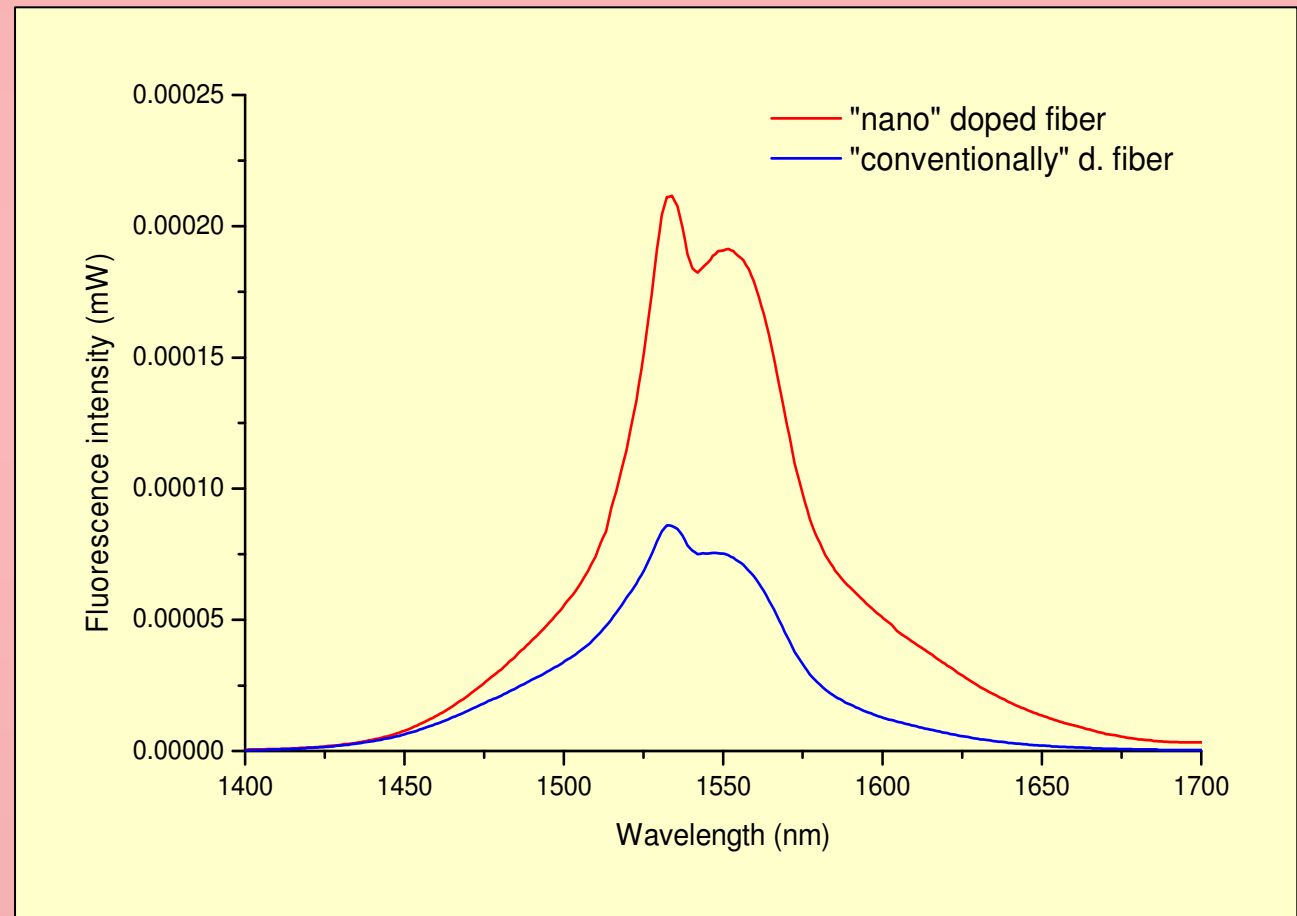


- *In collaboration with NLO group (P.Peterka) and LPMC Nice*

# Specialty fibers – doped with nanoparticles



$Er^{3+} + Al_2O_3$  (ceramic);  $\lambda_{excitation}=980\text{ nm}$



# Specialty fibers – doped with nanoparticles

**$Er^{3+}$  ( $Tm^{3+}$ ) + Si (semiconductor)** [Watekar et.al.]  
*enhancement of fluorescence*

**Si (semiconductor)** [J.Valenta et.al.]  
*~100 nm=>5 nm: fluorescence*

**Challenges** : nanoparticle formation, application, saving & characterization methods

*X/2009*

**$Er^{3+}$  +Si** (*~100 nm*) :

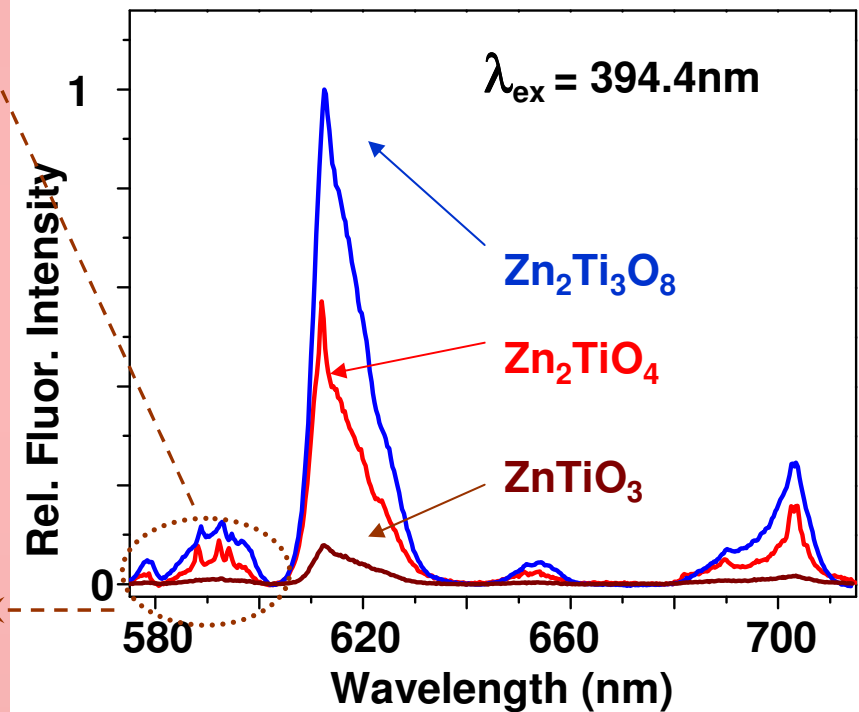
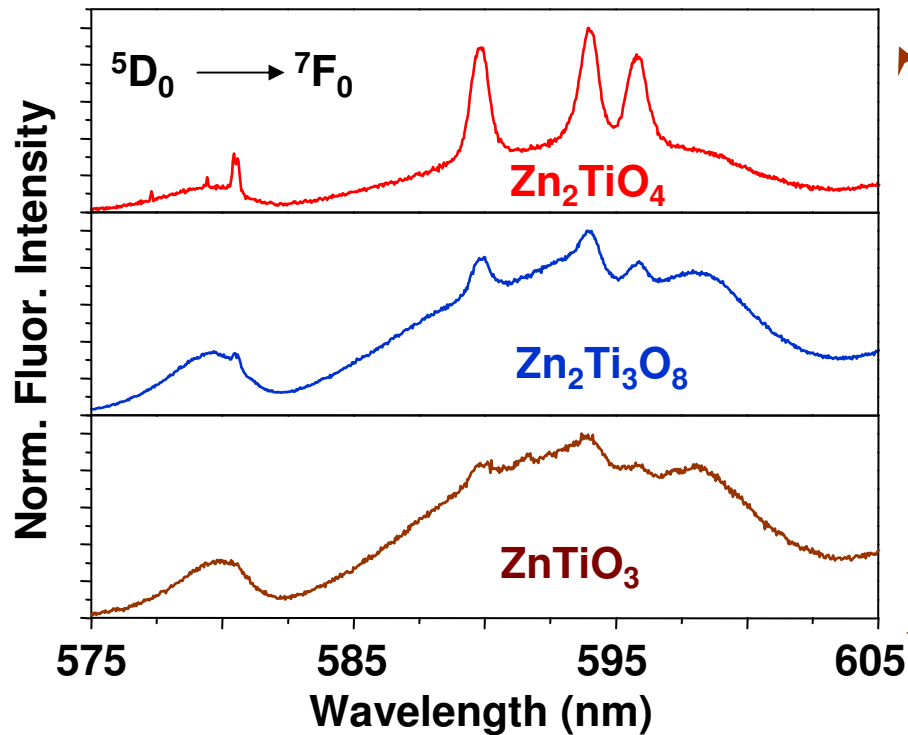
*\* Transparent preform, intensive green coloration*

**Si**

*\* Transparent preform*



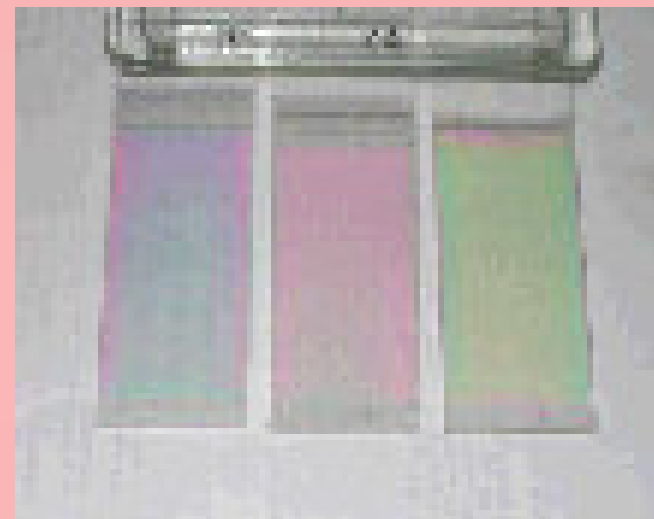
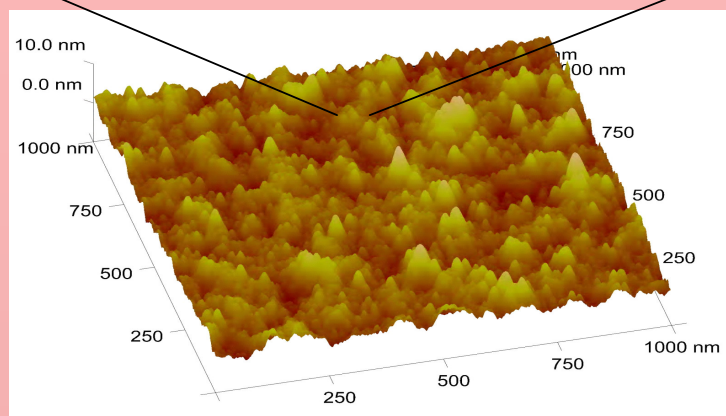
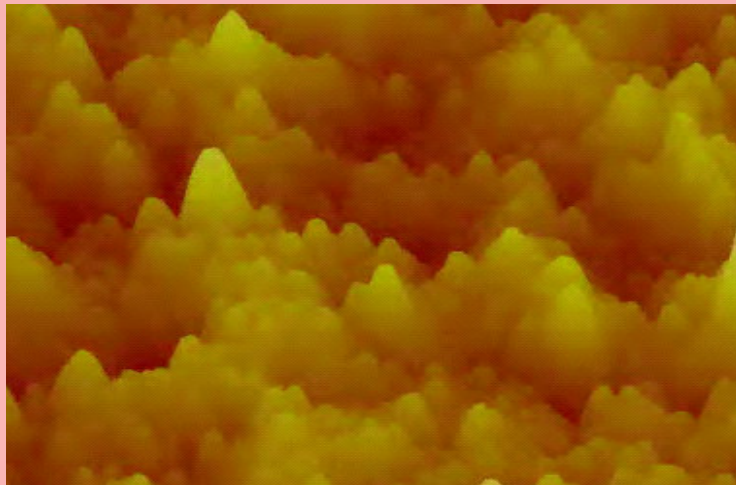
# Specialty fibers – coated/doped with nanoparticles



$\text{Eu}^{3+}@Zn_x\text{Ti}_y\text{O}_z$  hetero-nanostructure layers (planar)

# Specialty fibers – coated/doped with nanoparticles

$\text{Eu}^{3+}@Zn_xTi_yO_z$  hetero-nanostructure *layers (planar)*

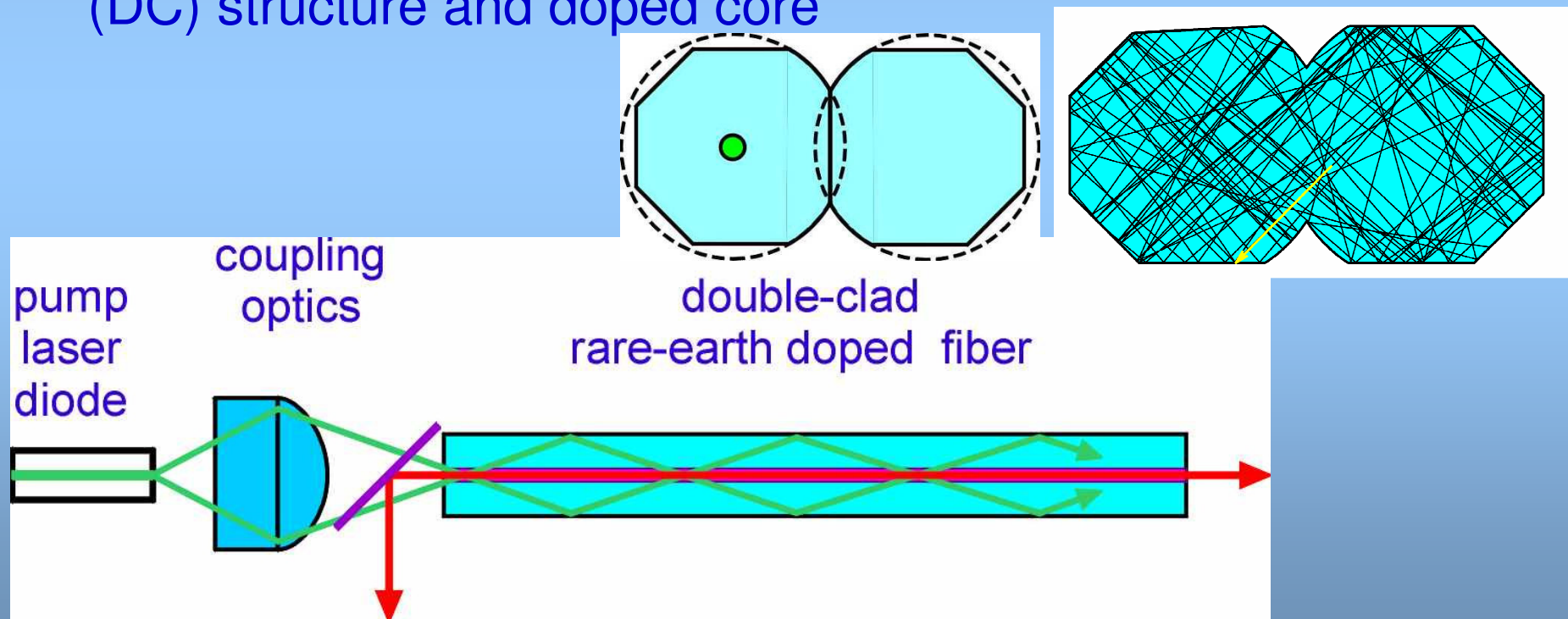


$\text{TiO}_2$  nanostructure *layers (fiber) - photocatalysis*

# Fiber-optic components

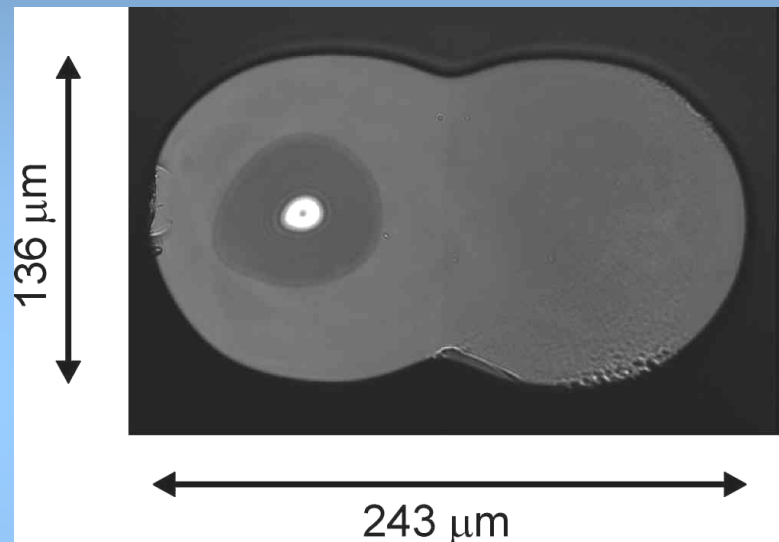
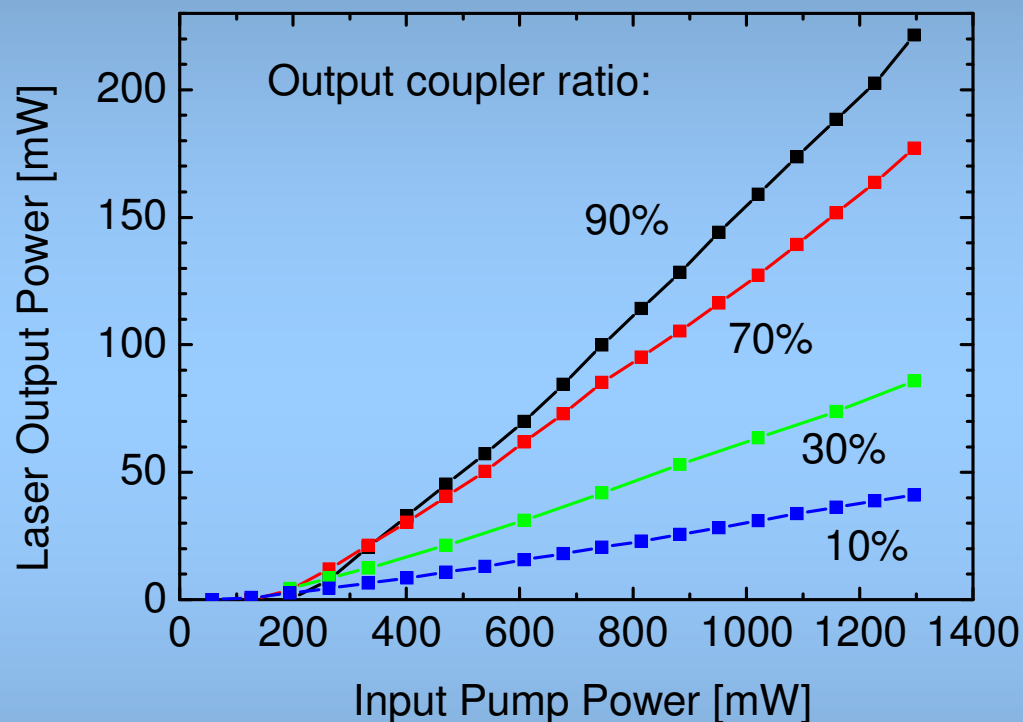
## Double-clad (DC) doped optical fibers

- **GOAL:** efficient pumping of fiber lasers (using LD, LED) - employing whole fiber end-face of suitable shape for coupling
- Technol. challenge : specialty optical fiber of **Double-clad (DC) structure and doped core**



# Fiber-optic components

## Double-clad (DC) doped optical fibers



*In collaboration with NLO group  
& Nuclear Sci. Eng. Faculty CTU*

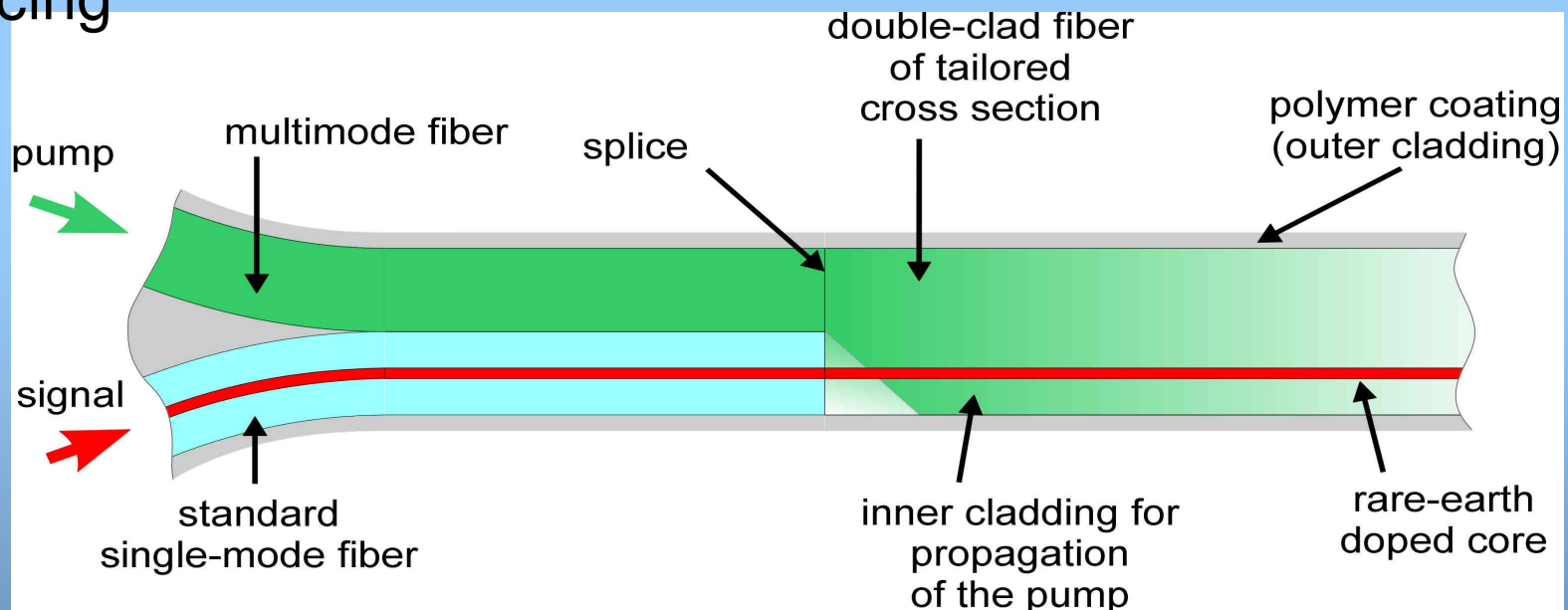
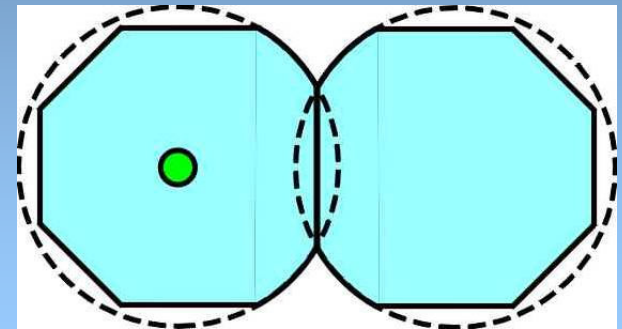
Maximum slope efficiency 22.6%; Yb/Er-doped DC fiber.

# Fiber-optic components

## Double-clad (DC) doped optical fibers

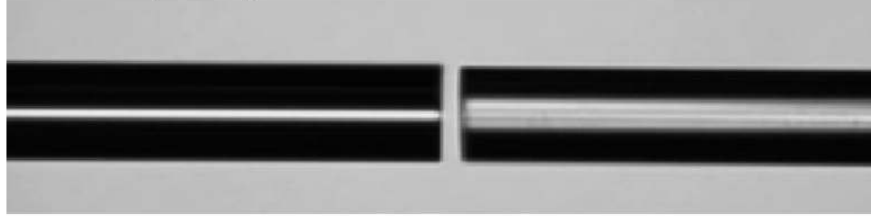
**GOAL:** coupling element easy to produce reproducibly

Technol. challenge: specialty fiber of tailored structure suitable for conventional splicing



# Double-clad (DC) fiber structures

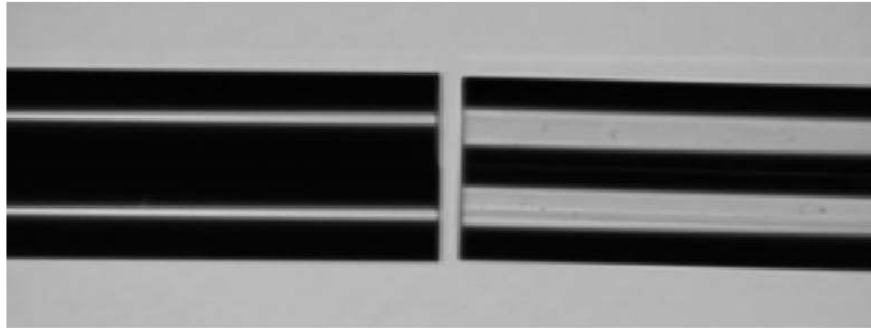
before splicing - side view :



multi-mode  
circular fibre

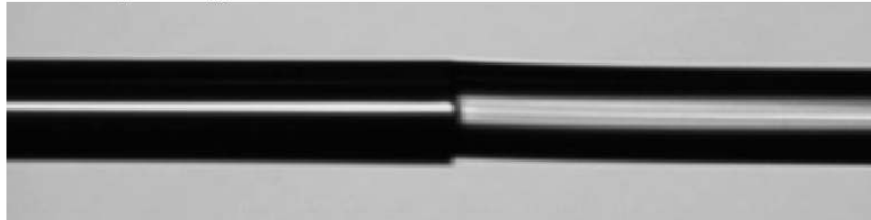
top view :

DC-fibre with tailored cross section

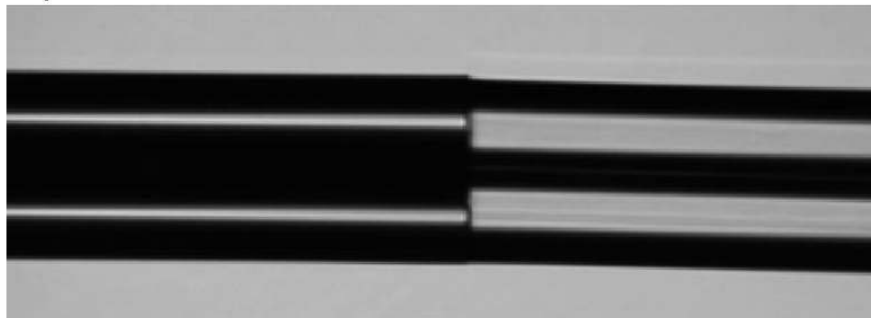


standard  
single-mode  
fibre

after splicing - side view :



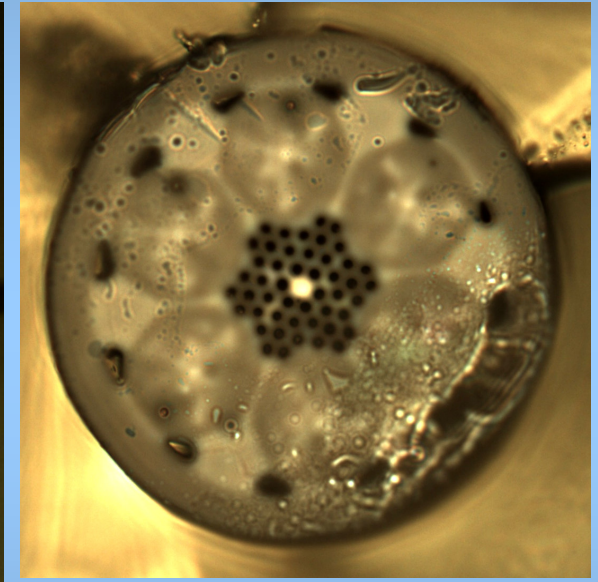
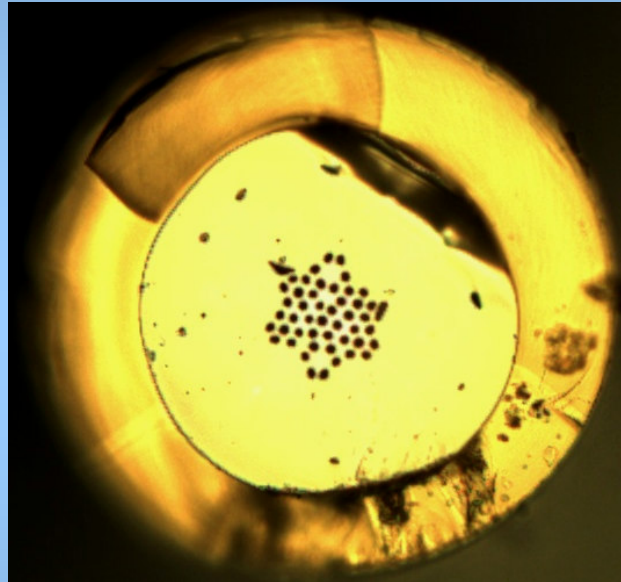
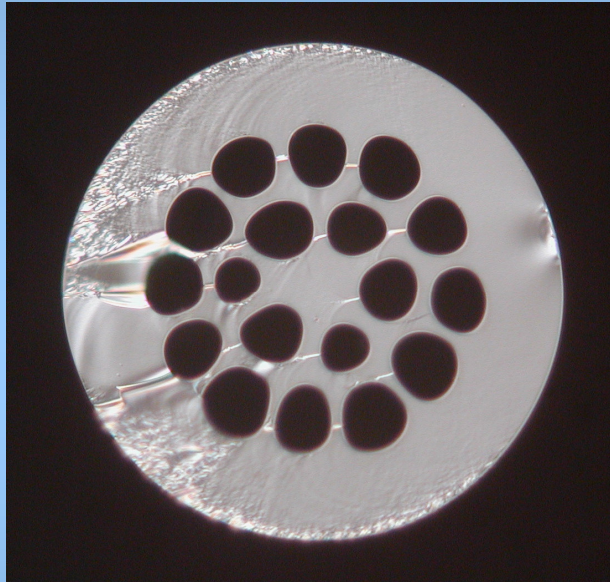
top view :



- *In collaboration with  
NLFO group & Nuclear  
Sci. Eng. Faculty CTU*

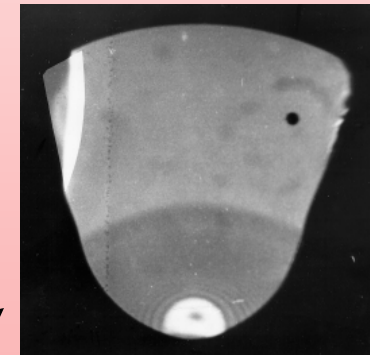
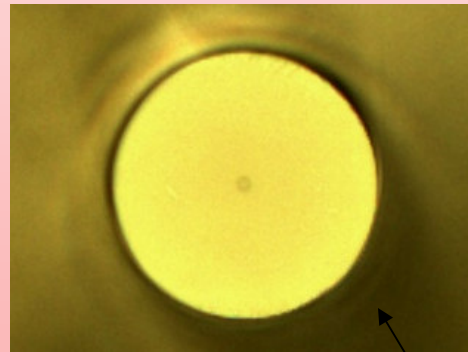


# Microstructure (specialty) fibers

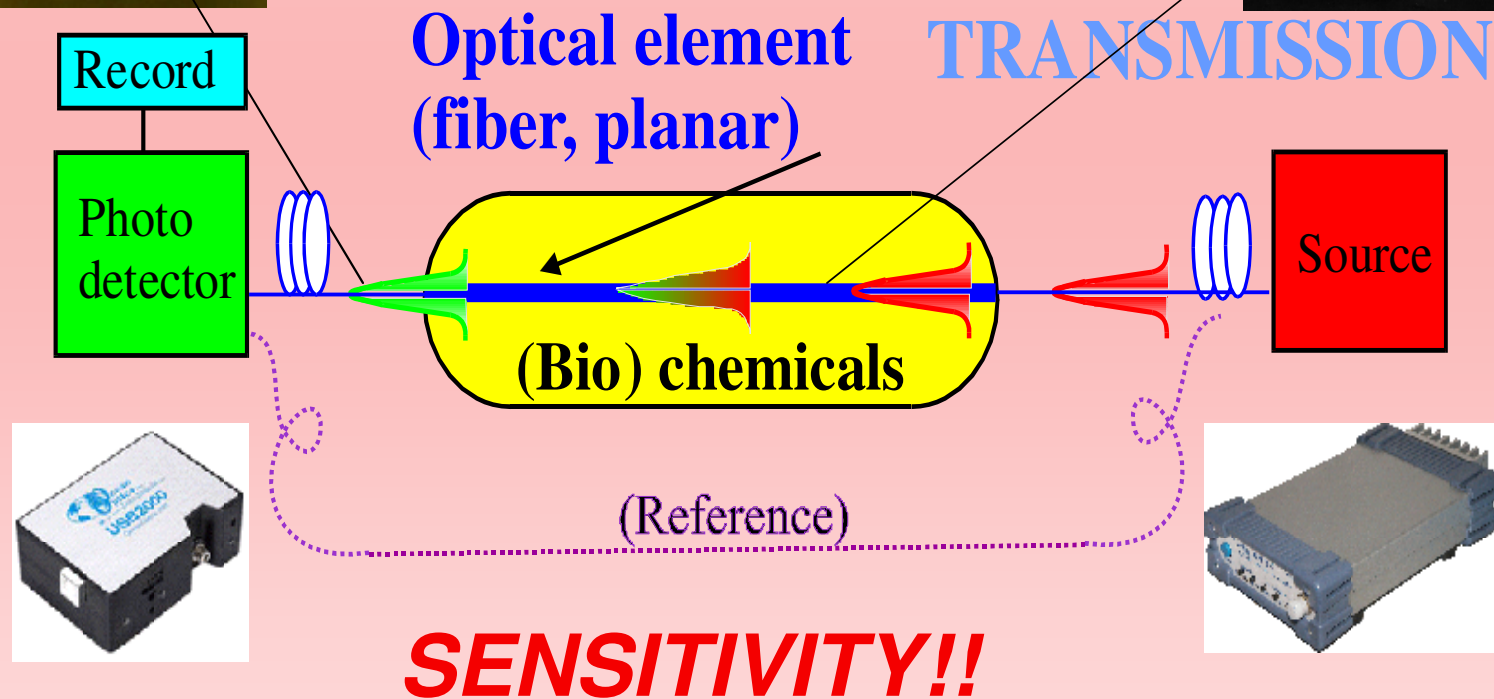


Structure close to PCF  
for communications

# Fiber-optic sensors

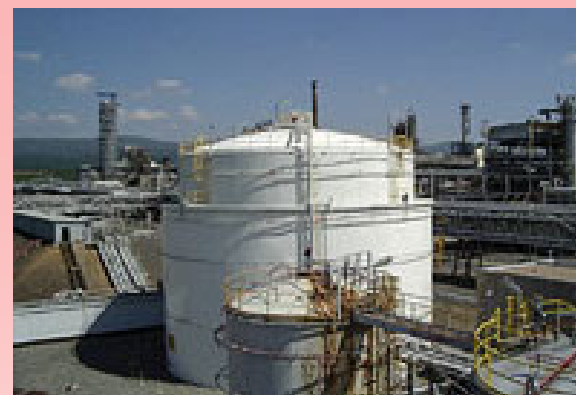
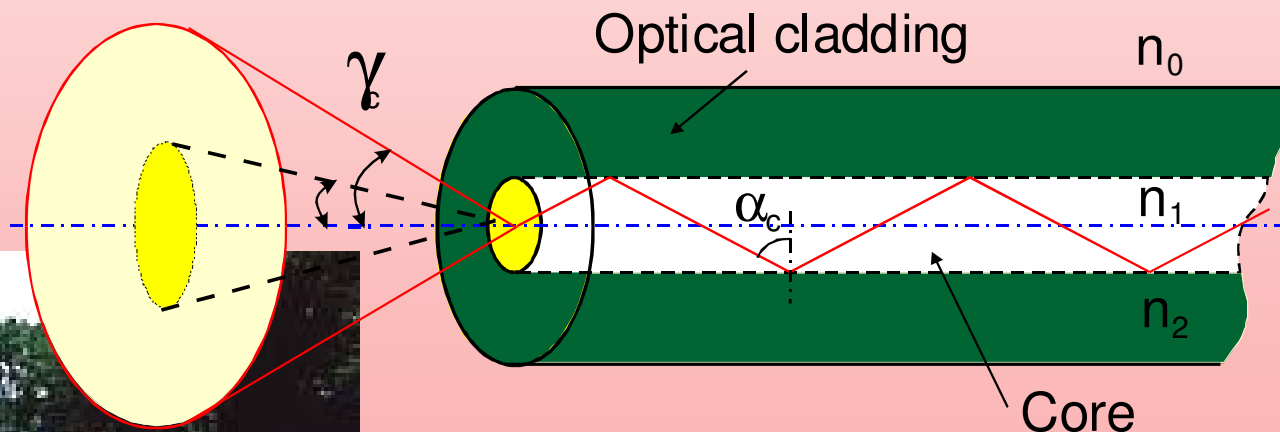


- Sensitivity x immunity
- \* Change of refractive index
  - \* Change of absorption coeff.





# Refractometric sensor of hydrocarbons



**toluene :**

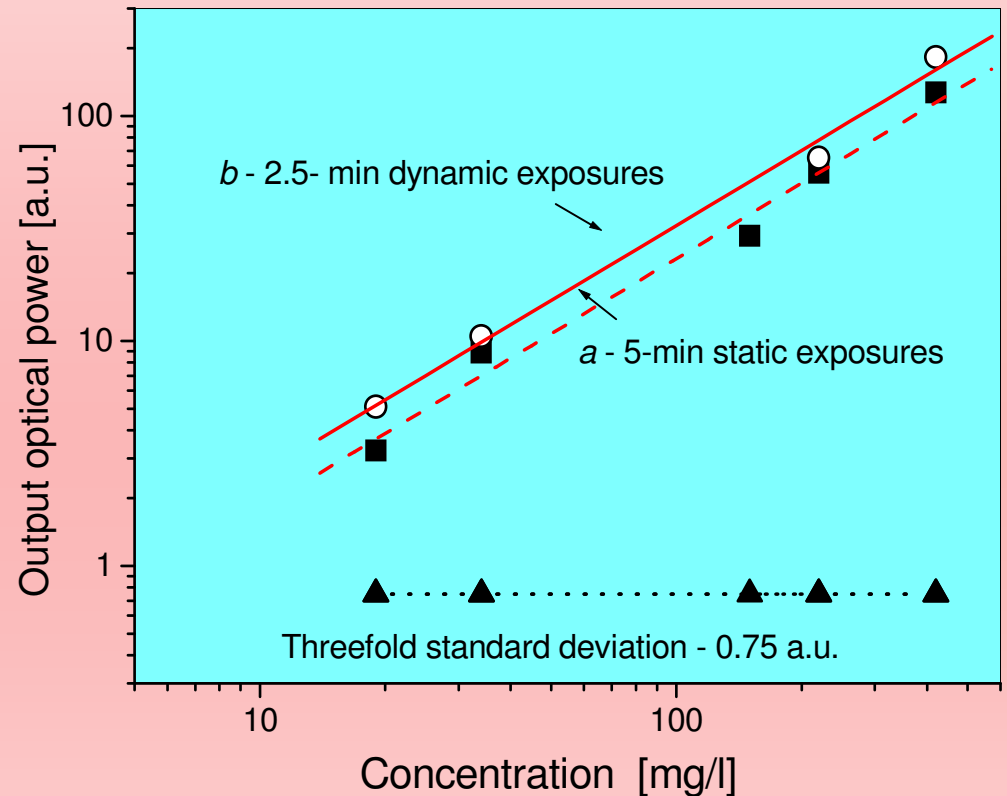
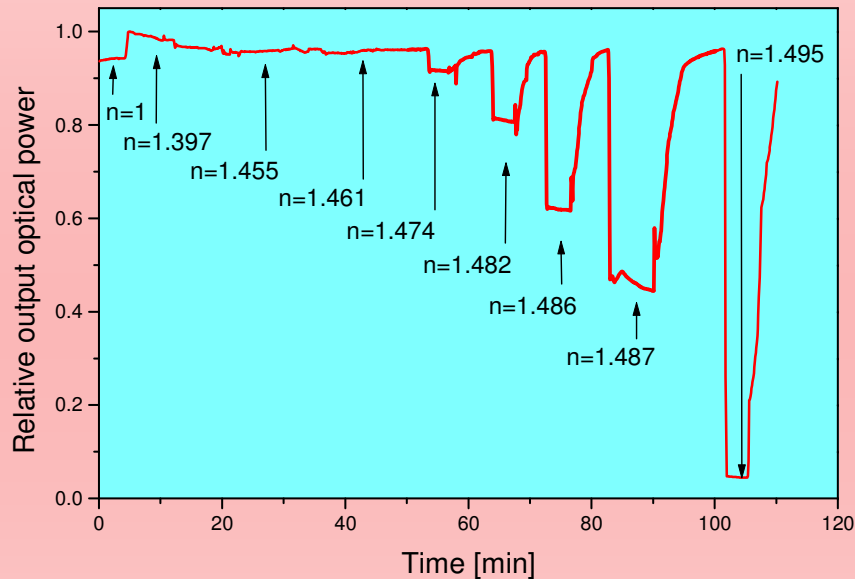
$$n_{20^{\circ}\text{C}, \lambda=633 \text{ nm}} = 1.496$$

**toluene – water :**

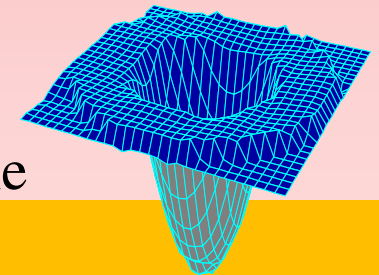
$$n_{\min} = 1,33 \quad n_{\text{critical}} = 1.457 \quad NA = \langle 0.59 ; 0 \rangle$$

# Detection of hydrocarbons – fast and sensitive (multipoint, distributed)

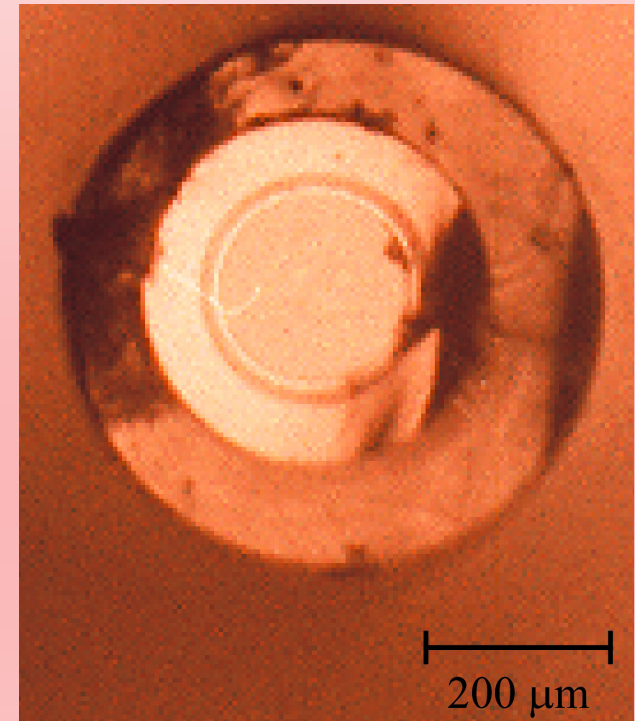
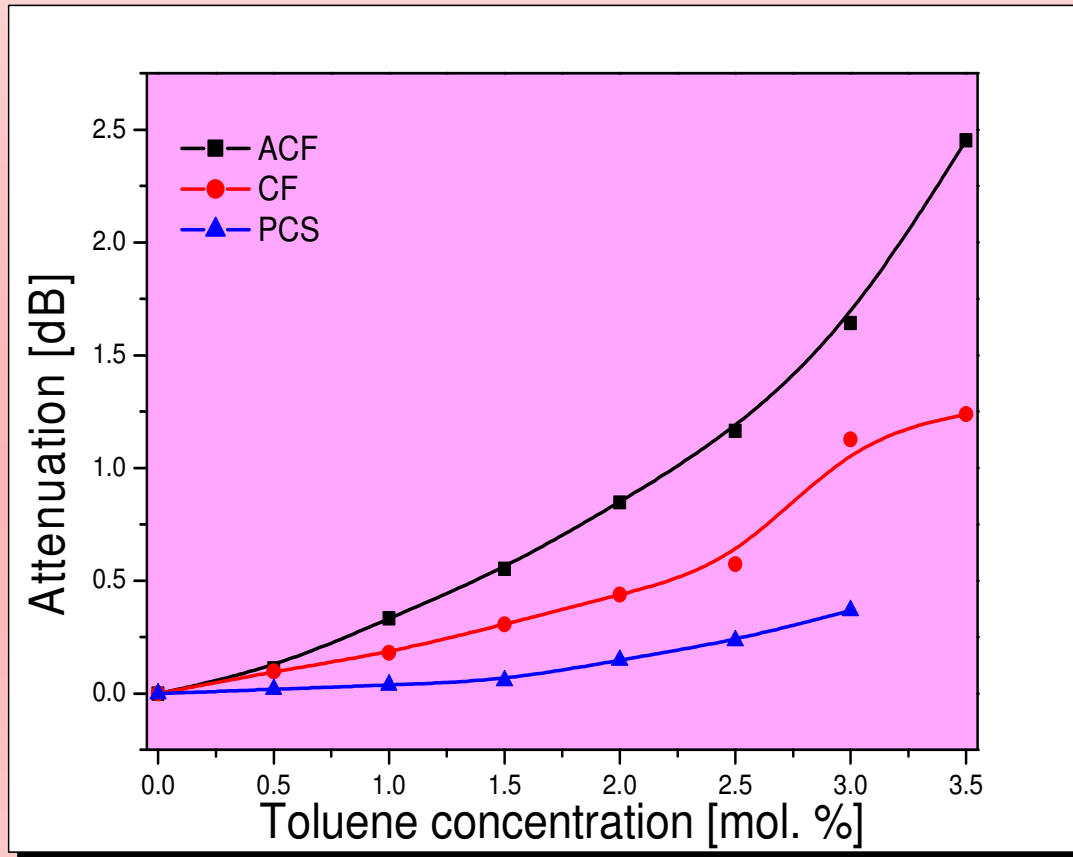
specialty coatings, structures



- + **sensitivity** : LOD ~ 3-5 mg/l ~ comparable to EU ecological limit
- + **time response** : seconds
- + **stability - reproducibility** : < months
- **selectivity** : temperature – referencing, protective membrane



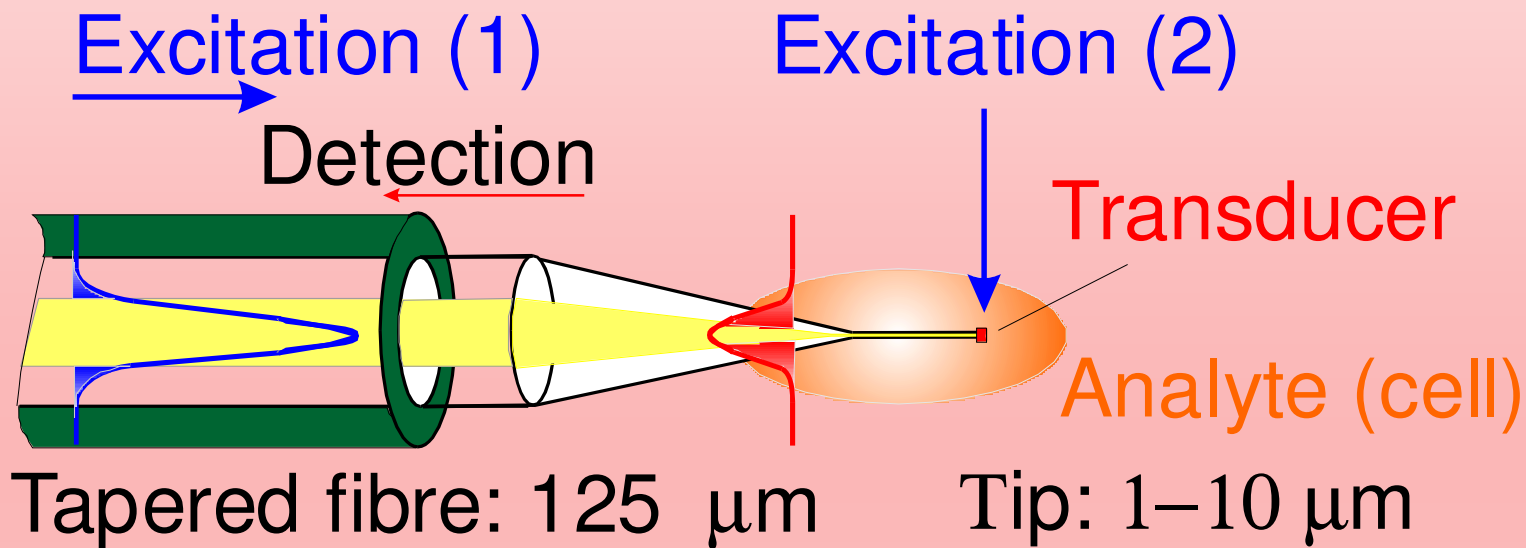
# Annual core fiber capillaries



ACF-fiber capillary  
380/210 μm

■ *In collaboration with CTU*

# pH fluorescence sensor & fibre tapers



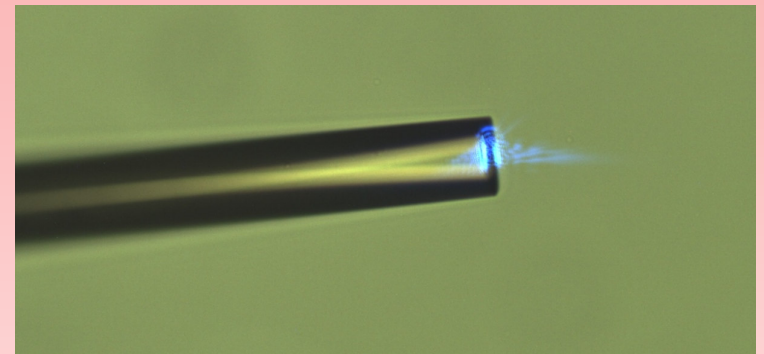
- Excitation 473 nm, emission 525 nm

- **Small area monitoring** :  $\varnothing$  18 µm:

- Preparation

  - \*Flame processing [Martan]

  - \*Slow withdrawing from HF-containing solution [Ligler, Lieberman]



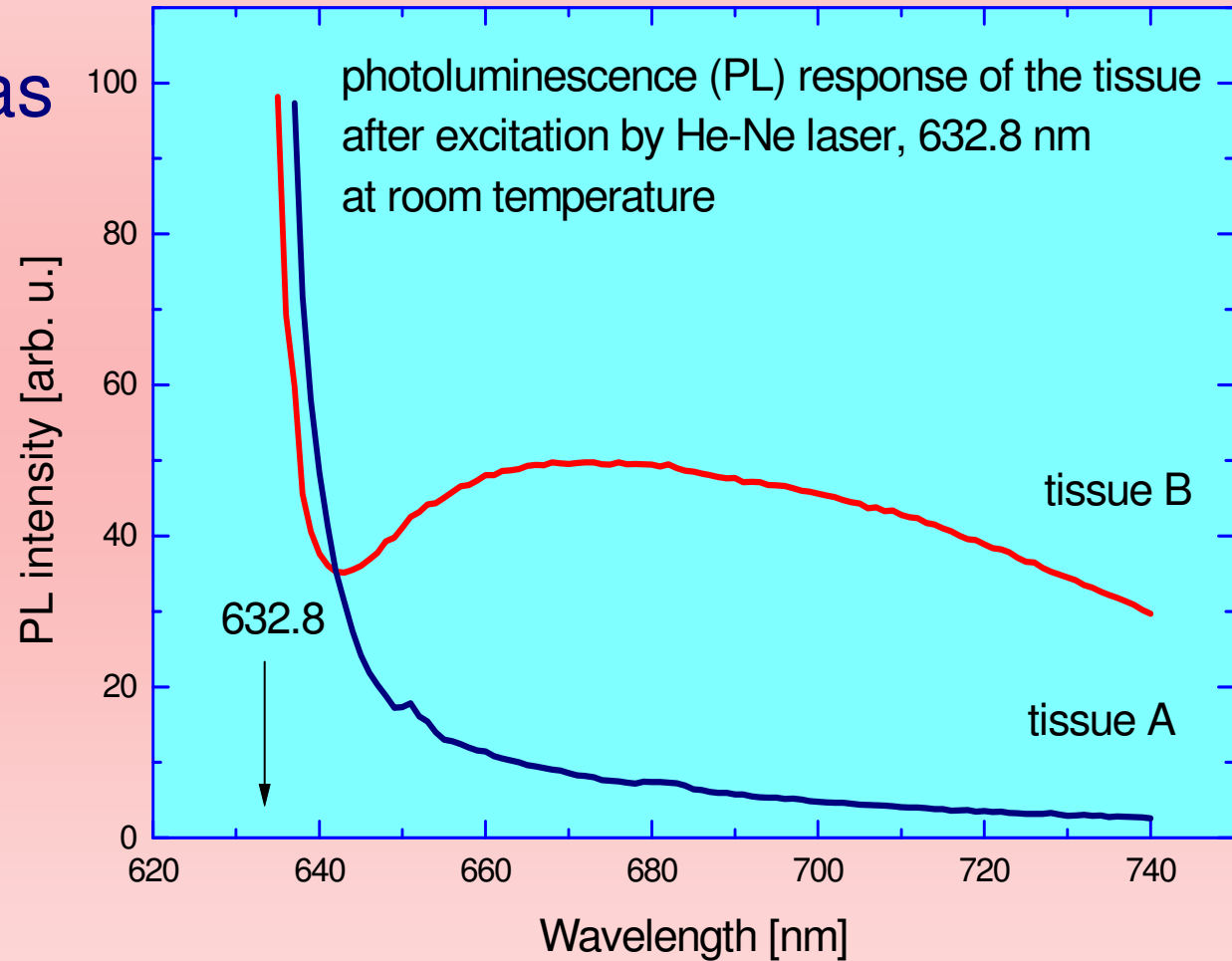
# Fiber-optic detection

**Indispensable:**


High/voltage areas

Explosives

Medicine :



## IV. SUMMARY

1. **Fiber technology : preparation of structures of high preciseness from materials of ultra-high purity (impurities in ppbs only)**
2. **Fiber preparation in two steps : preform preparation and fiber drawing. (M)CVD technique (preform) makes possible to prepare multilayered tailored structures of suitable level of purity.**
3. **Research of conventional/specialty optical fibers (CR) :** 

# References

- A. B. Chynoweth, S. E. Miller : [Optical fiber telecommunications](#), Academic Press, 1979
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- J. Šavel : Přenos informací na optických kmitočtech, SNTL, 1982
- S. R. Nagel, J. B. McChesney, K. L. Walker : An overview of the [MCVD](#) process and performance, IEEE J. Quantum Electron. QE-18 (1982) 459-477
- V. Matejec, I. Kasik, M. Chomat : Chapter 13 - Fundamentals and performance of the [MCVD](#) aerosol process, in Aerosol chemical processes in the environment, Levis (2000)



# Thank you for attention





# Technology - modifications

## Starting materials - solids

Methods :

- Solution doping
- Sol-gel
- Additional burner
- Aerosol

*Solution doping :*

1. Porous layer depositon
2. Soaking
3. Drying
4. Sintering

