



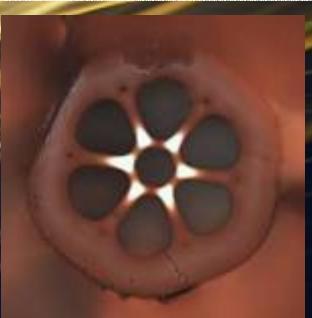
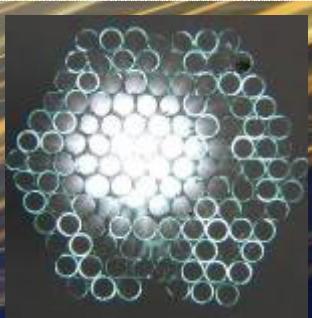
INTERNATIONAL  
YEAR OF LIGHT  
2015



Academy of Sciences  
**Institute of Photonics and  
Electronics v.v.i.**

**Technology of Optical Fibers**

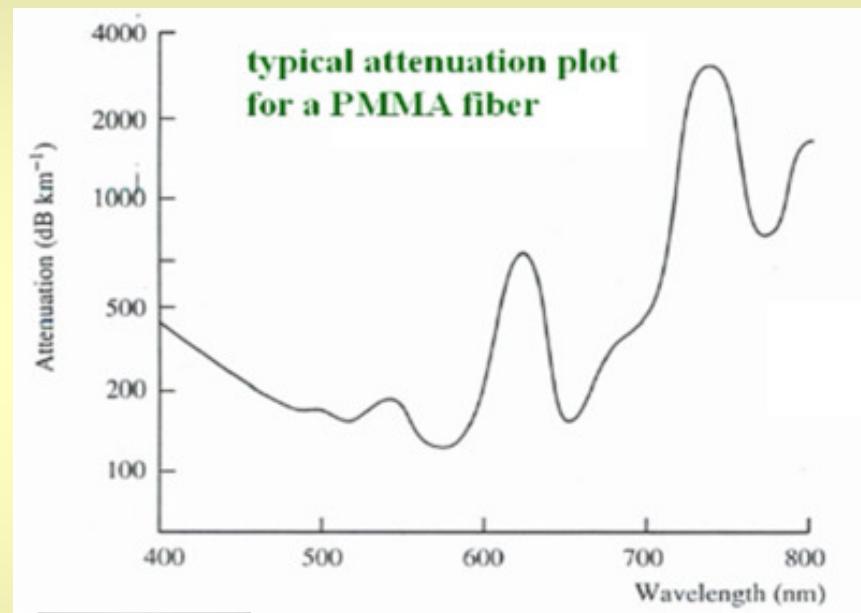
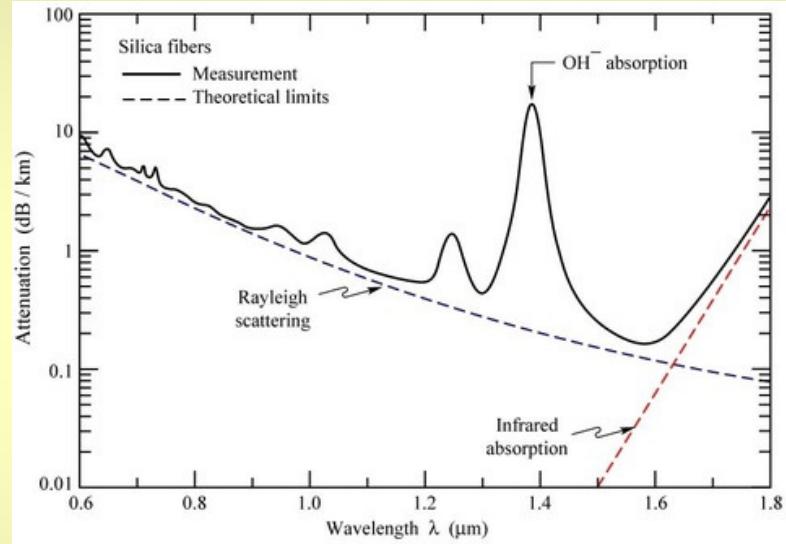
I.Kašík, [www.ufe.cz](http://www.ufe.cz)



# Optical fiber

Optical fiber : dielectric structure,  $L \ll r$ ,  $n_{\text{core}} > n_{\text{clad}}$

Optical losses in optical fibers (intrinsic, extrinsic)



attenuation, dispersion



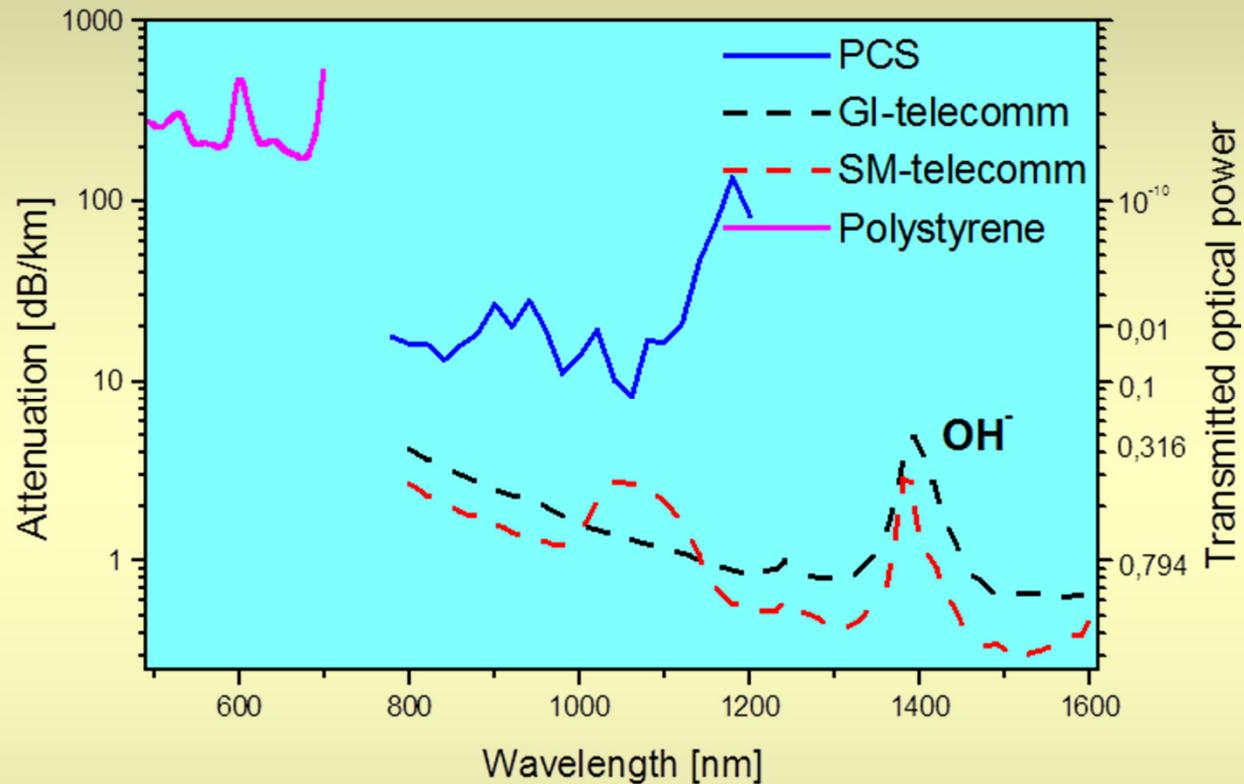
Nobel prize  
2009  
Ch.K.Kao



# Optical fiber

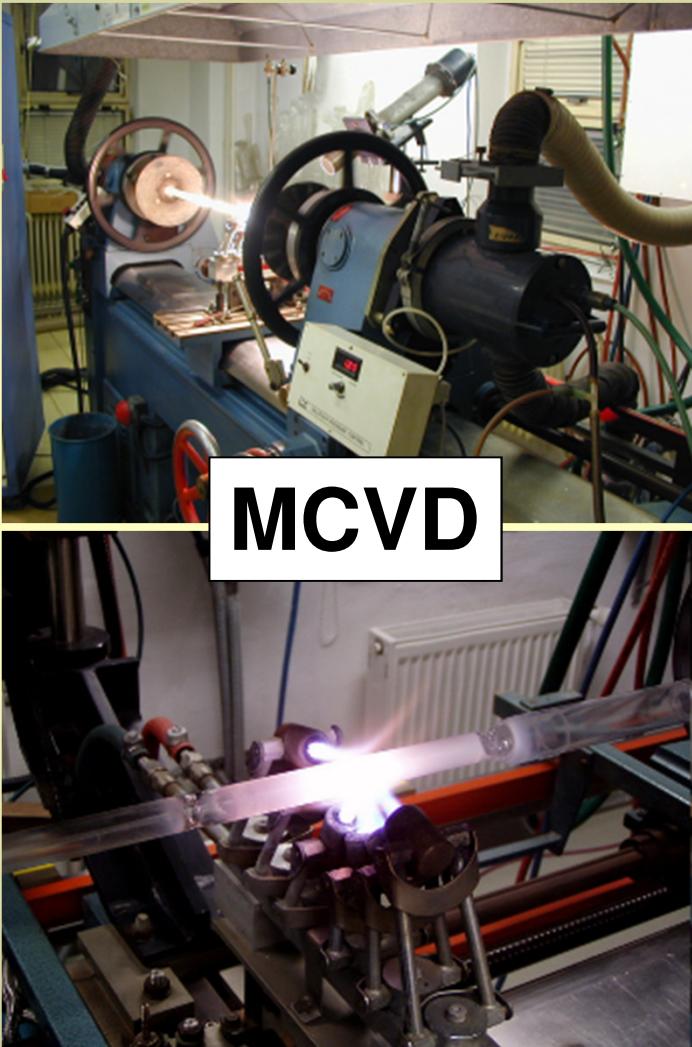


- high-purity  
- silica based  
**materials,**  
**max. impurities**  
**acceptable in**  
**ppb ( $10^{-9}$ )**

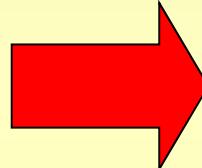


Conventional glassmaking =>  
**ULTRA-PURE TECHNOLOGIES**

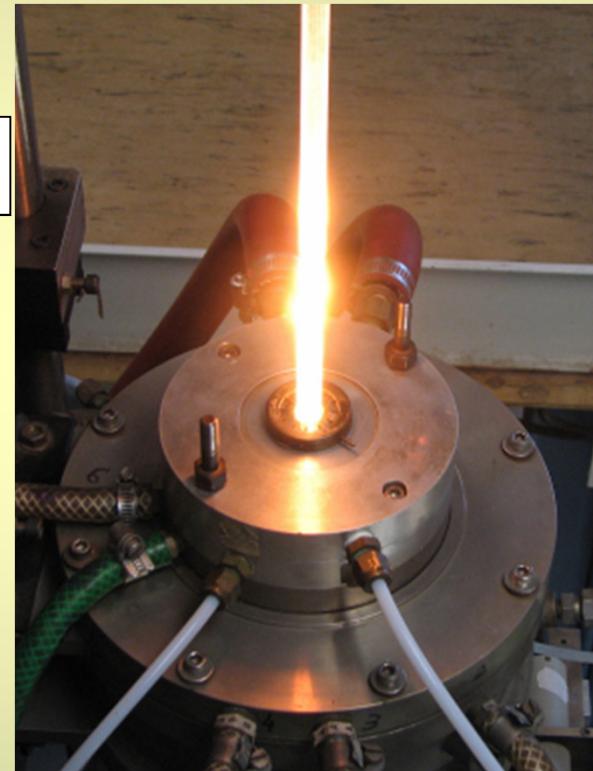
# Optical fiber preparation



1. Preform



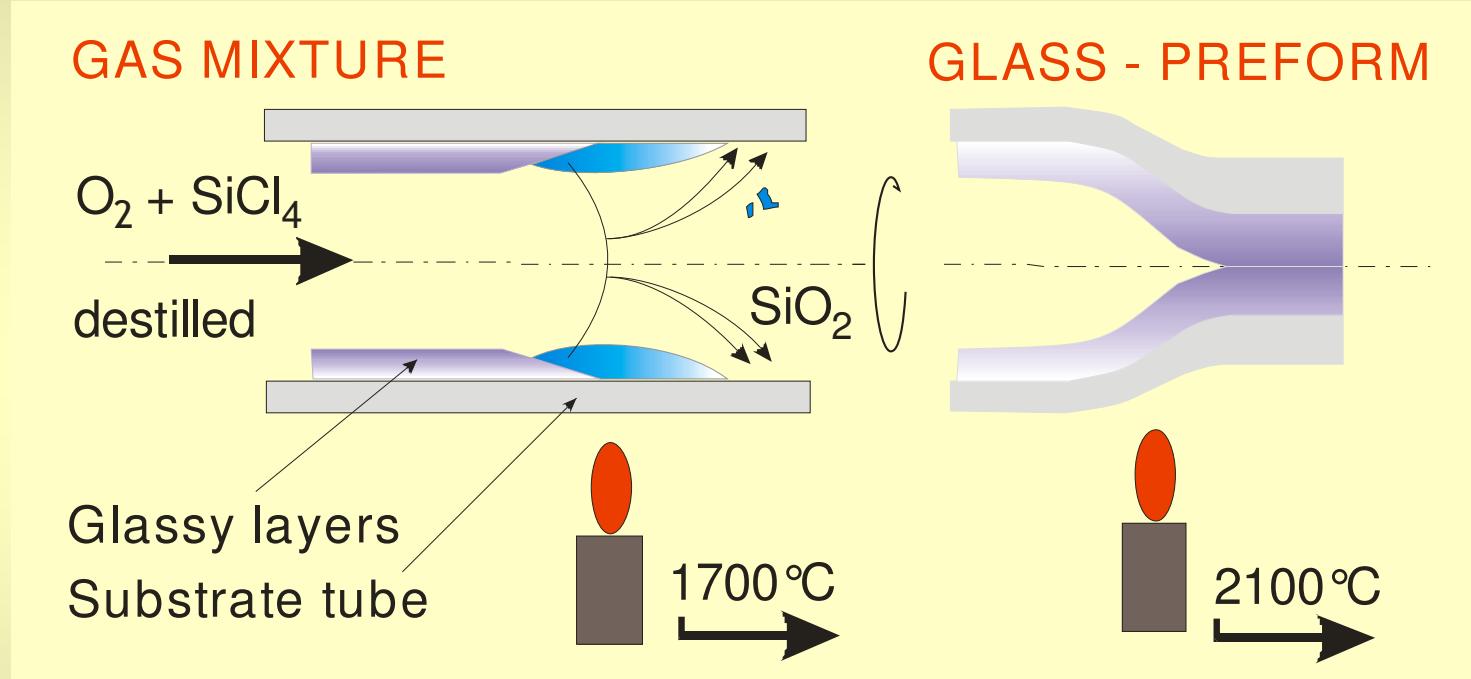
2. Fiber drawing



# Preform preparation : CVD-based

## MCVD – (Modified) Chemical Vapor Deposition

### 1. Deposition of layers

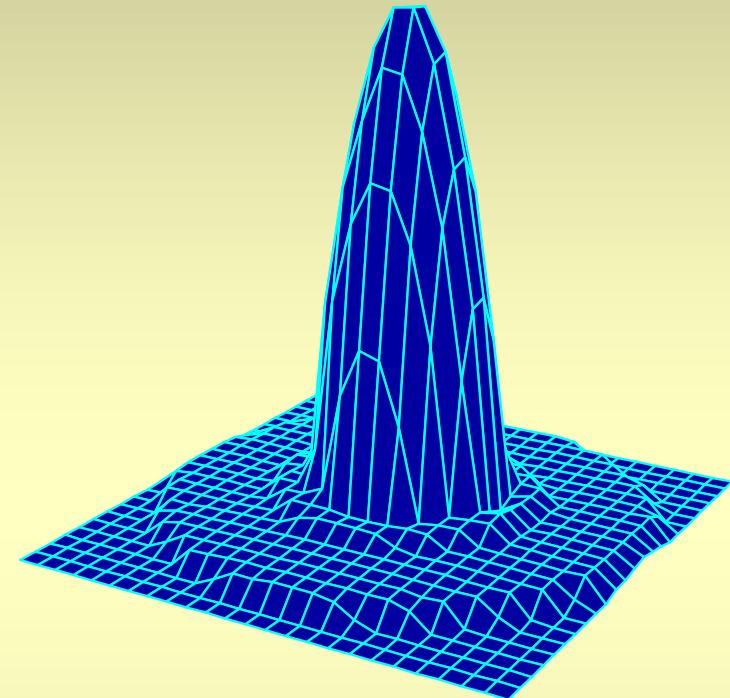


- Sequential sintering of **thin glassy layers** (of thickness 1-20  $\mu m$ ) onto inner wall of silica substrate **resulting in bulk material – preform**
- **high purity** ( $\sim 10^1$  ppb) **high precisioness** (better than 1 %)

# Preform



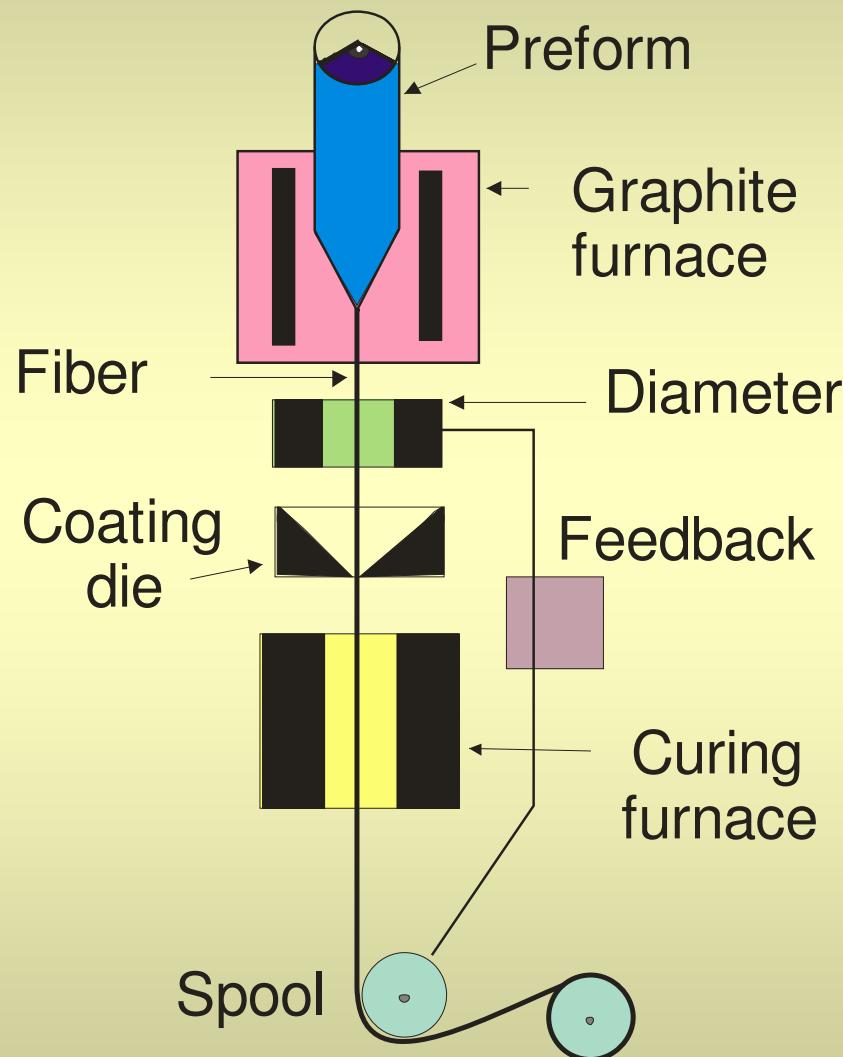
Microphoto of cross section  
of produced preform



Tomography of the refractive-  
index profile of preform

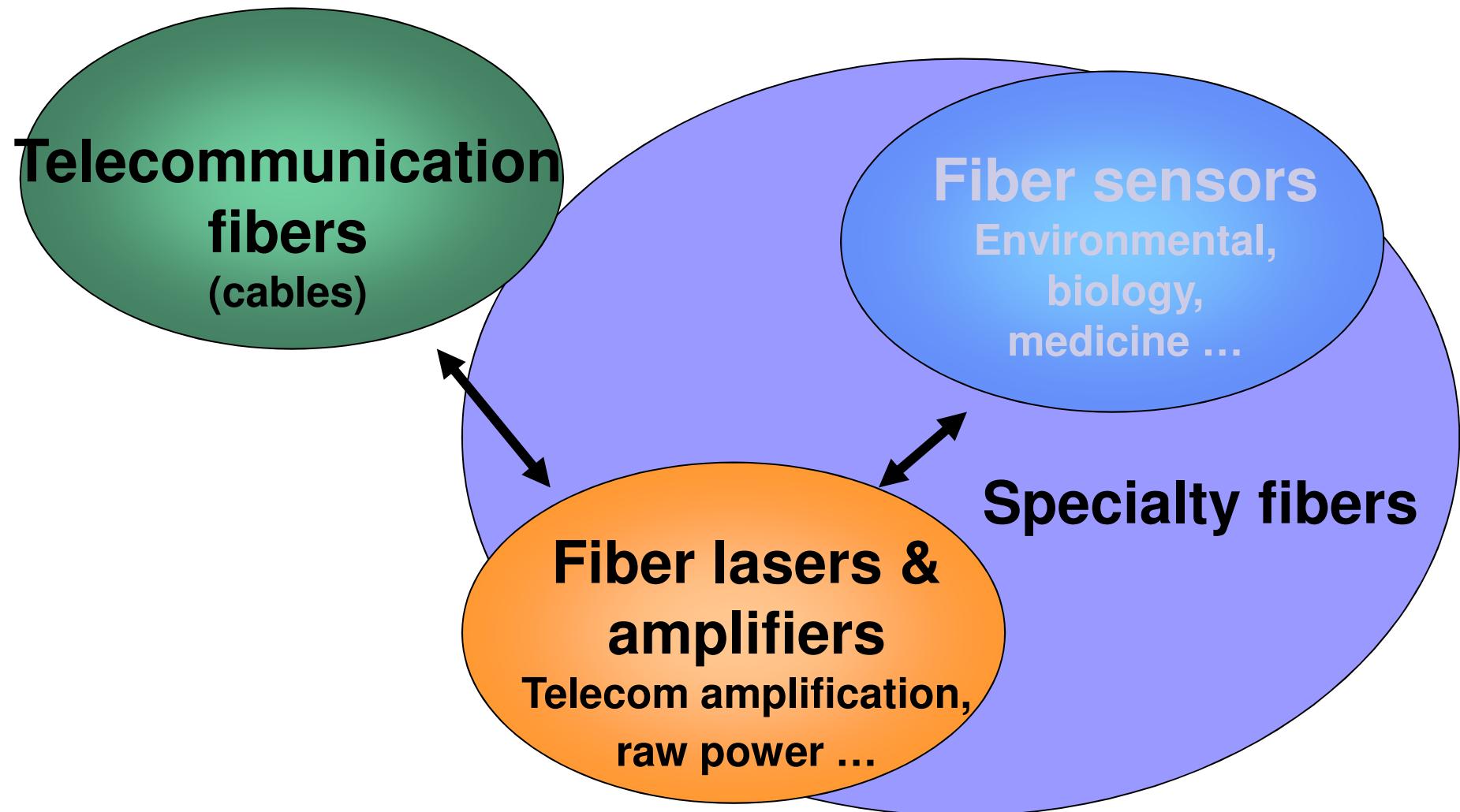
- High purity material due to FO-Optipur purity starting materials.
- High quenching rate ranging from  $10^2$  to  $10^3$  °C/s.

# Drawing of optical fiber from preforms

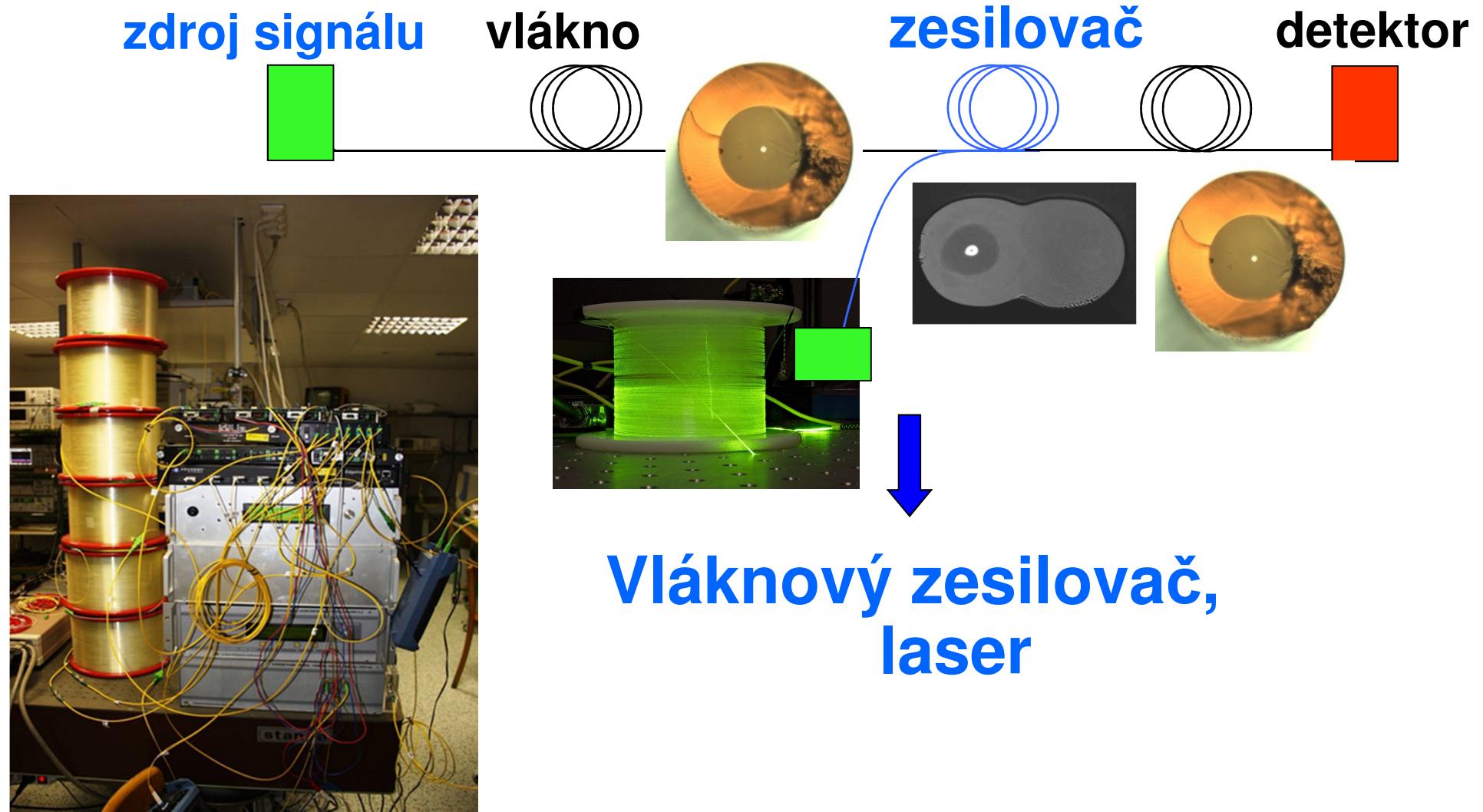


- Diameter  
80-1000 µm
- Temperature  
1800-2100 °C
- No textile
- No thermo-insulation

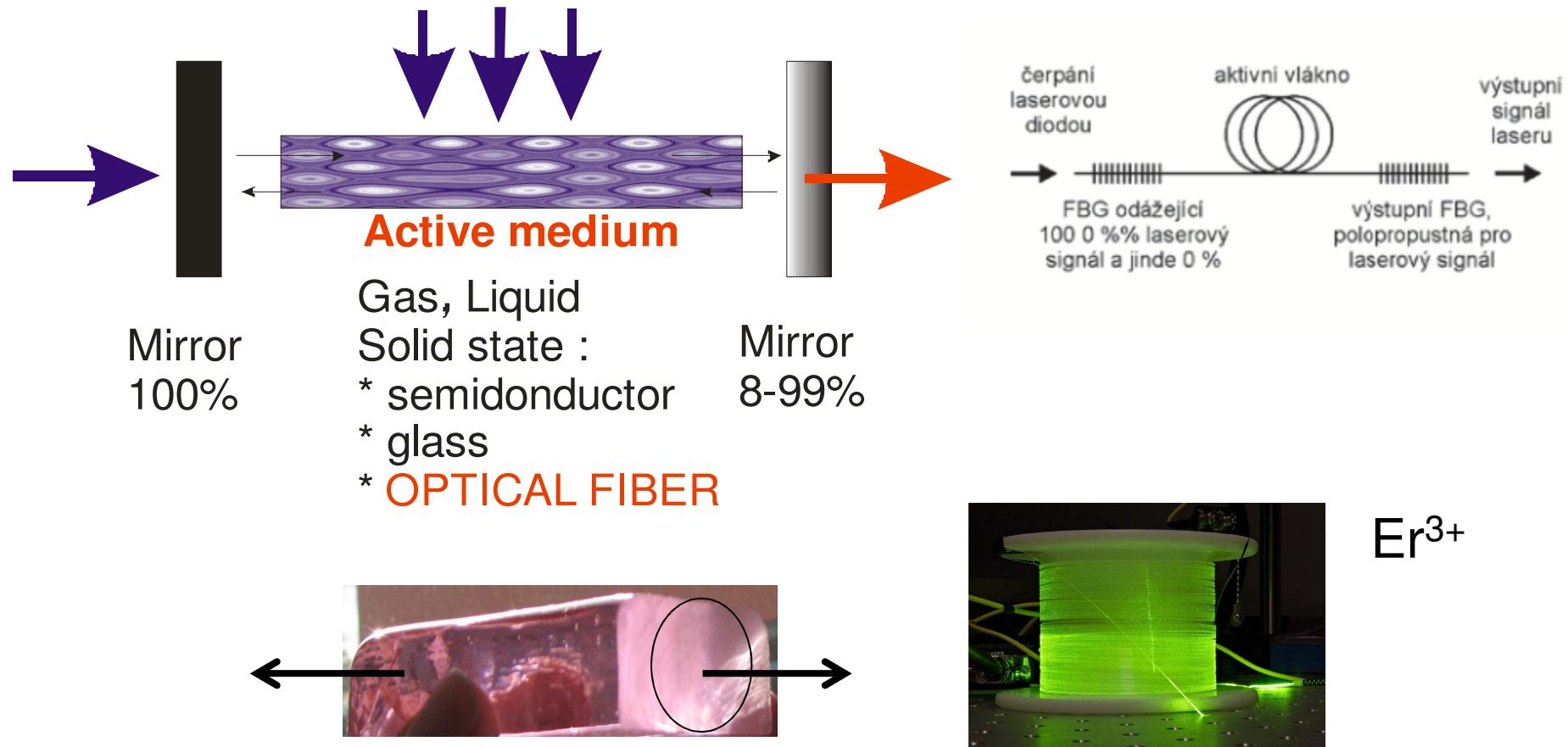
# Application



# Telecommunications



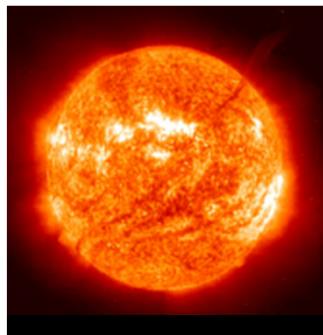
# Silica specialty optical fibers for fiber lasers and amplifiers



[C.J. Koester, E. Snitzer, Appl.Opt. (3) 1964, 1182] , [S.B. Poole, J.Lightwave Tech. LT-4 (1986), 870], [E.Desurvire, J.Lightwave Tech. LT-7 (1987), 835]

# Fiber lasers mW → kW

- \* high conversion efficiency (fiber lasers ~70-90%) - savings
- \* high quality beam (nearly Gaussian, low divergence)
- \* **high brightness** (high concentration of power)
- \* good thermal management (cooling)
- \* effective pumping
- \* tunability
- \* compactness
- \* size (long resonator in small space)



sun

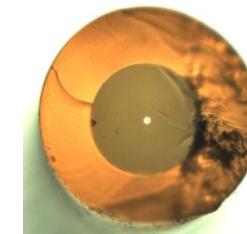
fiber laser

63 MW/m<sup>2</sup>

12.7 GW/m<sup>2</sup>



[IPG]

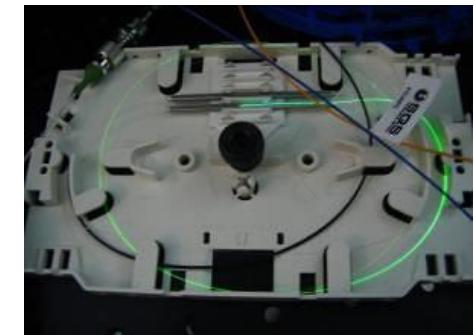
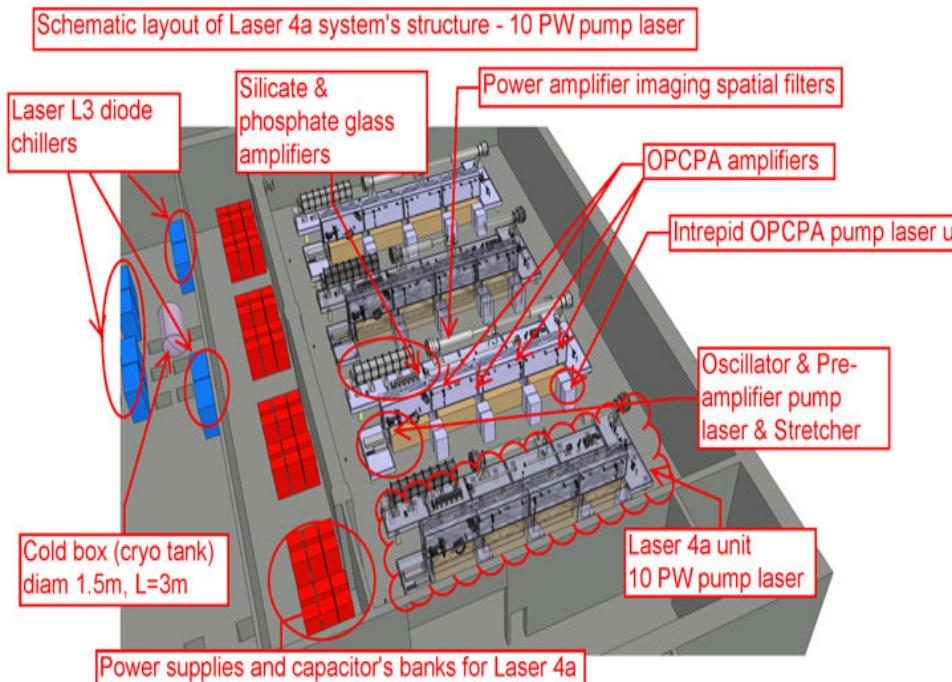


# Fiber lasers vers. solid state lasers (SSL)

- **High brightness + flexibility**

fs pulses **5 PW** / 25x25 cm  
ELI Beamlines [ $10^{15}$  W/ $\mu\text{m}^2$ ]

CW **40- 100 kW** / 10  $\mu\text{m}^2$   
IPG Photonics [ $10^{15}$  W/  $\mu\text{m}^2$ ]



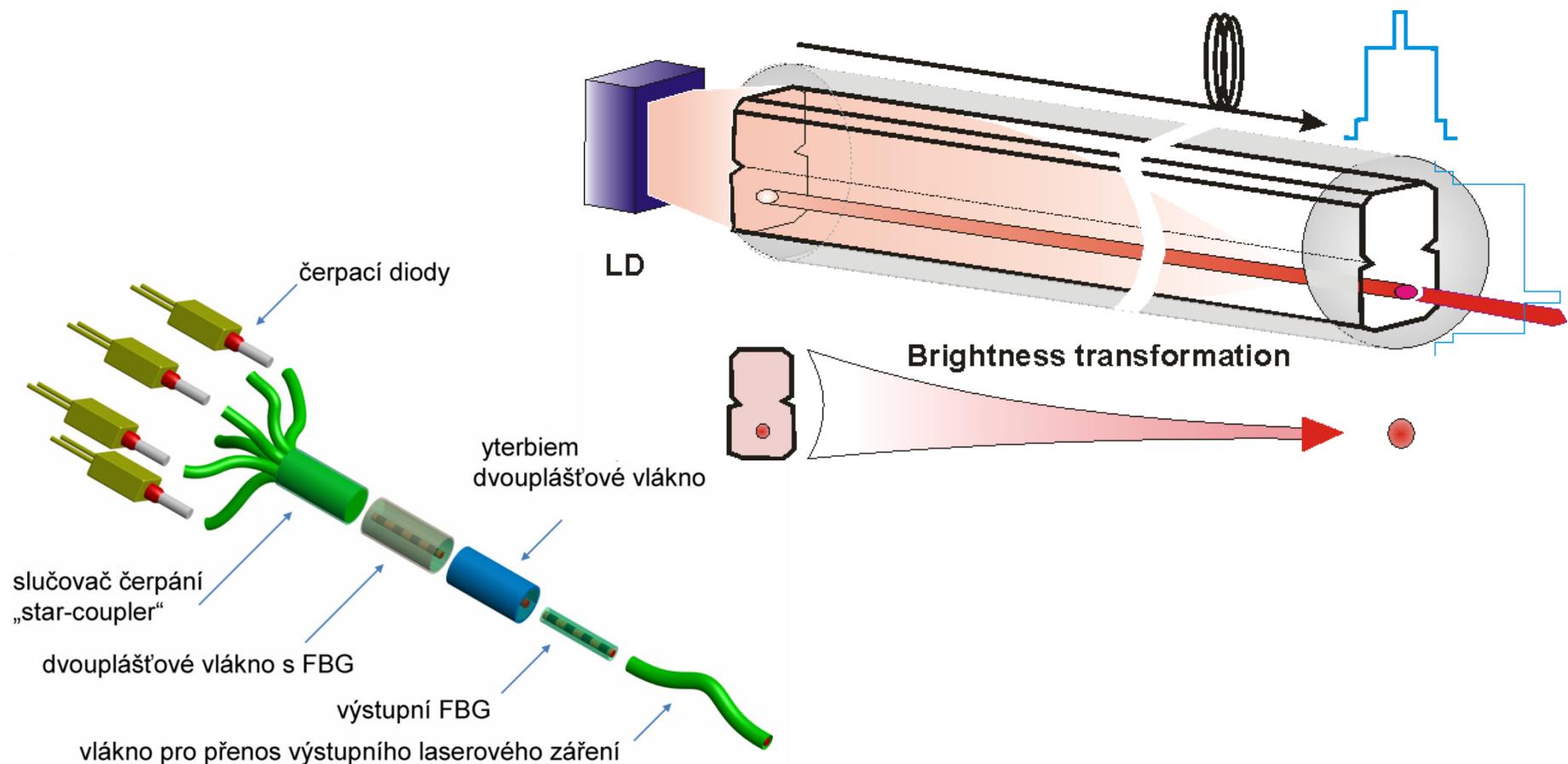
100 m

1 m

0.1 m

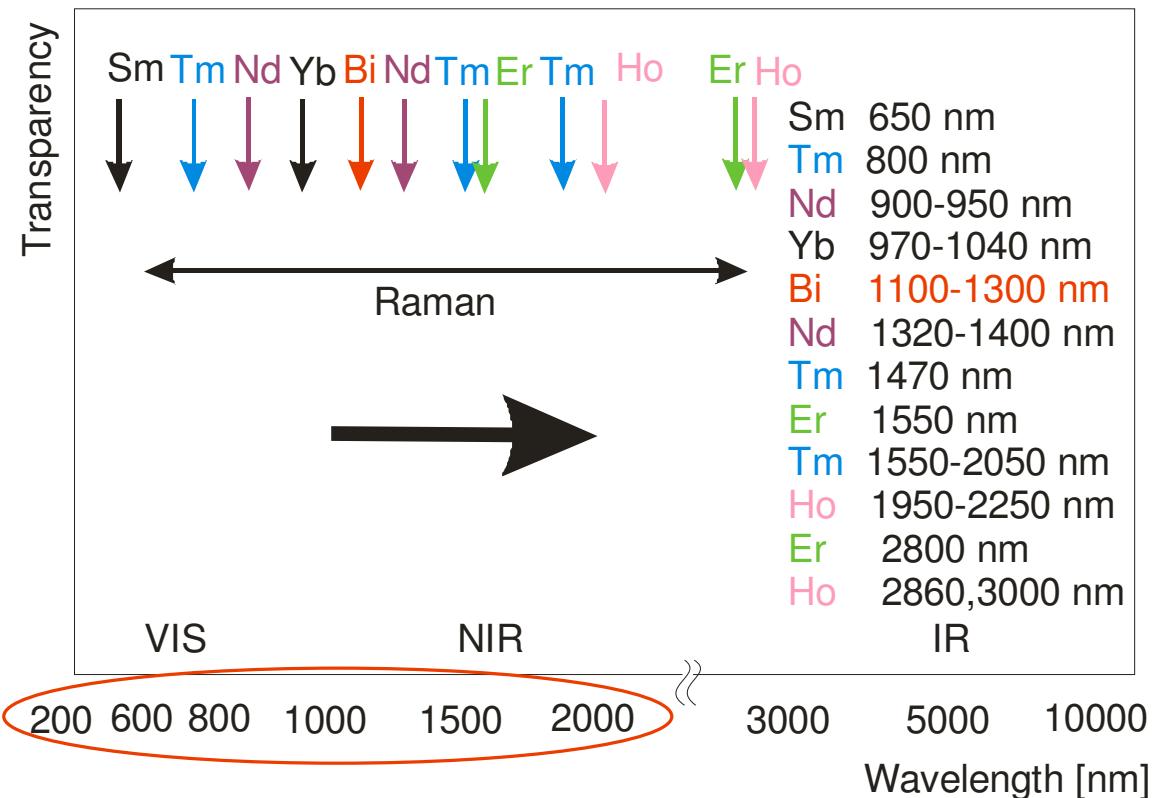
# Silica (VIS-NIR) specialty optical fibers for fiber lasers and amplifiers

DC structures, beam combining ..



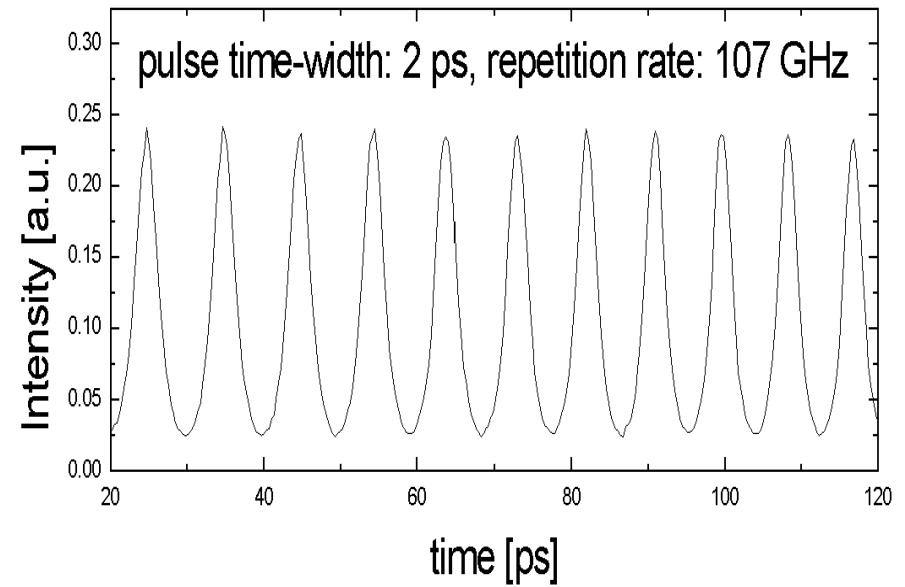
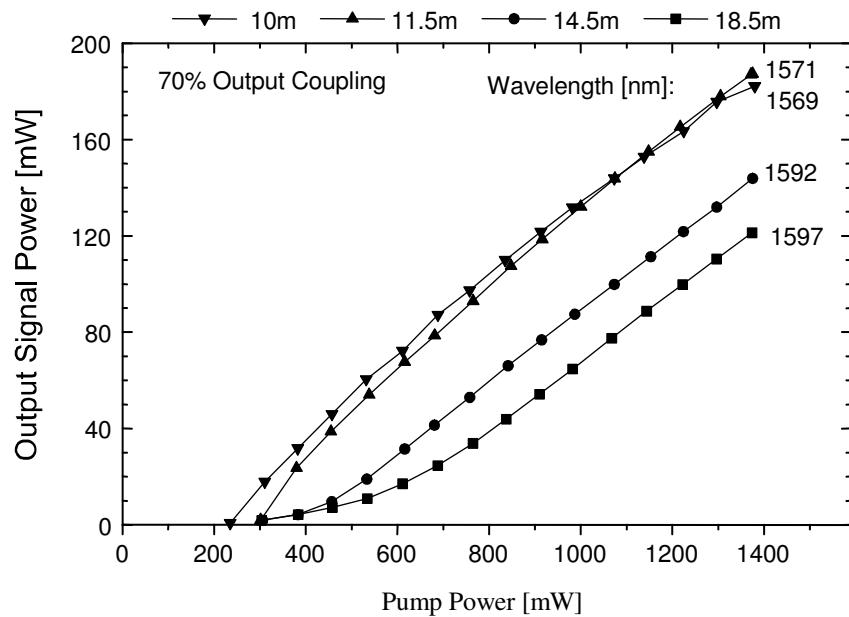
# Silica (VIS-NIR) specialty optical fibers for fiber lasers and amplifiers

## Dopants



Dopant combination : effective pumping due to energy transfer  
High-power lasers : **Er (1.5 um), Yb (1.1 um), Tm (1,9 um)**

# Er/Yb fiber for soliton laser at 1 550 nm



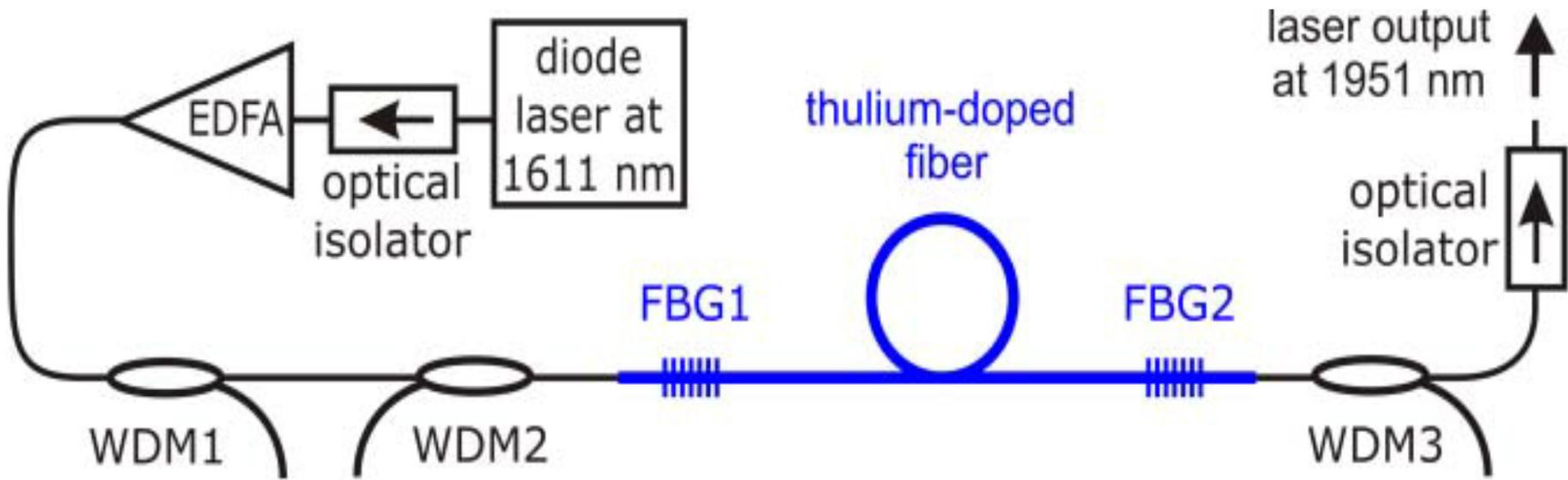
$\text{Er}^{3+}/\text{Yb}^{3+}$  : 1000/10 000 ppm,  $\text{Al}_2\text{O}_3\text{-SiO}_2$

[Kasik, V. Matejec, J. Kanka, P. Honzatko : Pure and Appl. Opt. 7 (1998) 457-465]

[I. Kasik, V. Matejec, M. Pospisilova, J. Kanka, J. Hora : Proc. SPIE 2777 (1995) 71-79]

# Monolithic Tm fiber laser at 1951 nm

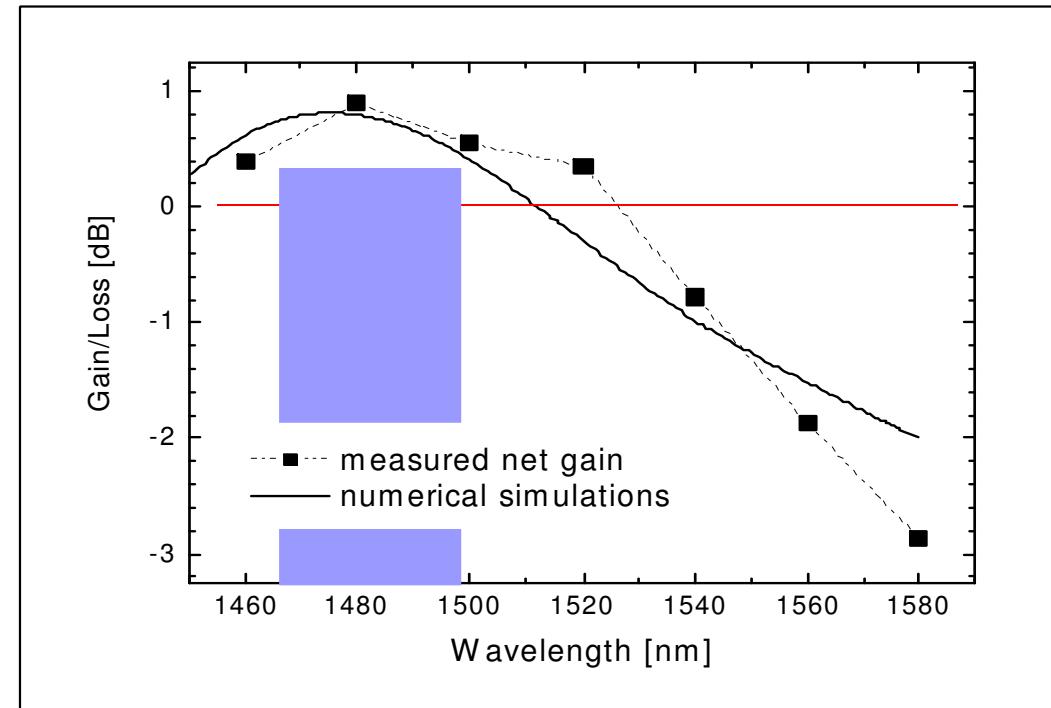
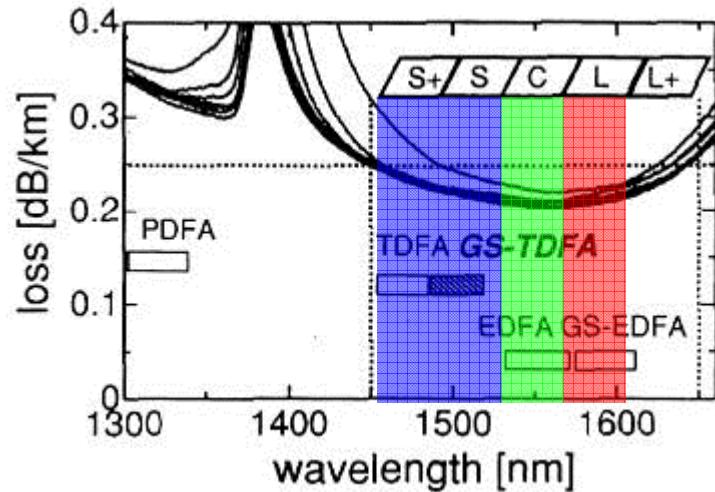
## Eye-safe spectral region



- \* 1000 ppm  $Tm^{3+}$ , 11 mol%  $Al_2O_3$ , 0 mol%  $P_2O_5$  or  $GeO_2$ ,
- \* **deep-UV inscription of FBG**

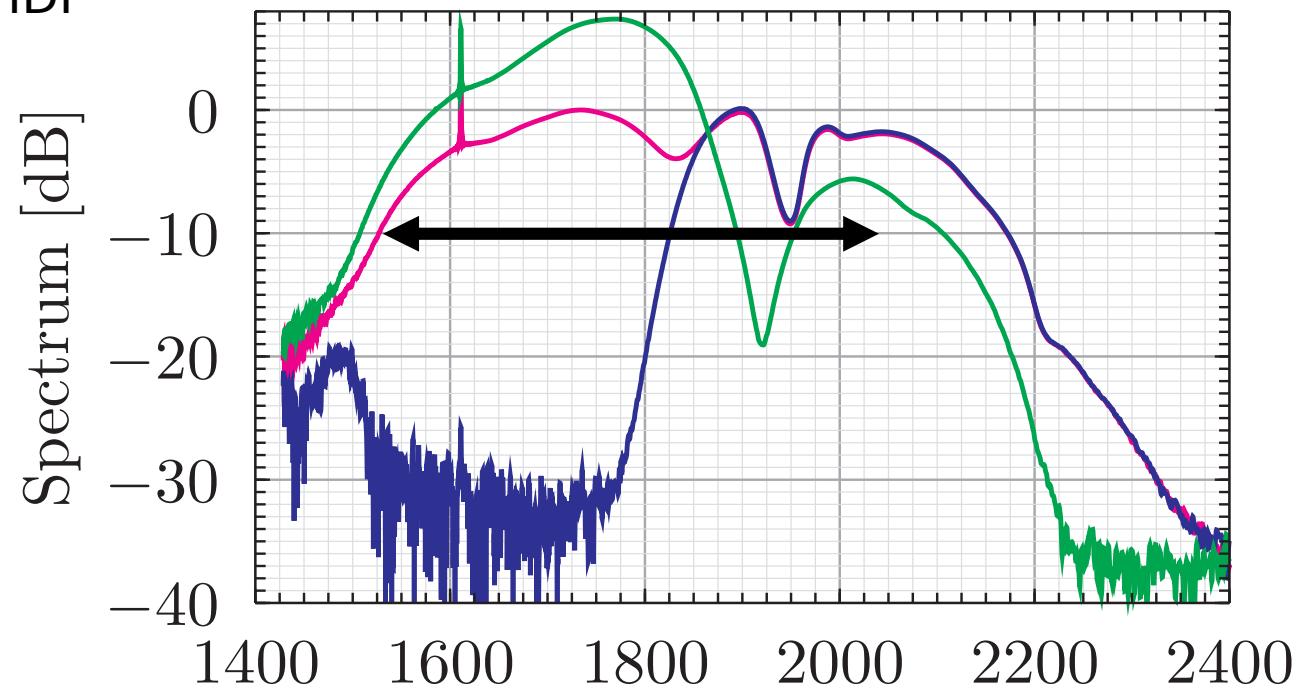
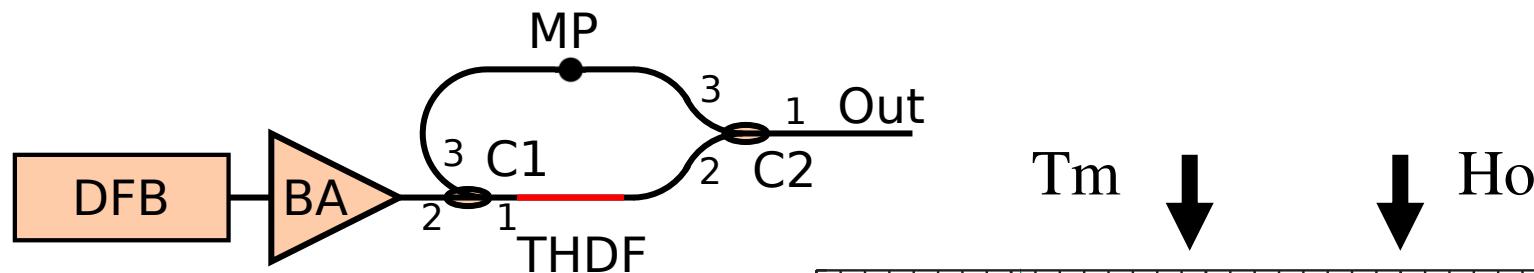
[P.Peterka, Photonic Technol Lett, 25, 2013, 1623]

# Tm fiber for amplifier at 1470 nm



[P.Peterka, Opt. & Quantum El., 36 2004, 201], [W.Blanc, Proc. SPIE 6180, 2006, 61800V.1],  
[P.Peterka, Optical Materials 30 (2007) 174]

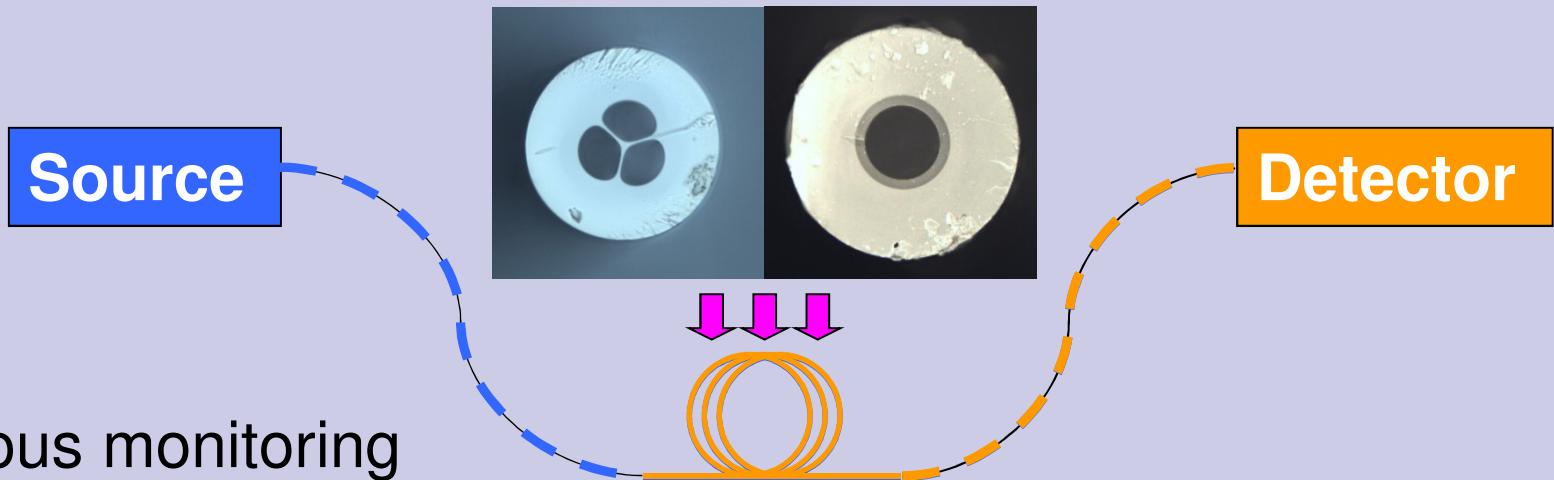
# Tm/Ho fiber for ASE (1550-2050 nm) source



1800 ppm  $\text{Tm}^{3+}$  /  
360 ppm  $\text{Ho}^{3+}$

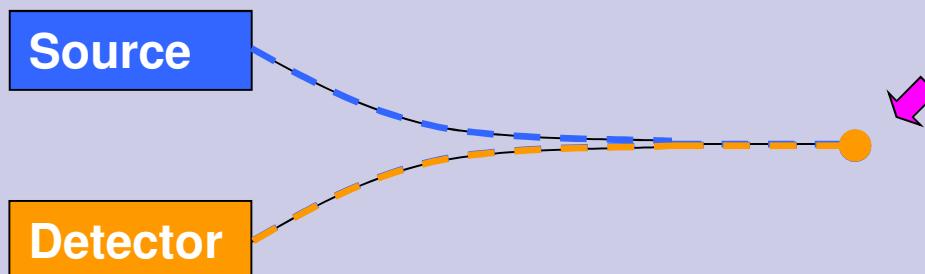
[P.Honzatko, Optics letters 39 (2014) 3650-3653 ]

# Optical fiber sensors



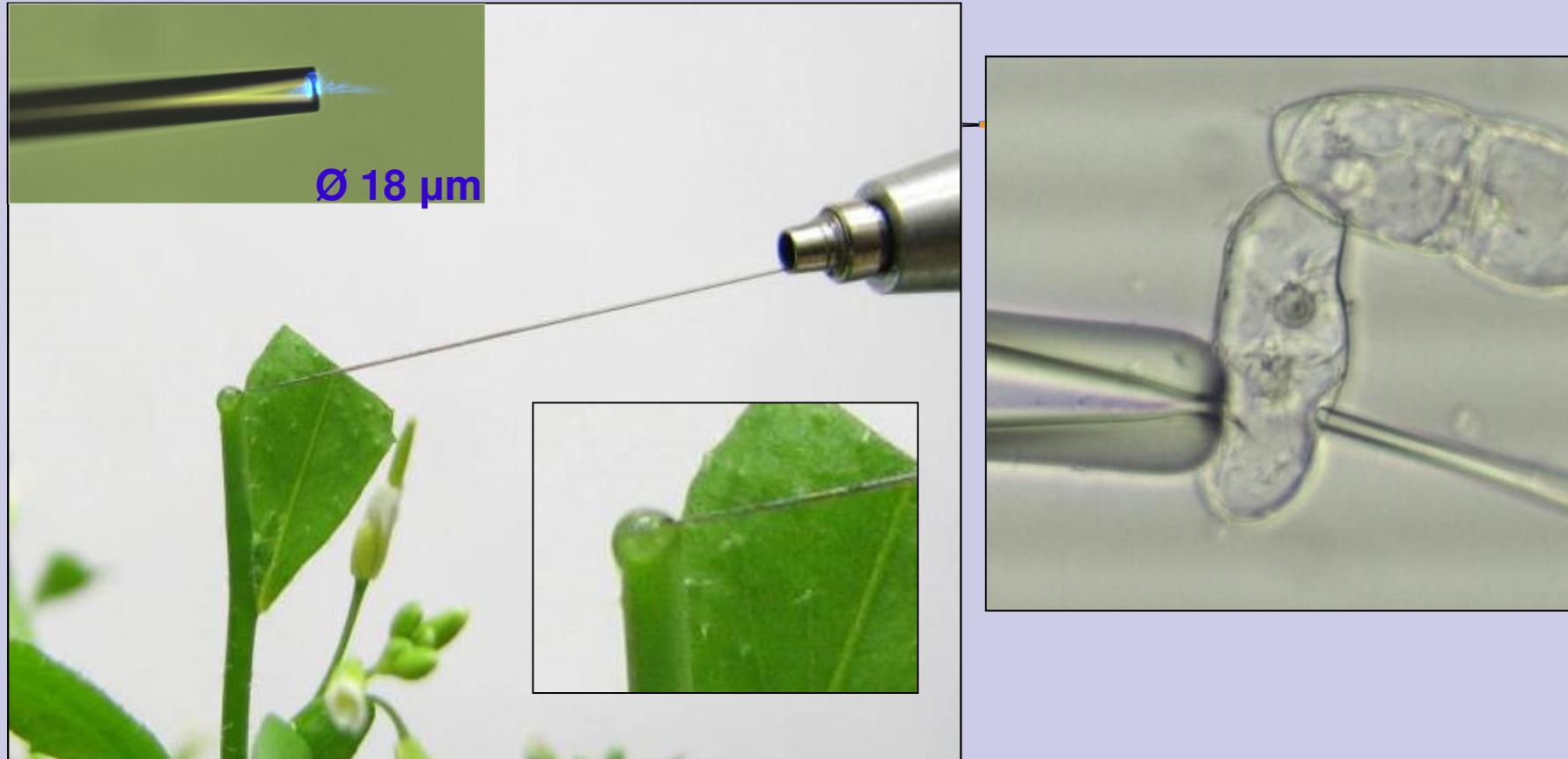
Continuous monitoring  
of (bio)chemicals and  
their concentration.

Suitable for :  
remote sensing  
distributed sensing  
flammable or explosives  
in high-voltage areas  
human body

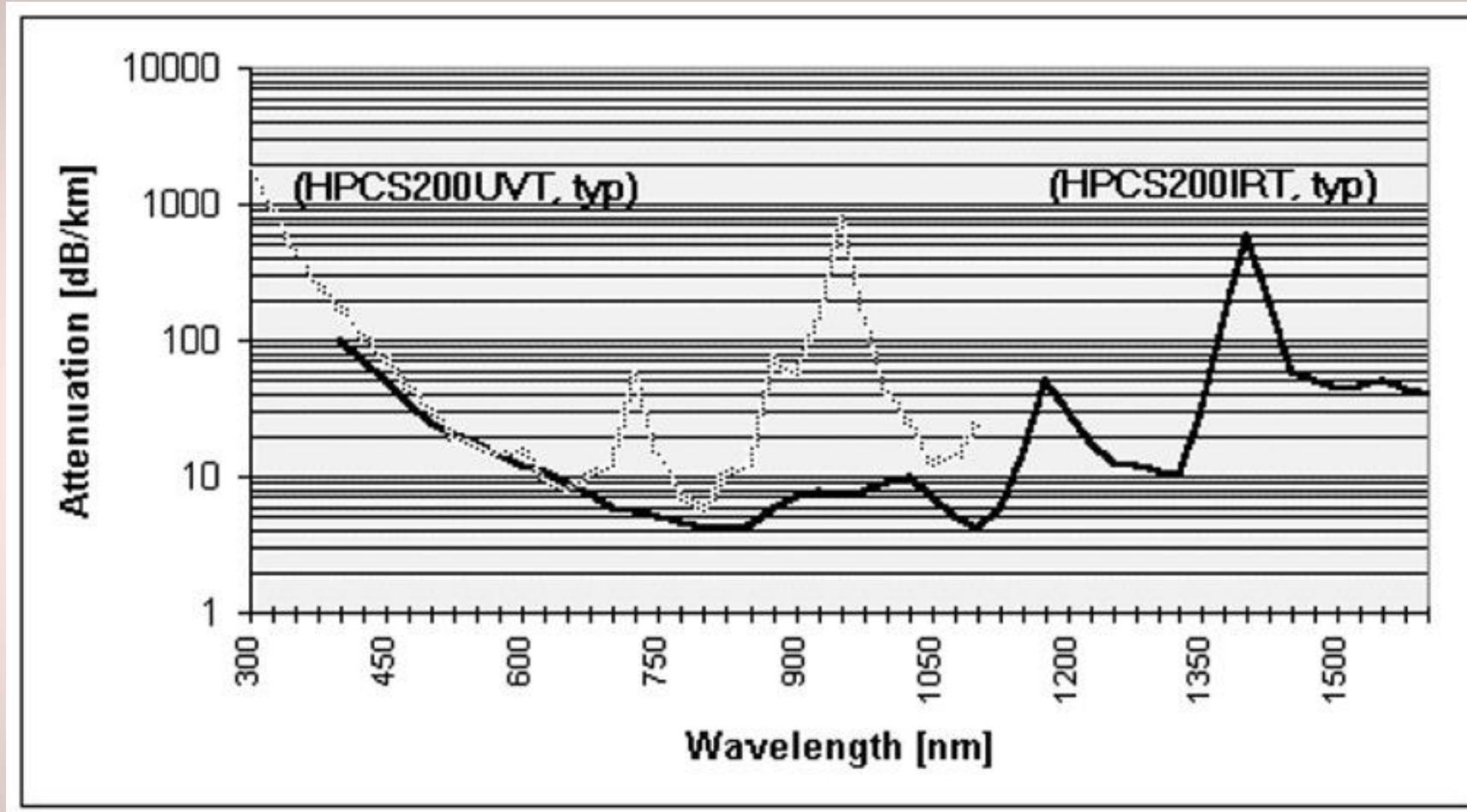


# Optical fiber sensors

*In vivo* detection of pH in small samples  $\sim \mu\text{L}$



# OPTICAL FIBERS – Materials - UV



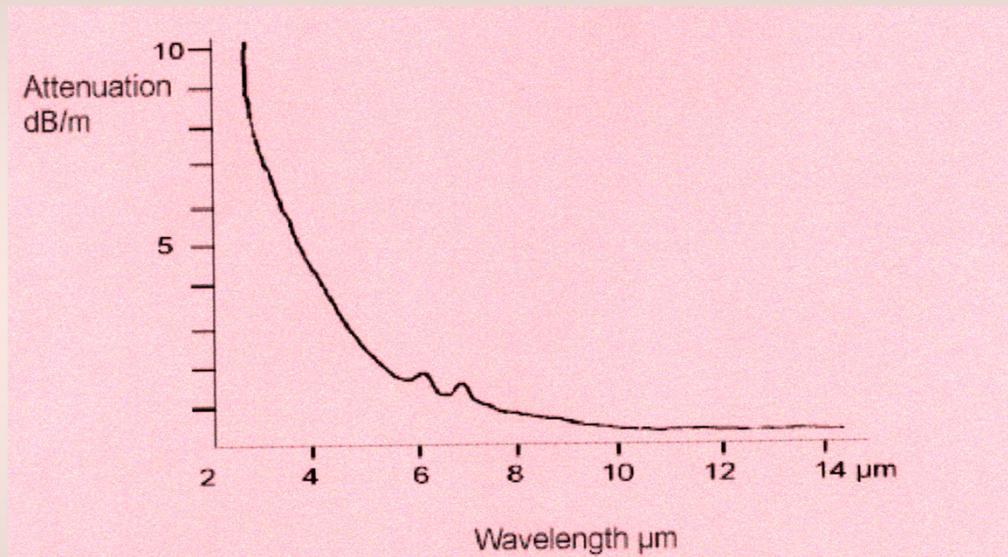
- silica fibers - SUPRASIL  $n_{200 \text{ nm}} = 1.55$  [ceramoptec.de, OceanO, IPE ...]
- planar silica, crystalline  $\text{CaF}_2$  ( $\text{MgF}_2$ ) – [edmundoptics, technicalglass ...]

# OPTICAL FIBERS – VIS/NIR, IR

**Silica**  $n_{633} = 1.457$  & doped silica  $n_{633} = 1.45-1.50$  [corning, lucent, ocean\_o, IPE]

Glass (silicate - Simax, Vycor, Pyrex)  $n_{588} = 1.5-1.95$  [schott, LiFaTec.de, IPE...]

Plastic  $n_{588} = 1.5-1.6$  [mitsubishi.com, luceat.it, unlimited-inc.com...]



- fluoride glasses [univ-rennes1.fr ...] (up to ~4 μm)
- **sapphire [CRYTUR] (up to ~4 μm)**
- silver-halides  $\text{AgCl}_x\text{Br}_{1-x}$  (up to 15 μm)
- chalco glasses ( $\text{Se}$ ,  $\text{As}_2\text{S}_3$ ,  $\text{As}_2\text{Se}_3$ ...) [oxford-electronics, orc.soton.ac.uk] (< 20 μm)
- refractive indexes  $_{2-20\mu\text{m}} \sim 2 - 2.5 >>$  silicate glasses [LiFaTec]

# SUMMARY

1. **Fiber technology : preparation of structures of high precision from materials of ultra-high purity (impurities in ppbs only).**
2. **Fiber preparation in two steps : preform preparation and fiber drawing. (M)CVD technique (preform) makes possible to prepare multilayered tailored structures of suitable level of purity.**
3. **Fibers lasers : opportunity !!**
4. **Research of optical fibers (CR) :**



# References

- **J. M. Senior** : Optical fiber communications - Principle and practise, Pearson Education Limited, Harlow, England, 2009.
- **A. Mendez, F.T. Morse** : Specialty optical fibers handbook, Elsevier Science & Technol, USA, 2006.
- **J. Schrofel, K. Novotný** : Optické vlnovody, SNTL, 1986
- **Saaleh**, Fotonika (1 - 4), Matfyzpres
- **S. R. Nagel, J. B. McChesney, K. L. Walker** : An overview of the MCVD process and performance, IEEE J. Quantum Electron. QE-18 (1982) 459-477
- **Peterka - Vláknové lasery**
- Československý časopis pro fyziku 1/2010, 4-5/2010, 1/2011
- Jemná mechanika a optika (2015)
- Sdělovací technika 3/2011