

COMPASS-U tokamak Toroidal field coils

v1.1

Institute of Plasma Physics of the Czech Academy of Sciences



Parameters of new tokamak

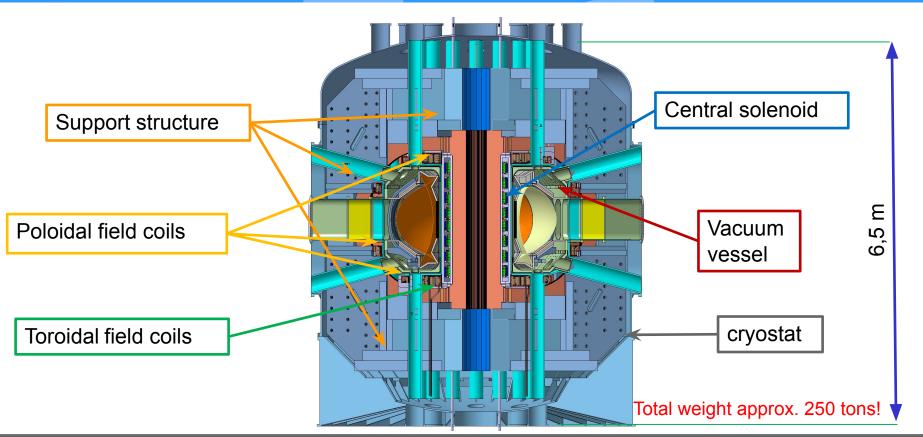
Key properties of COMPASS-U:

- High magnetic field to confine plasma (5 T)
- High plasma current (2 mil. Amperes)
- High currents in toroidal coils up to 200 kA
- High currents in poloidal coils up to 50 kA
- Both coils systems from copper alloy materials (discharge durations up to several seconds)
- · tokamak operate at cryogenic temperature
- Operation with high temperature first wall up to 500°C
- mid-size device

=> unique capabilities to address DEMO challenges



Cross-section of COMPASS-U





Indicative timetable

Key milestones:

Design of the components	2018 - 2020
Vessel, support structure manufacturing	2020 - 2021
PF and TF Coil manufacturing	2020 - 2021
Assembly and installation	2021 - 2022
Commissioning and start of operation	2022

First plasma: end of 2022

Time to a fully commissioned machine: 1.5 - 2 years



Presumed scope of work

- Prototype coil to confirm design and manufacture procedure
- Manufacture of 16 toroidal field coils from 20 mm thick plates from certain alloy of high conductivity oxygen free copper

Presumed scope of work on the coil

- Machining of copper plates and connection of sliding/bolted joints
- Insulation
- (Vacuum) epoxy impregnation
- Electrical testing
- Transport to IPP

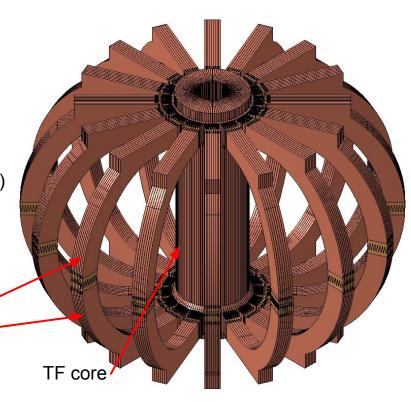
Note: coil models and coil parameters in this presentation are preliminary and could change during preliminary market consultations



Preliminary parameters

- 112 D-shaped turns grouped to 16 bundles with 7 turns
- Outer dimensions of one turn ~ 2.6 x 1.7 m
- Each turn composed of 3 parts with joints
- Turns insulated by G10 plates
- Current 199.5 kA providing 5T @ R = 0.896 m for ~ 5 s
- Turn cross section 20x200 mm made from hardened
 OFHC copper or similar material (CuAg0.1, CuZr0.1, ...)
- Total mass ~ 25 tons
- Cryogenically cooled to T > 50 K by cooling channels in each turn

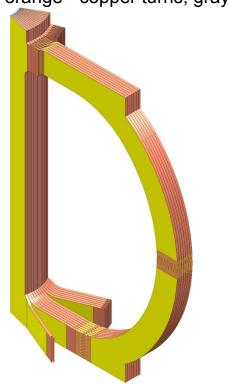
TF outer leg upper lower

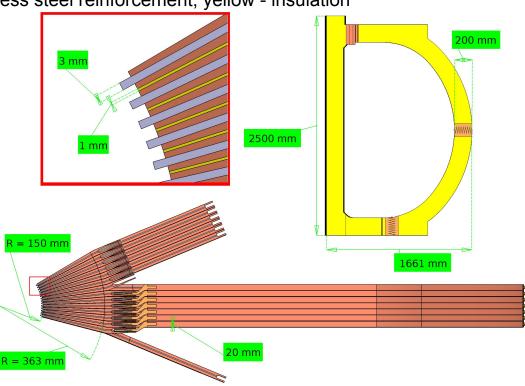




Detailed view (conceptual design)

- orange - copper turns, gray - stainless steel reinforcement, yellow - insulation

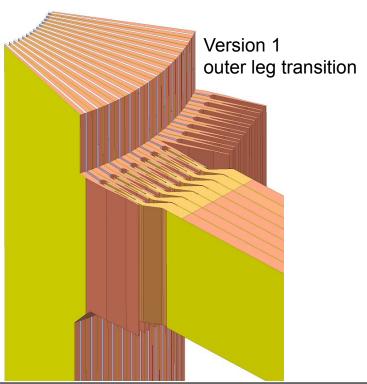


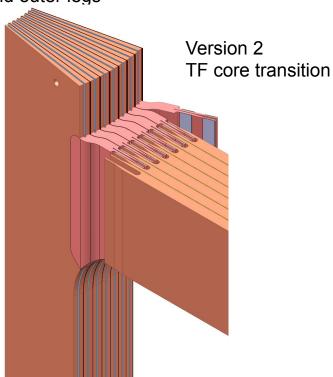




Sliding joint (conceptual design)

- suppress transfer of mechanical loads between TF core and outer legs









More informations about preliminary market consultation can be found at:

http://www.ipp.cas.cz/o-ufp/Verejne_zakazky/doc.html

At website tenders electronic daily

Notification Number at Tender electronic daily: 2019/S 113-276584

(Číslo oznámení TED: 2019/S 113-276584)

Contact persons:

Ivan Němec email: nemec@ipp.cas.cz

Jaroslav Krbec email: <u>krbec@ipp.cas.cz</u>