

# Overview of COMPASS-U Design

*Design status: end of 2020*



EUROPEAN UNION  
European Structural and Investment Funds  
Operational Programme Research,  
Development and Education



- **COMPASS Upgrade mission**
- **Design requirements, plasma scenarios**
- **Design of individual tokamak systems**
  - Cryostat
  - Support structure
  - TF coils
  - PF coils + central solenoid
  - Vacuum vessel
  - Plasma facing components
  - Cryogenics
  - NBI
  - ECRH
  - Power supply system
- **Neutronics**



**GOAL: Compact flexible device with set of unique parameters relevant to next step devices**

- *Closed divertor with high plasma and neutral density, high opacity, high PB/R, high power fluxes*
- *High magnetic field, access to advanced confinement modes*
- *Hot first wall, full recycling regime, possibility to study liquid metals*

## 1) Conventional divertors

- Experimental demonstration of detached operation at ITER/DEMO relevant power fluxes

## 2) Edge plasma physics and confinement related activities

- Enhanced confinement modes (QH-mode, I-mode, negative triangularity)
- Low torque operation
- Disruption and RE physics (avoidance, mitigation, prediction, loads, etc.)
- Validation of theoretical models

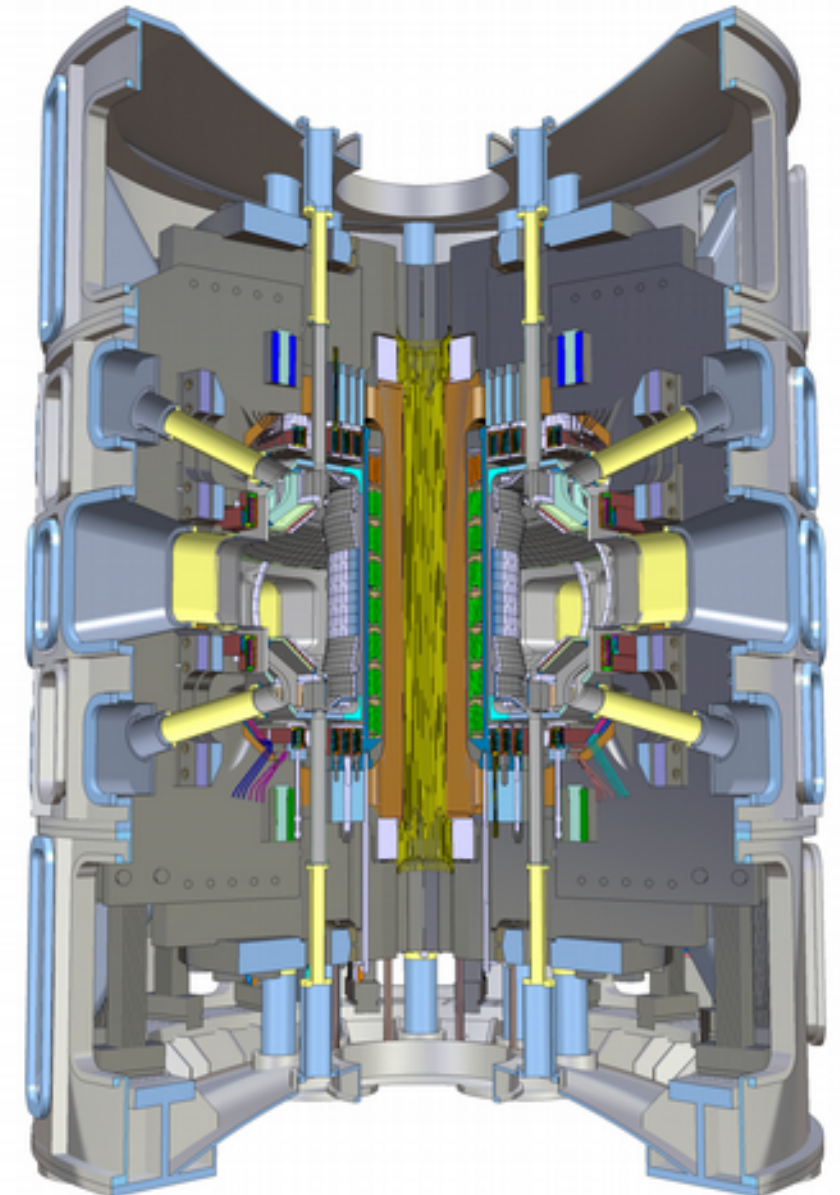
## 3) Test of advanced PFC materials in the divertor with quick response time

## 4) Test of liquid metals divertor concepts, hot wall operation

- Effect of liquid metals on machine performance, comparison of heat flux handling with solid/liquid metals divertor.

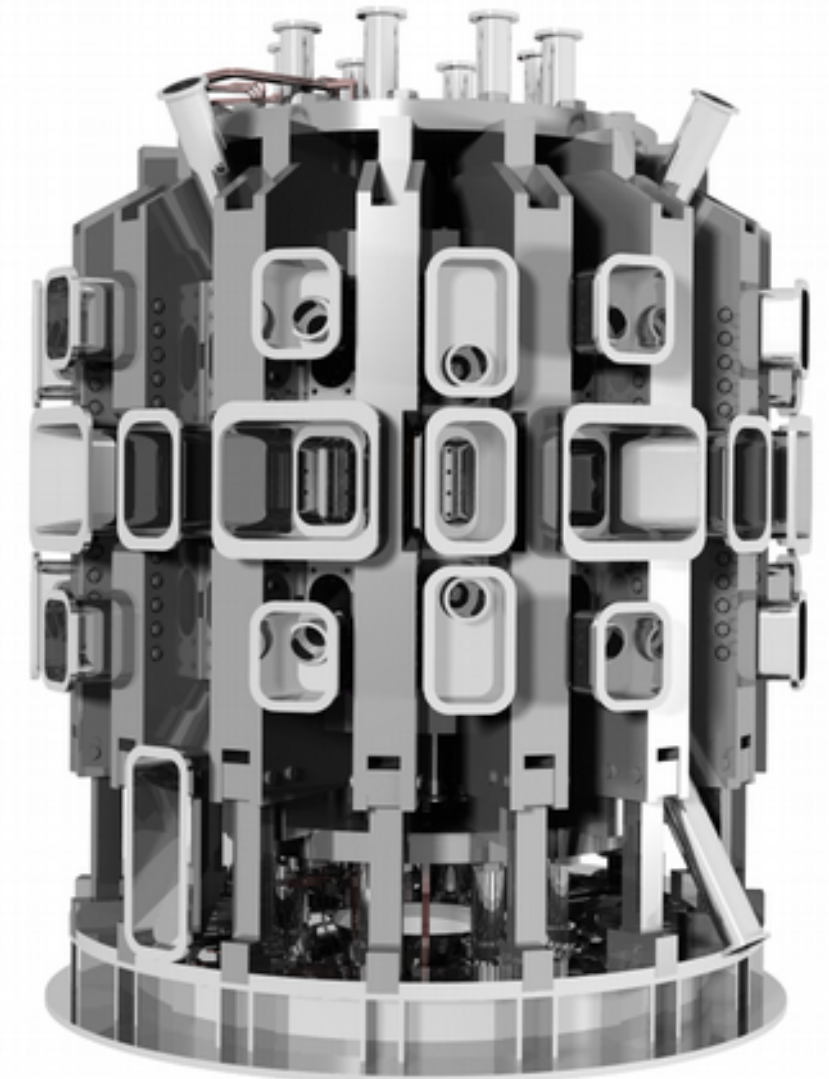
## 5) Advanced divertor concepts

- Experimental demonstration of the snowflake configuration in a high density divertor; direct comparison with a conventional divertor



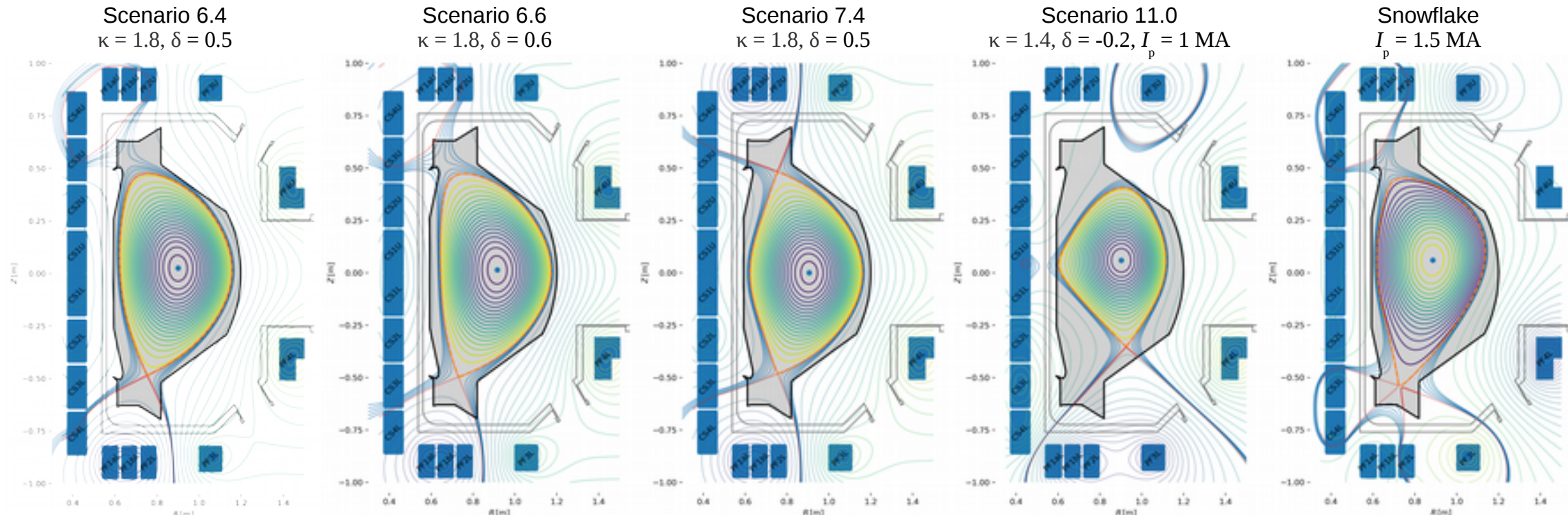
## Main design requirements

- Toroidal magnetic field  $B_t = 5 \text{ T}$
- Plasma current  $I_p = 2 \text{ MA}$
- Major radius  $R = 0.894 \text{ m}$
- Minor radius  $a = 0.27 \text{ m}$
- Aspect ratio  $A = 3.3$
- Triangularity  $\delta = 0.3\text{-}0.6$
- Elongation  $\kappa = 1.8$
- Enough space for different divertors
- Plasma shapes
  - single lower null, neg. triangularity with limited parameters (Phase 1-2)
  - double null (Phase 2-3)
  - snowflake, negative triangularity (Phase 3-4)
- Heating power
  - Phase 1  $P_{\text{NBI}} \geq 3 \text{ MW}$ ,  $P_{\text{ECRH}} = 1 \text{ MW}$  ( $P \cdot B/R \sim 25$ )
  - Phase 2 up to  $P_{\text{NBI}} = 8 \text{ MW}$ ,  $P_{\text{ECRH}} = 10 \text{ MW}$  ( $P \cdot B/R \sim 100$ )
- Vacuum vessel operation temperature up to  $500^\circ\text{C}$  (min.  $300^\circ\text{C}$ )



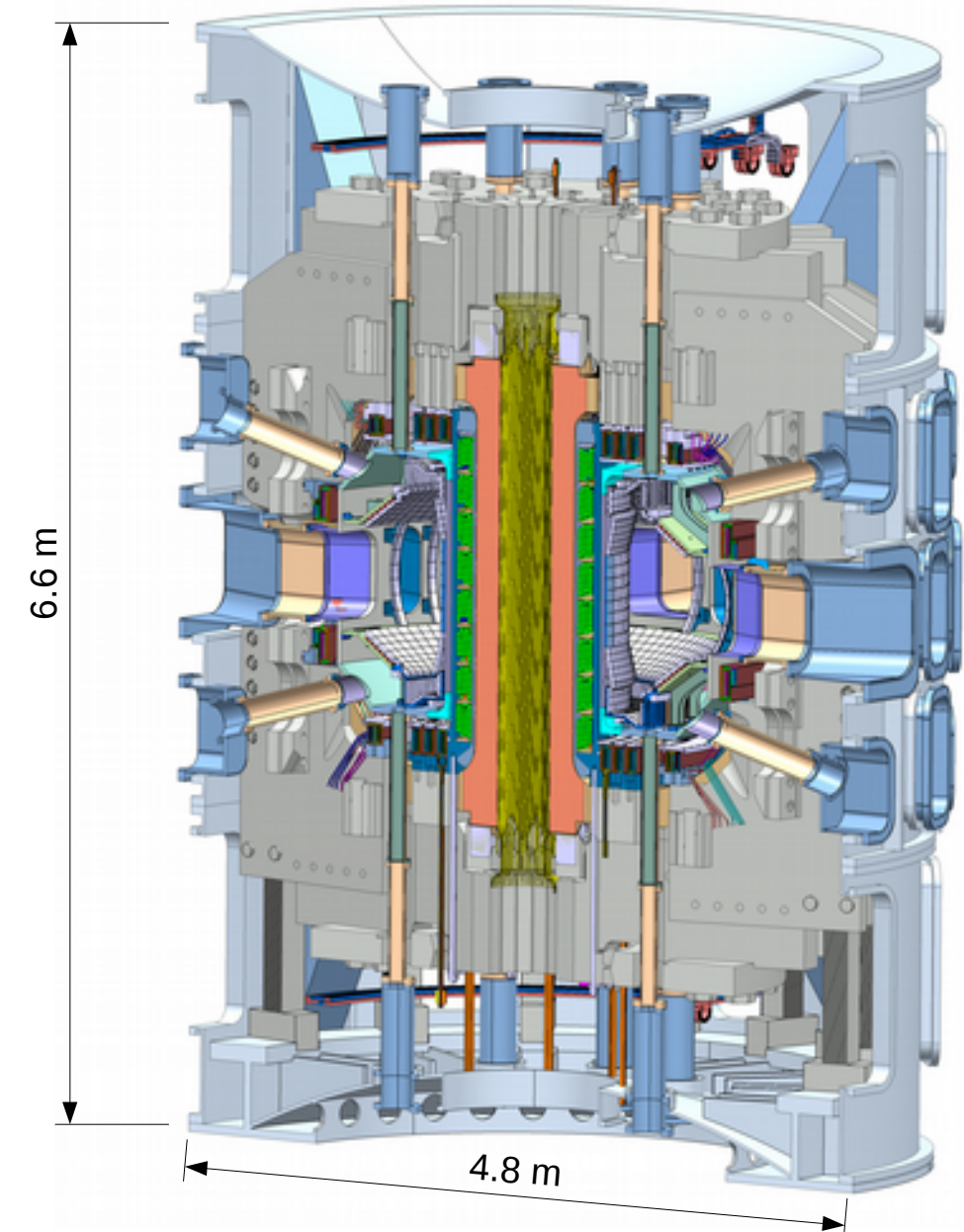
- Full time evolution of different plasma scenarios modelled using METIS + FIESTA
- Example of scenarios:

#		Bt [T]	I <sub>p</sub> [MA]	q <sub>95</sub>	κ	δ	flat-top length [s]
2	SND	1.25	0.4	3	1.8	0.5	4-11
3	SND	2.5	0.8	3	1.8	0.5	3-9
5	SND	5	1.6	3	1.8	0.5	1-3
6.4	SND	5	2	2.5	1.8	0.5	1-3
6.5	SND, low triangularity	5	2	2.5	1.8	0.3	1-3
6.6	SND, high triangularity	5	2	2.5	1.8	0.6	1-3
7	Double null	5	2	2.2	1.8	0.5	1-3
11	SND, negative triangularity	5	1	2.8	1.4	-0.2	

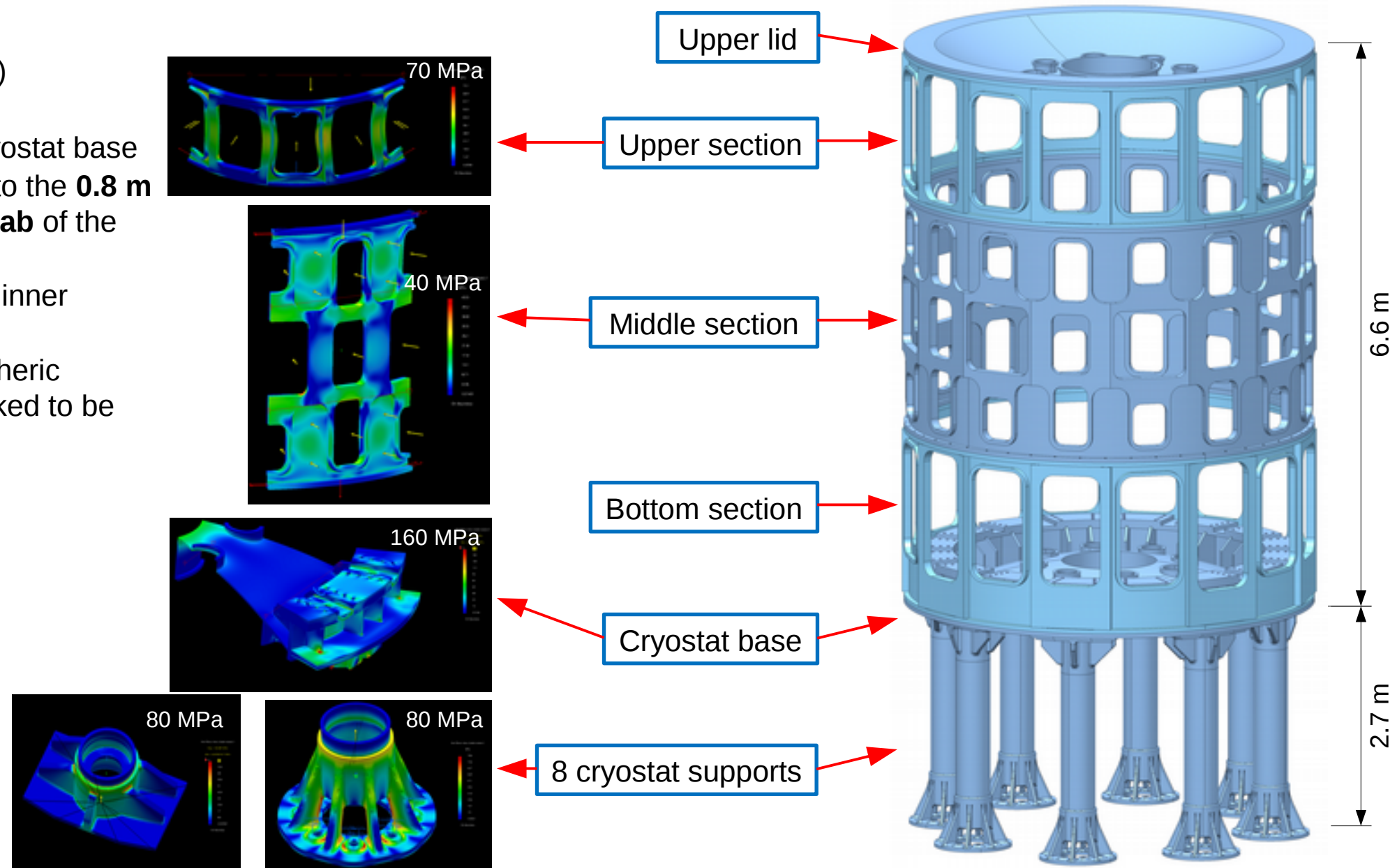


## Main design features

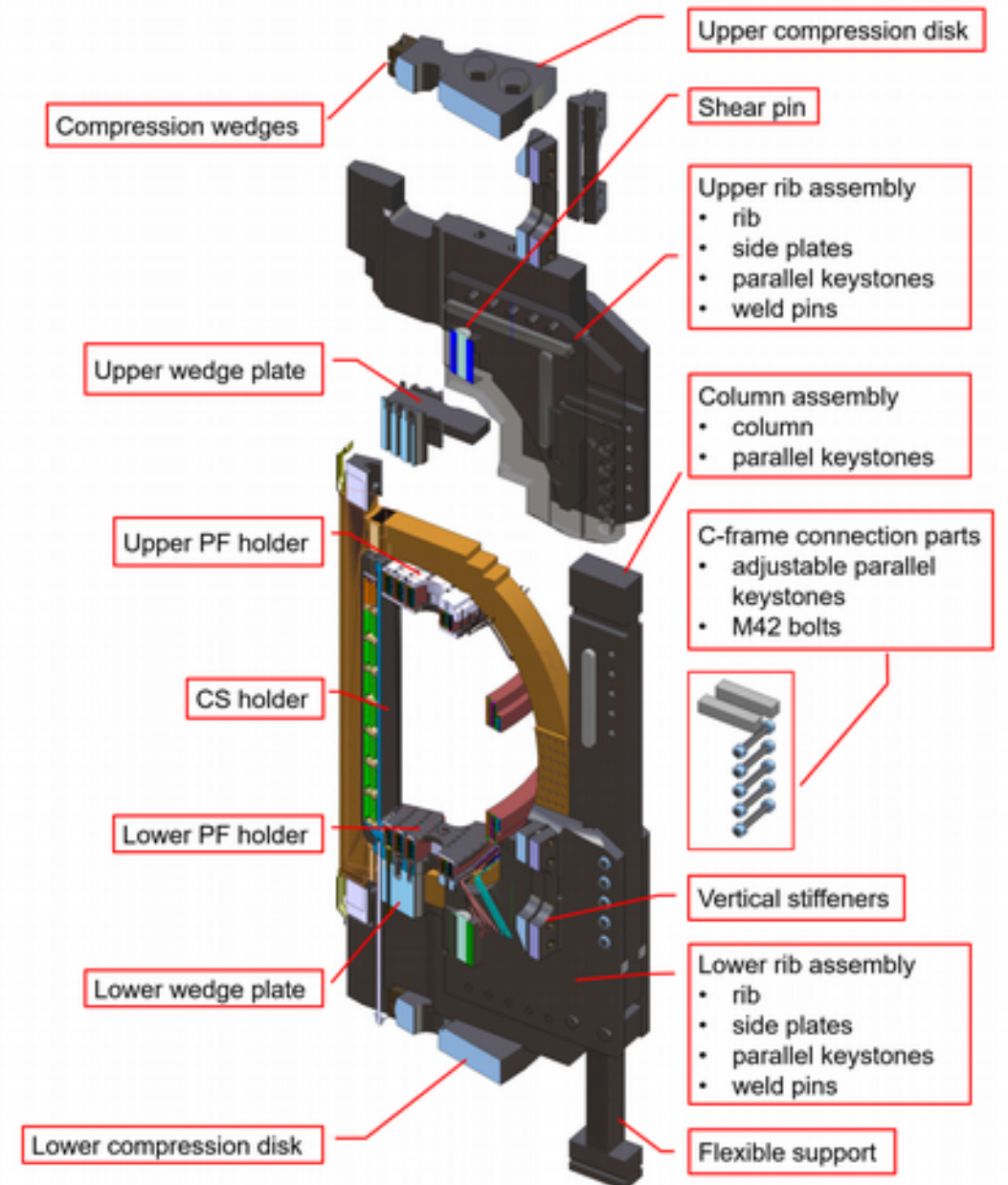
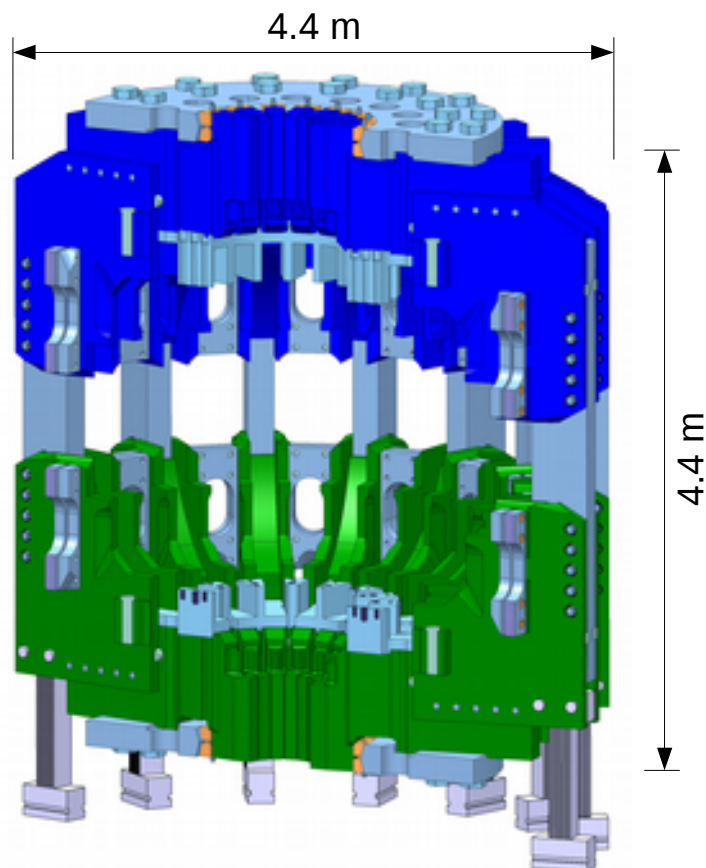
- **Metallic first wall** (Inconel, W-coated Inconel, W)
- Up to 35 mm thick **Inconel 625 vacuum vessel**
- **Hot first wall and vacuum vessel** operation (300-500°C, gaseous He or CO<sub>2</sub>)
- **Vacuum vessel thermally insulated by multilayer insulation (MLI)**
- **OFHC copper coils cooled to 80K** (gaseous He)
- **Central solenoid (8 segments) and PF coils (4+4) inside the TF**
- **Dismountable TF coils** (sliding and bolted joints)
- **Massive stainless steel support structure**
- **Stainless steel cryostat**
- **Vacuum vessel human access via large midplane ports**
- **Overall dimensions** ~6.6x4.8 m, weight ~300 t



- **Stainless steel cryostat (AISI 304)**
- **Volume ~100 m<sup>3</sup>**, weight ~50 t
- Tokamak is placed on top of the cryostat base
- 8 massive steel supports attached to the **0.8 m thick steel-reinforced concrete slab** of the experimental hall
- Multilayer thermal insulation on the inner surface
- Mechanical stress from the atmospheric pressure and disruptions was checked to be within acceptable limits



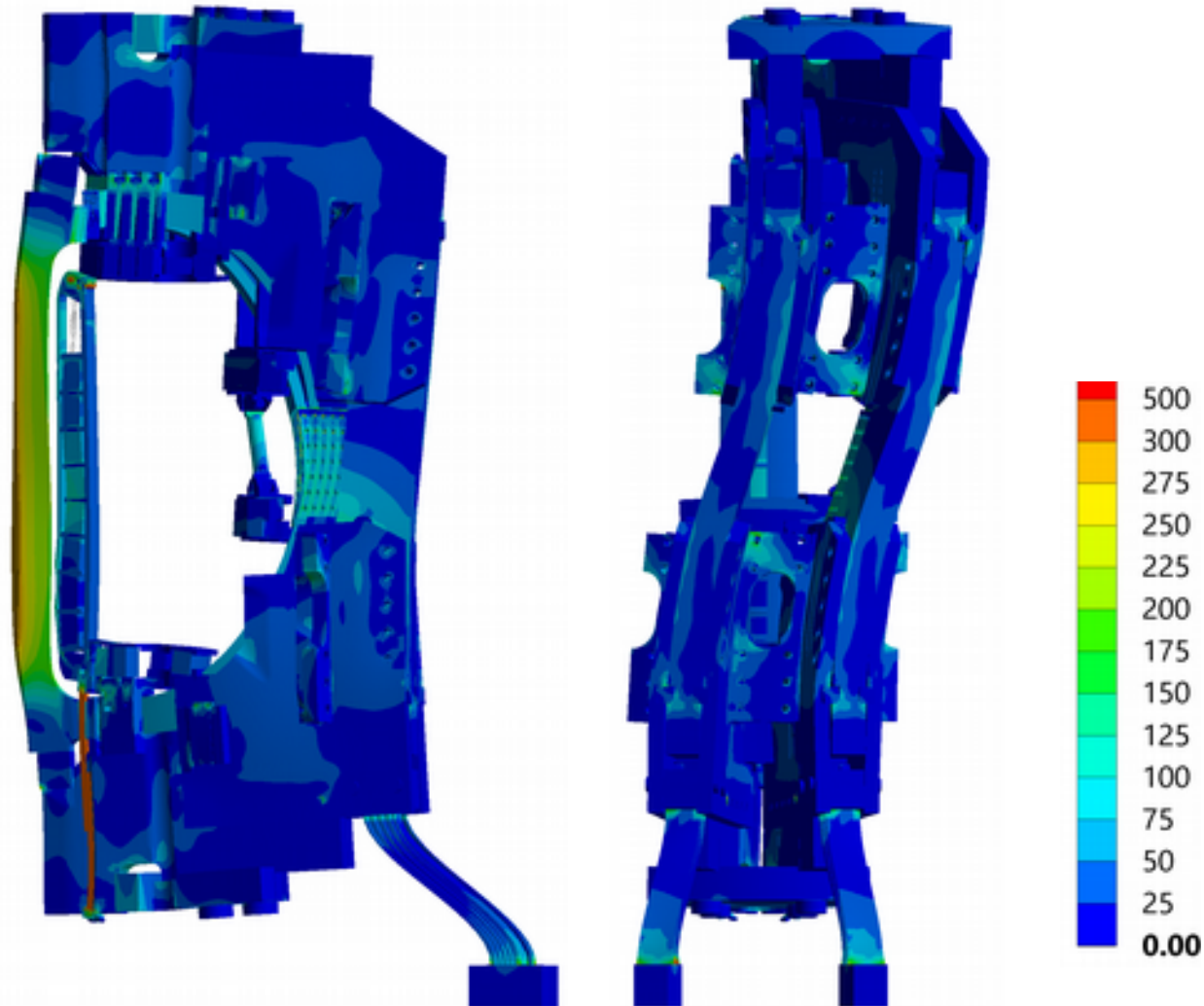
- Material SS 304(L)N or 316(L)N
- Overall dimensions: height ~4.4 m, diameter ~4.4 m, total weight ~190 t
- 16 C-frames + flexible supports
- Cooled to 80 K, SS pipes welded to machined grooves, gaseous He
- **Cool-down in ~1 week time**, vertical contraction ~14 mm
- Vertical disassembly possible





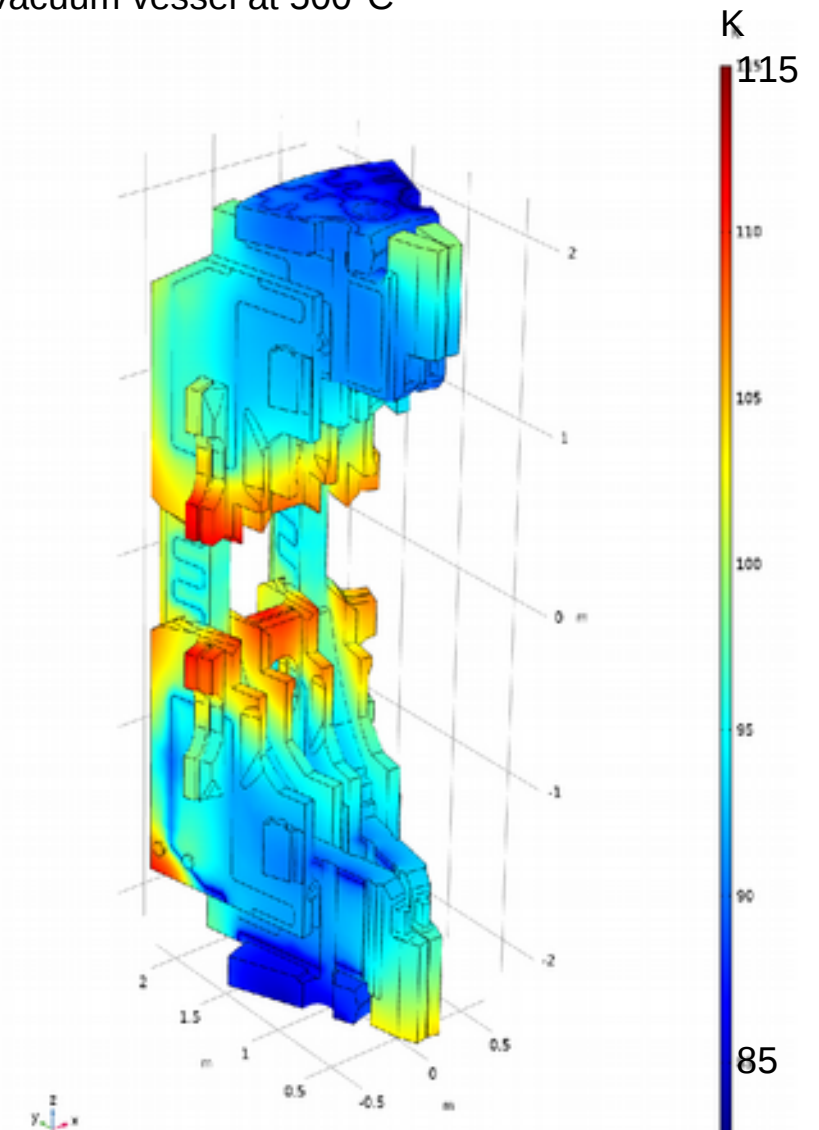
## Von Mises stress in the support structure and TF coil [Mpa]

- Electromagnetic forces + thermal conditions (cooled support structure and coils).
- Deformation scale 100.

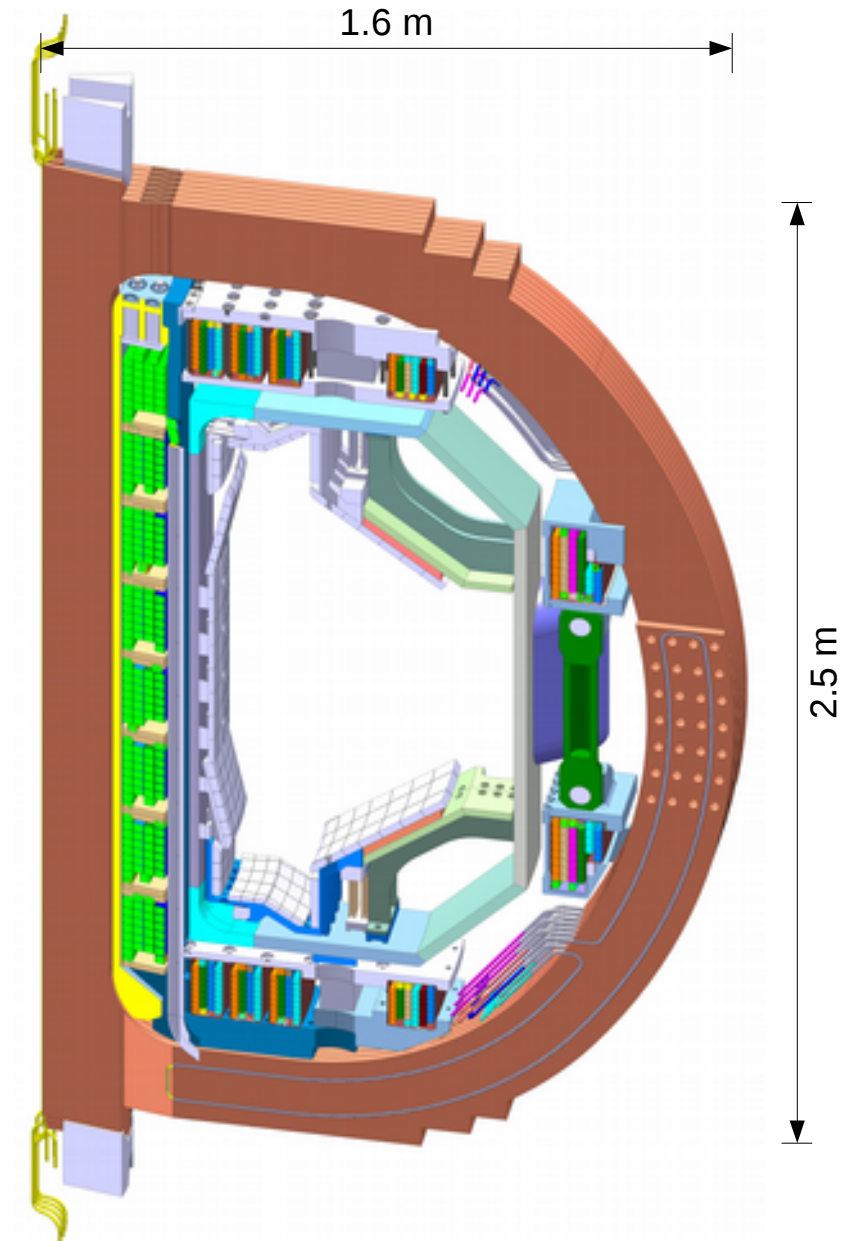
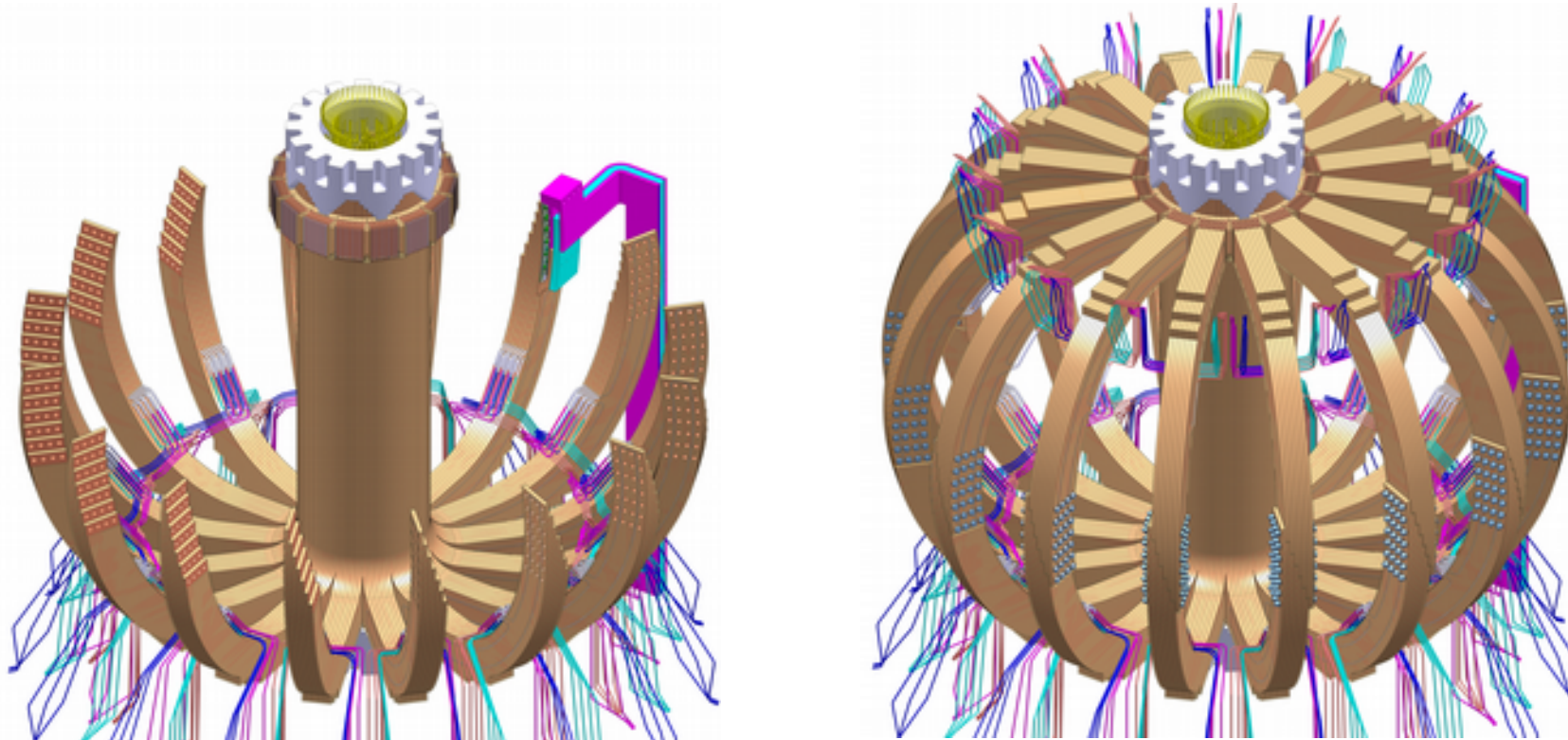


## Temperature distribution after 1 week cool-down

- Vacuum vessel at 500°C

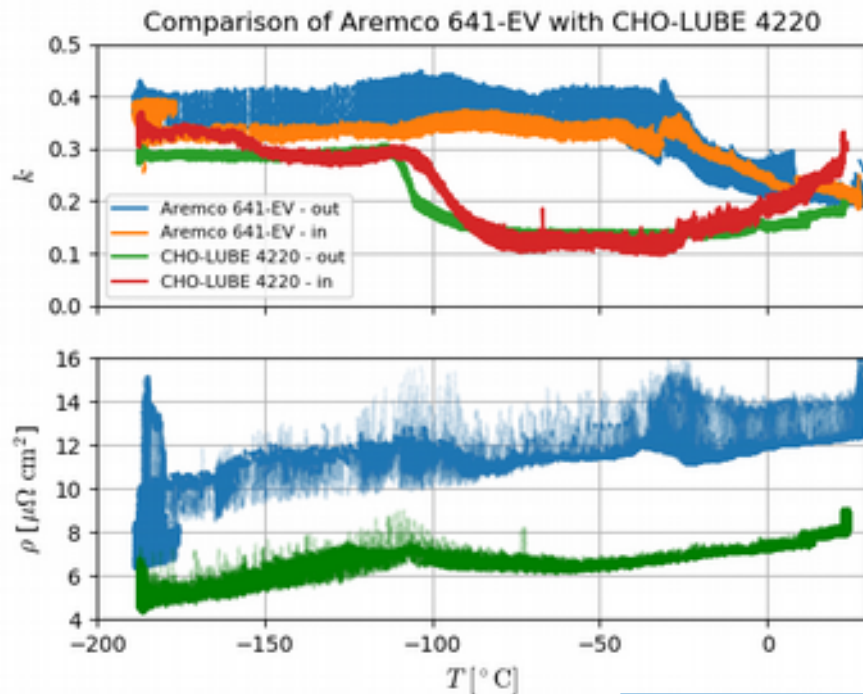


- **16 coils, 7 turns each**
- TF core + 16 upper limbs
- **16 sliding + 16 bolted joints**, turn-to-turn transition in the OMP bolted joint
- **200 kA for 5 T @ R=0.894 m**
- TF ripple at separatrix  $\delta < 0.5 \%$
- Material candidates **CuAg0.1** and **CuZr0.1**
- Cooled down to 80 K, gaseous coolant (He), Cu cooling pipes soldered to machined grooves



## Toroidal field coils joints

- Sliding joint based on Alcator C-mod and MAST experience
- **3 s flat-top @ 5 T** expected with CuAg0.1 and  $0.2 \mu\Omega$  joint resistance
- TF temperature increase: ~several tens of K
- Testing of sliding joint properties is ongoing

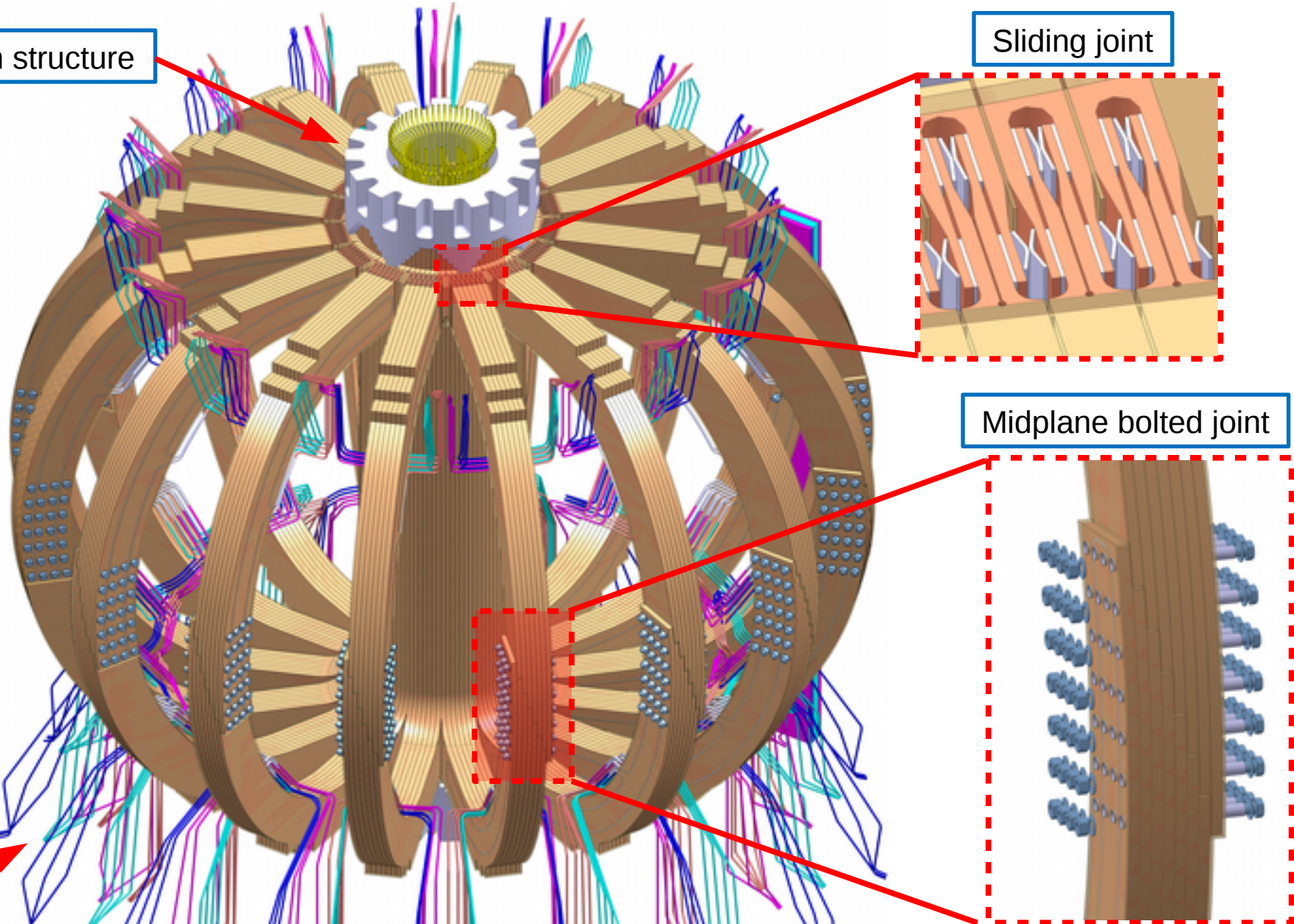


Crown structure

Sliding joint

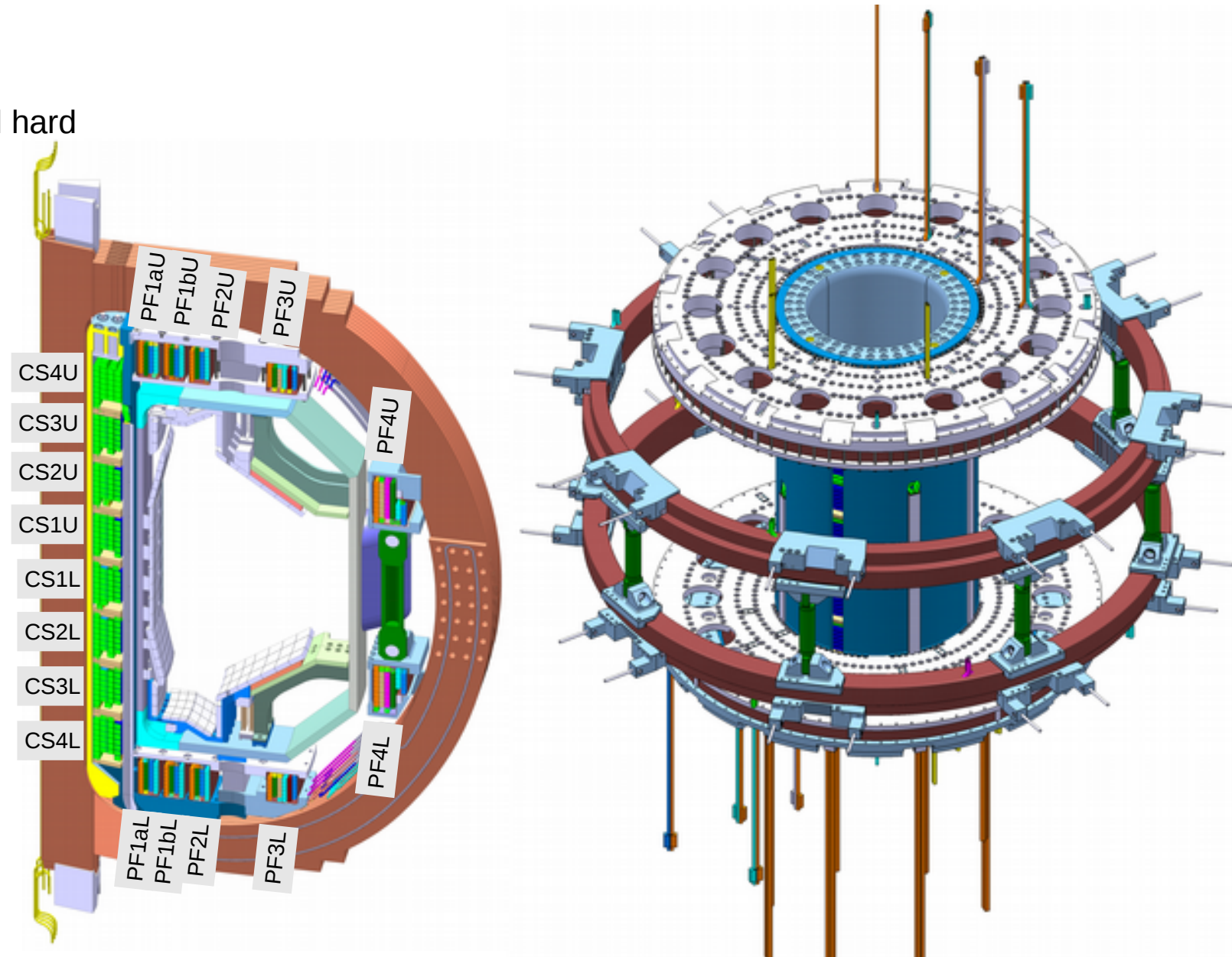
Midplane bolted joint

Cooling pipes



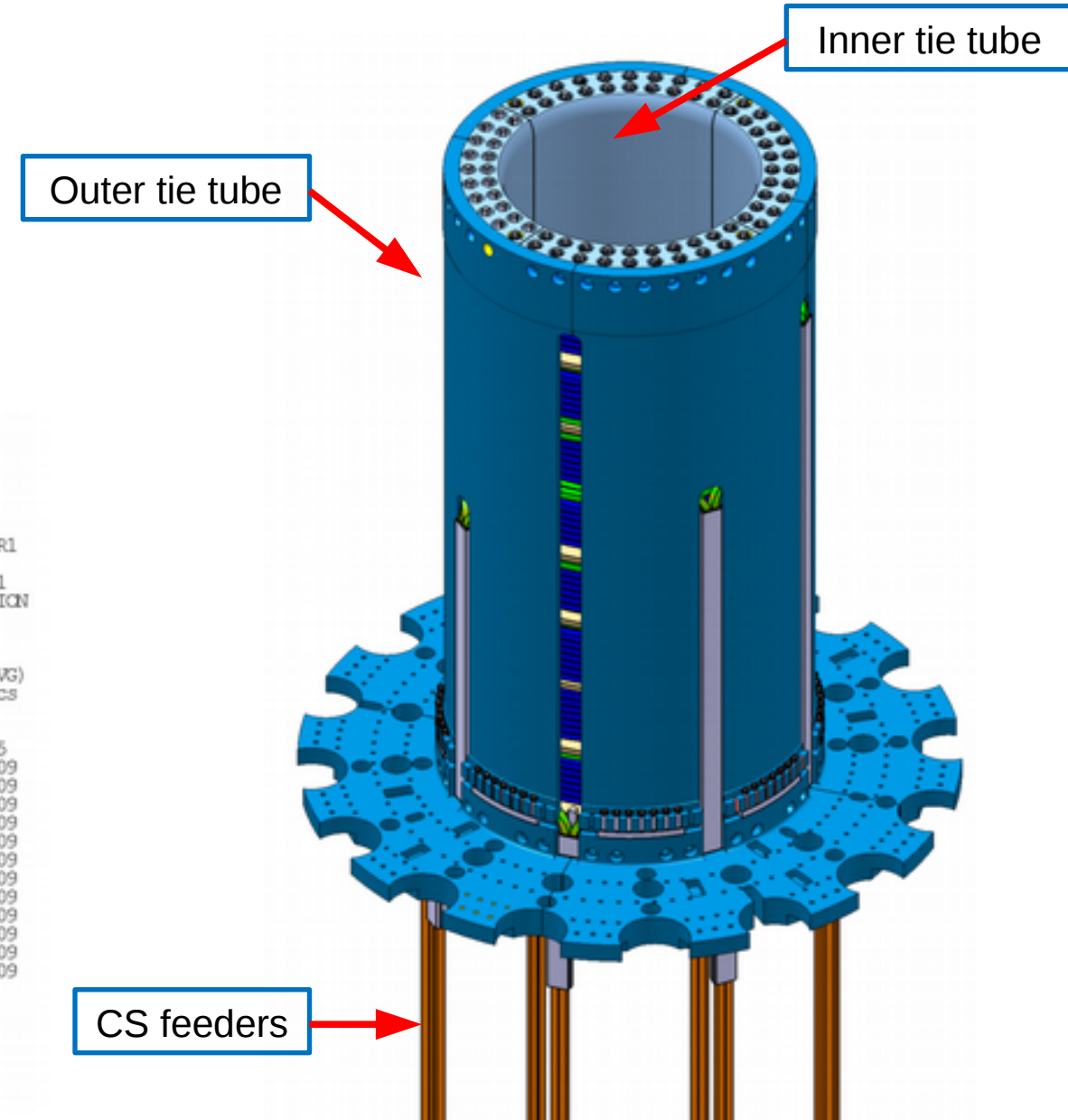
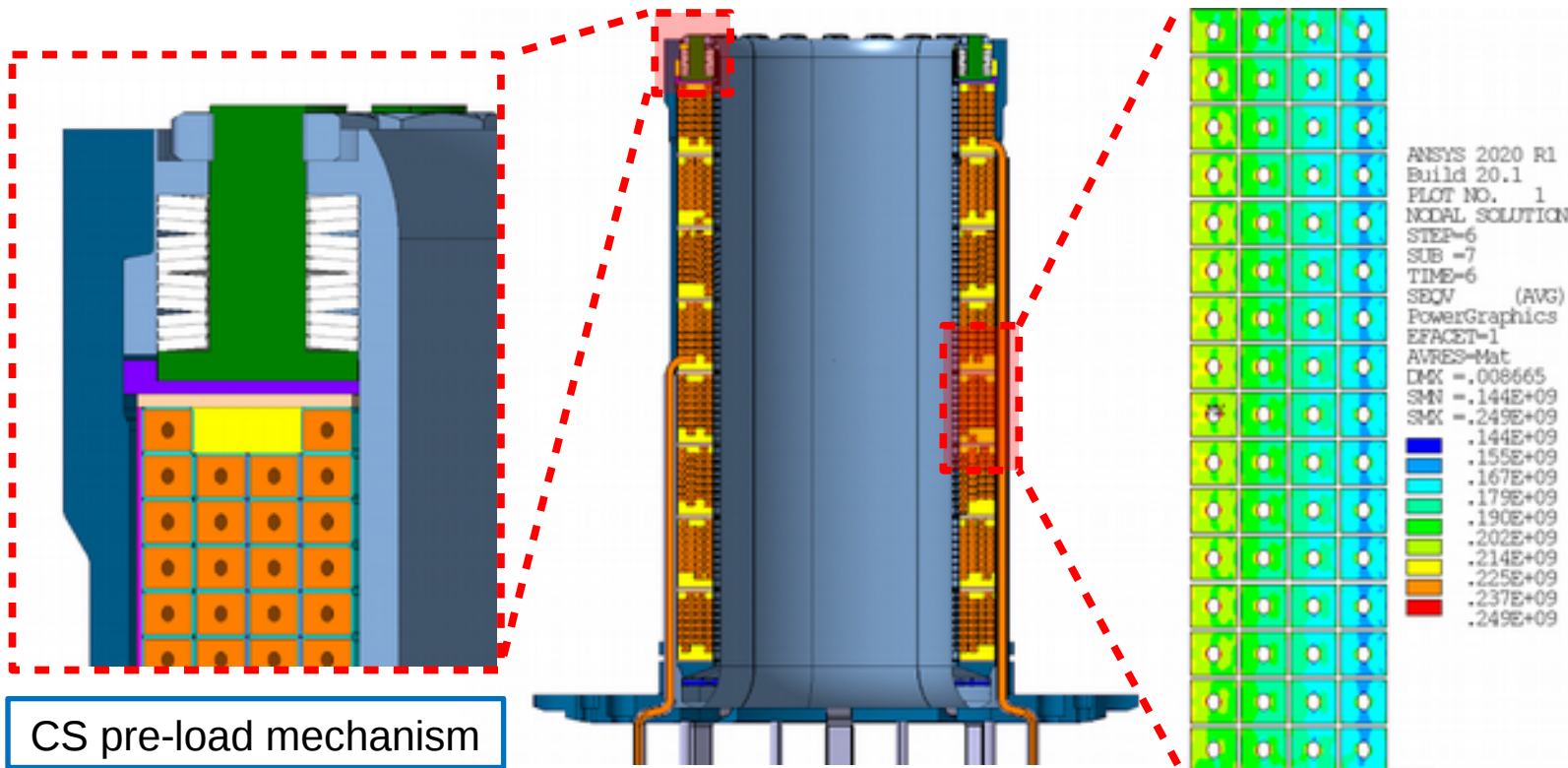
- **8 identical CS coils, 4+4 PF coils**
- 1 power supply per pair of CS coils => 14 PS in total.
- Hollow conductor - material **CuAg0.1** (C10700), half or full hard
- **Cooling down to 80 K** by gaseous coolant (He, H<sub>2</sub>)
- Conductor Insulation: 1 mm S2 glass tape + kapton
- Inter-layer insulation: 0.6 mm S2 glass tape
- Ground insulation: 3 mm S2 glass tape
- **Vacuum pressure impregnation** using epoxy resin

name, qty.	Current range [kA]	Conductor w x h [mm]	D [m]	turns	winding length [m]	cooling segments
8x CS	± 50	24 x 21	0.8	29	90	1
2x PF1a	± 25	15 x 15	1.2	32	120	2
2x PF1b	± 25	15 x 15	1.3	32	137	2
2x PF2	± 25	15 x 15	1.5	32	155	2
2x PF3	± 25	15 x 15	2.1	36	233	3
2x PF4	± 30	17 x 20	2.9	40	360	5

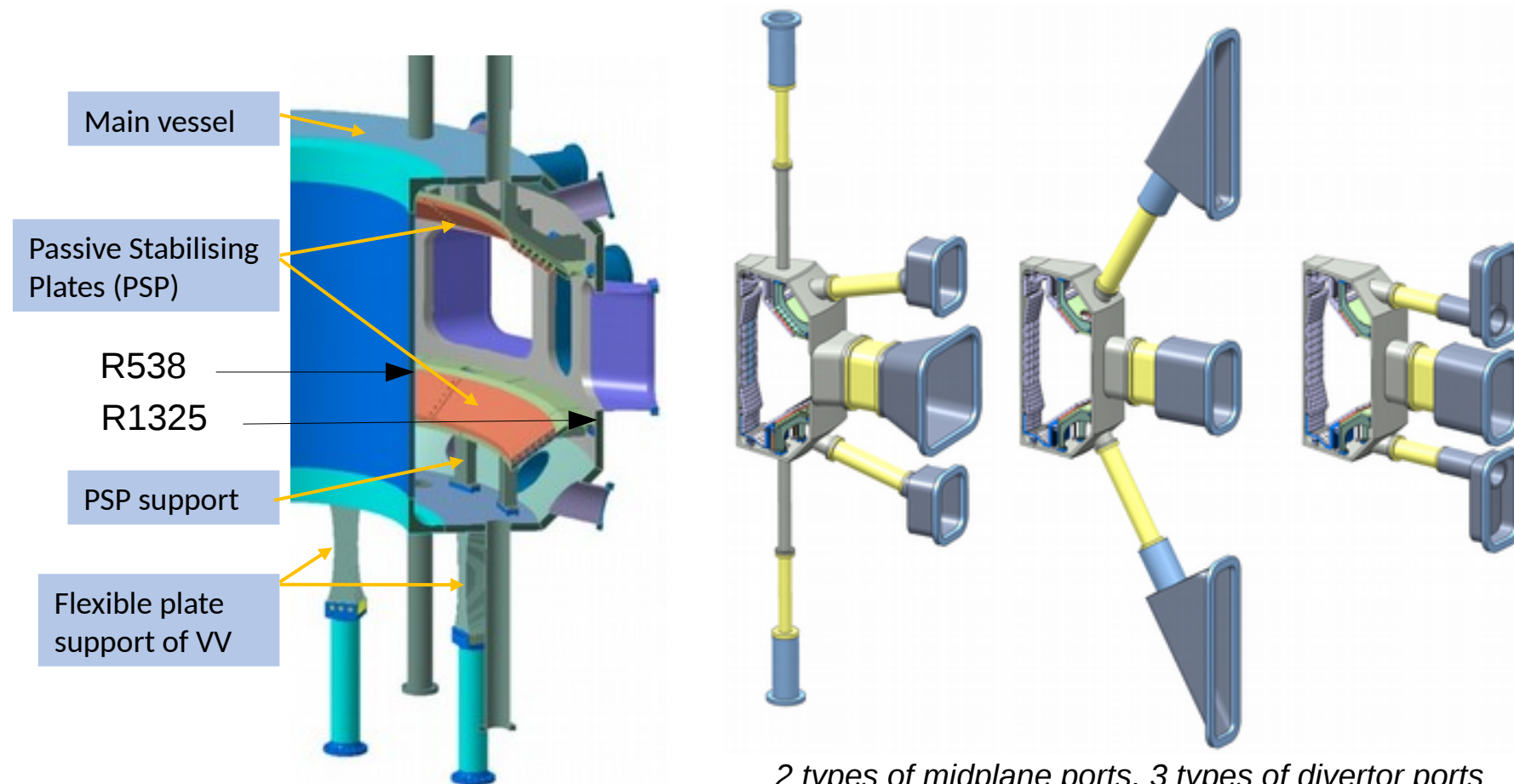


### Central solenoid pre-load

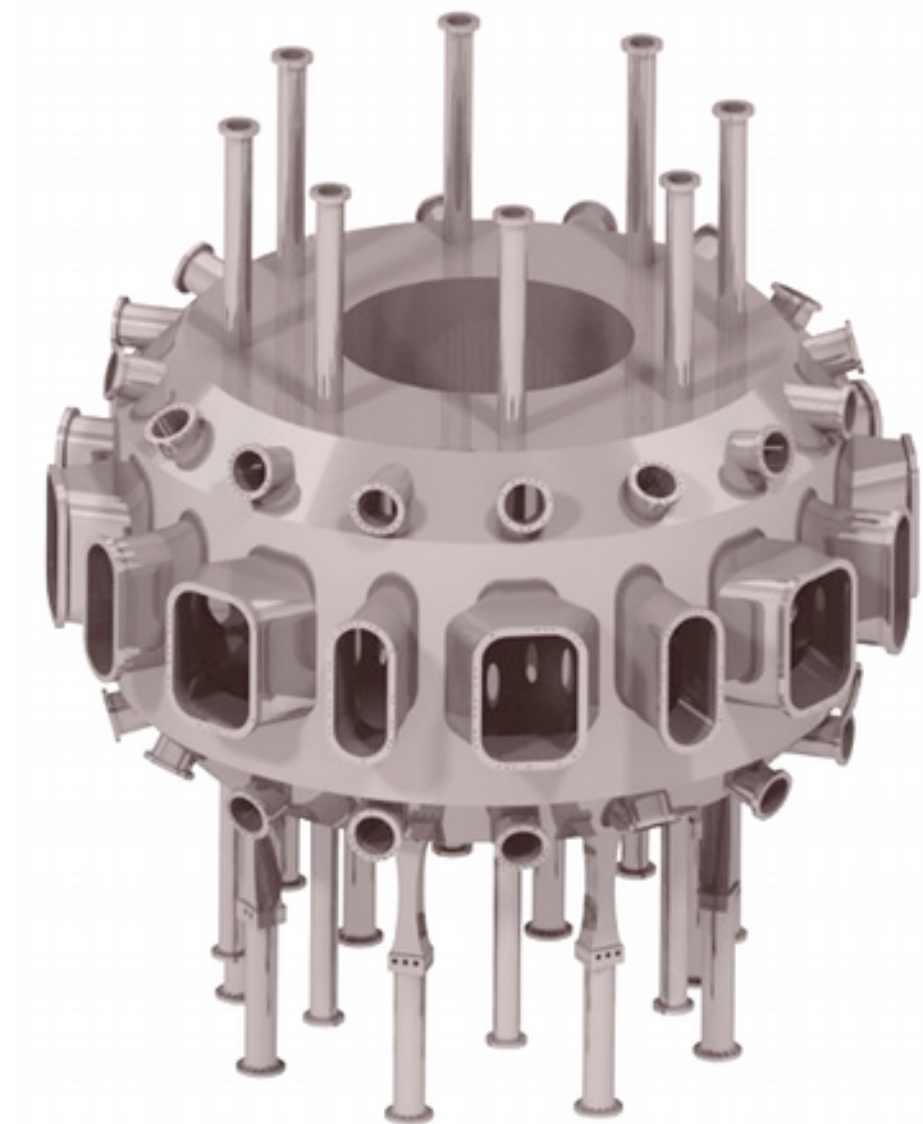
- CS is placed inside of **inner and outer tie tubes (Nitronic)**
- Outer tie tube is fixed to the lower TF wedge plate
- **20 stacks of heavy duty Belleville washers**
- **~several MN pre-load, ~1 cm working range**



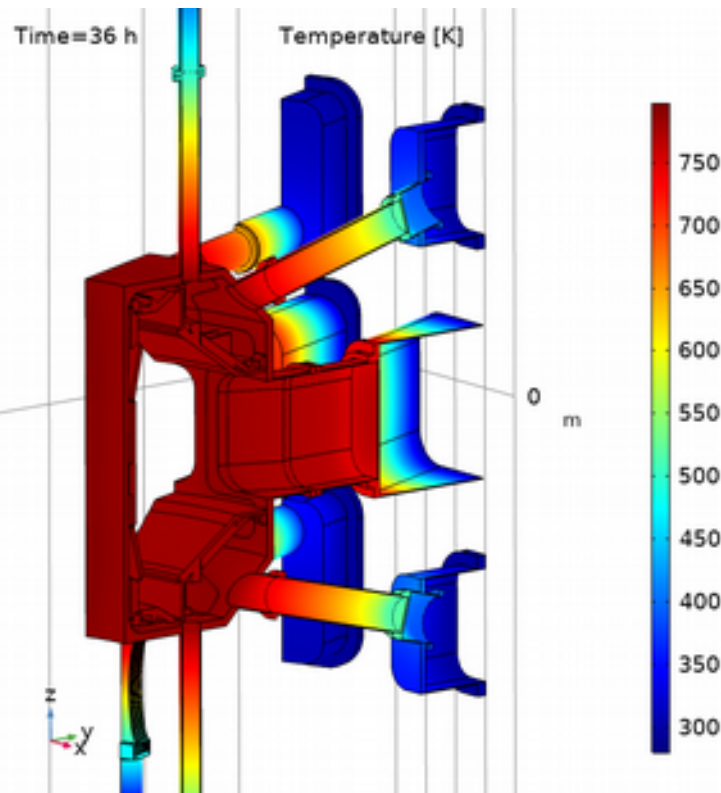
- Material: **Inconel 625**
- 23 mm thick inner tube, 35 mm top, bottom and 30 mm LFS parts
- total weight: ~9 t (including PSP)
- 8 flexible Inconel 625 supports from bottom – connected to the lower compression disk of the support structure



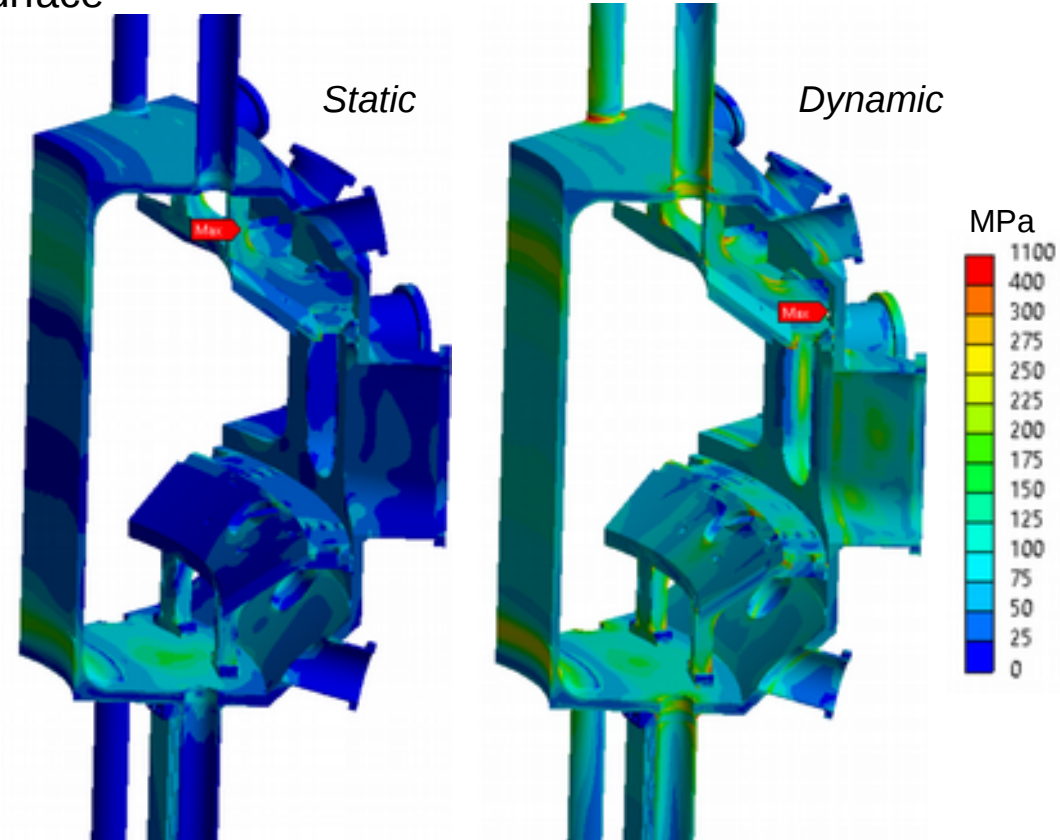
*2 types of midplane ports, 3 types of divertor ports*



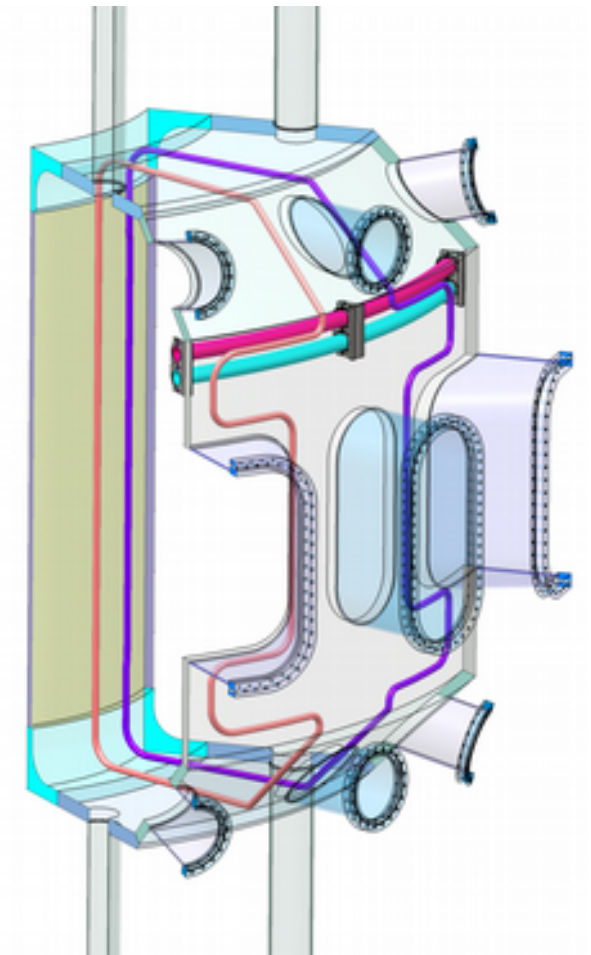
- Heating of VV up to 500 °C in ~24 h => **heating power~40 kW**
- Removal of deposited energy from plasma discharge (max. 40 MJ) in 20 min. => **cooling power ~33 kW**
- **Inconel 625 pipes welded on inside of VV**, OD 16 mm, 2 mm wall
- Gaseous medium (He or CO<sub>2</sub> )
- PFC heated mainly by radiation
- 20 mm **MLI thermal insulation** at the outer surface



Temperature distribution at the vacuum vessel and port extensions.



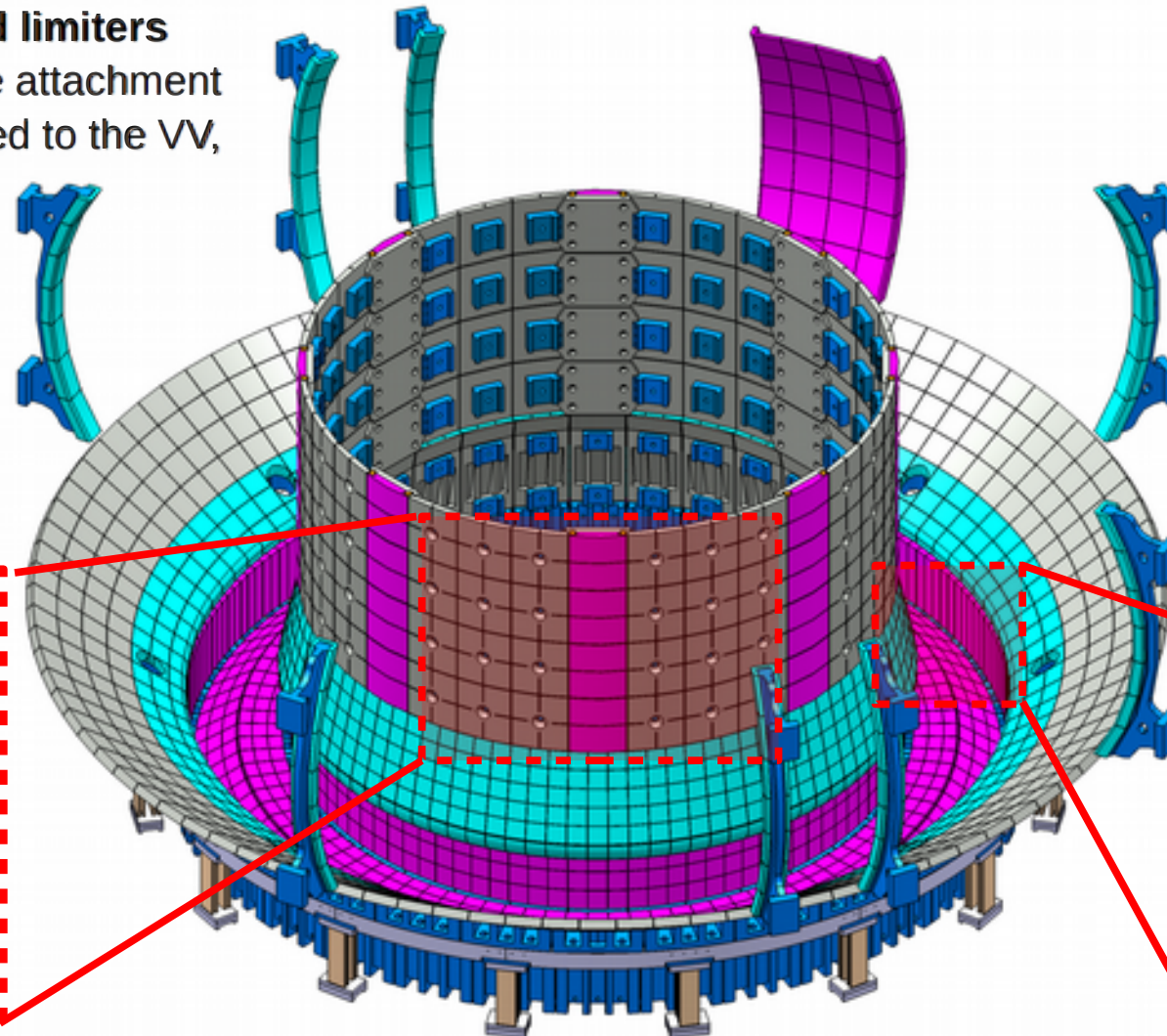
Von Mises stress in the vacuum vessel and PSP.



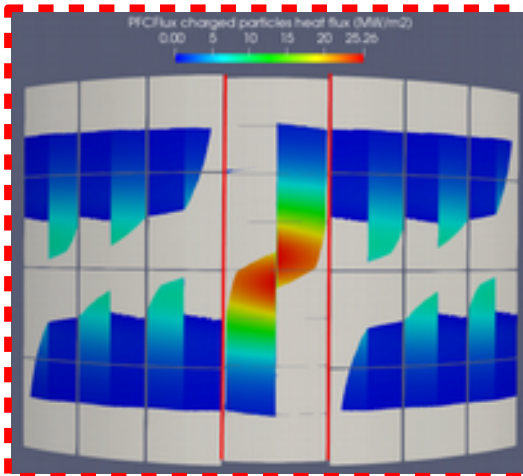
Vacuum vessel heating pipe routing.

## Inner wall limiters

- Plasma start-up and termination ( $\sim 0.4$  s)
- **tungsten** tiles forming **8 guard limiters**
- **Inconel 718** tiles with frontside attachment
- **Inconel 625** **U-brackets** welded to the VV, precisely machined surface



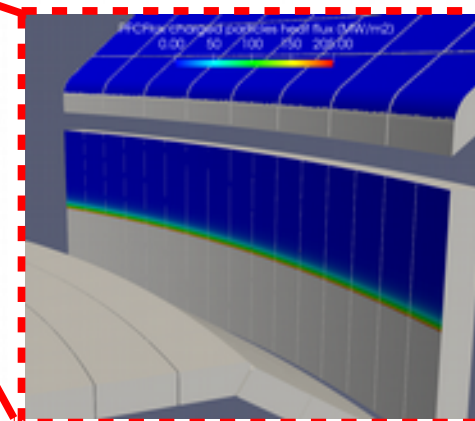
Heat flux distribution during plasma ramp-down



## Divertor

- Heat loads in divertor up to  $\sim 100$  MW/m<sup>2</sup>  
=> heat dissipation required (detachment, strike point sweeping)  
=> designed for **20 MW/m<sup>2</sup>, 2-3 s**
- **32 cassettes** bolted to toroidally continuous outer ring held by 16 flexible supports
- PFC tiles bolted from the cassette back side
- **tungsten** tiles in the divertor
- **W-coated Inconel** possibly on divertor baffles

Heat flux distribution in the divertor



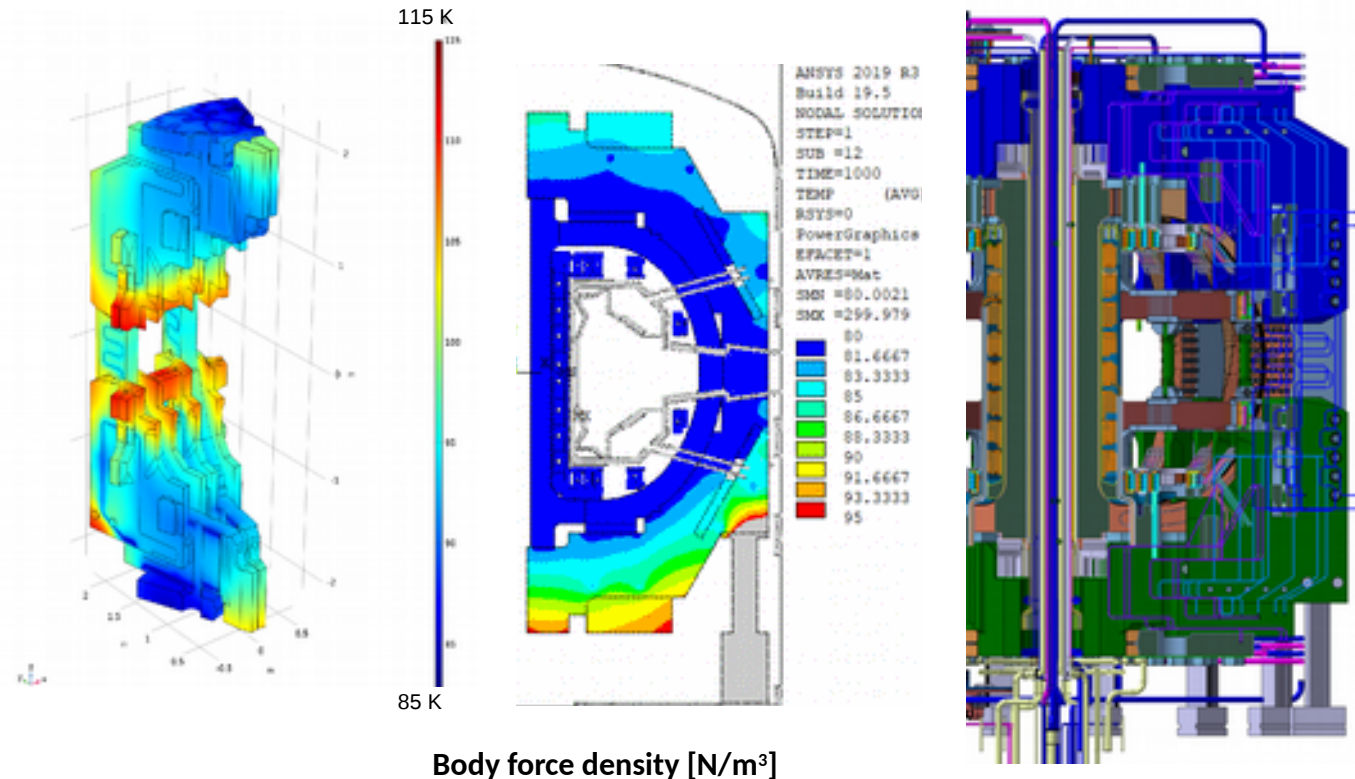


## Cryogenics overview

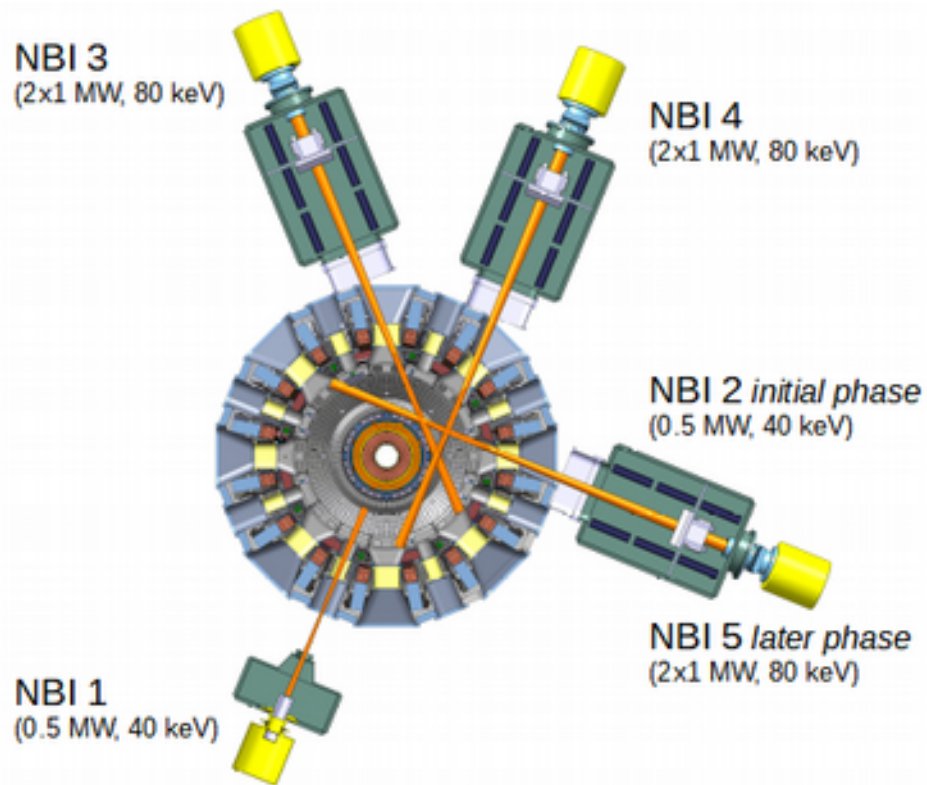
- **Cooldown after a discharge in <60 min**
  - TF coils ~250 MJ, PF coils ~50 MJ  
=> required cooling power ~100 kW
- **Multiple closed gaseous helium loops**
  - **CS** - high pressure ( $p_{\text{base}}$  60 bar,  $\Delta p$  4 bar,  $\dot{m}$  80 g/s)
  - **PF** - medium pressure ( $p_{\text{base}}$  20 bar,  $\Delta p$  1 bar,  $\dot{m}$  160 g/s)
  - **TF** - low pressure ( $p_{\text{base}}$  20 bar,  $\Delta p$  0.1 bar,  $\dot{m}$  800 g/s)
- Main cold source – **liquid nitrogen heat exchanger**
  - Cycle cooler (Brayton, J-T, G-M, ...) for subcooling under 80 K

## Multilayer insulation

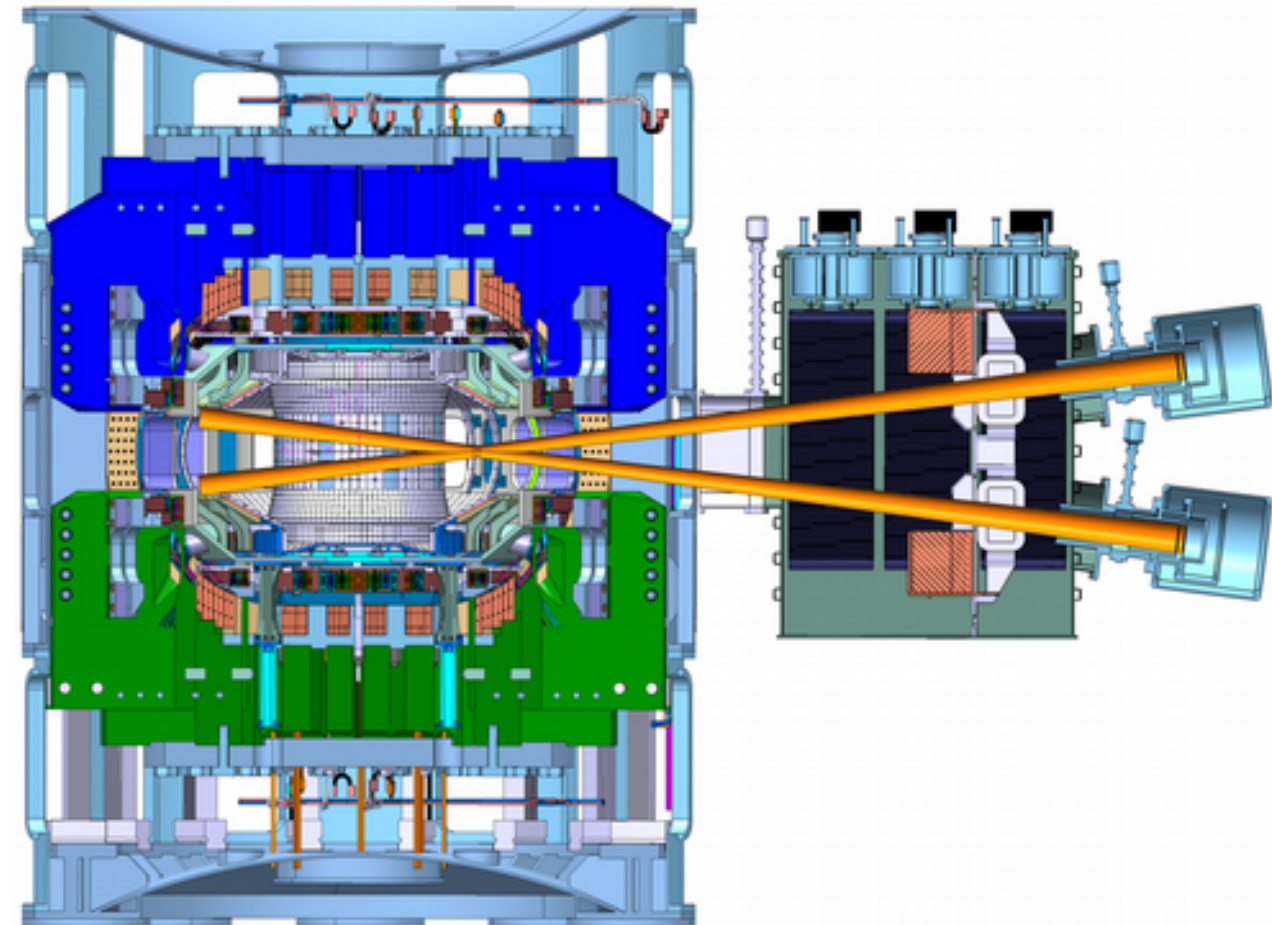
- 10-20 mm space available, **30-40 layers attached to VV**
- **Glass fiber spacer** needed because of high temperature VV
- **Metallic** (SS, Au, Cu, Al, Ti) **reflector**
- Insulation cuts needed because of **eddy currents** (mainly during disruptions)
- **In-house MLI** experiments in progress, different metals and mounting schemes
- Investigation of force effects via FEM simulations initiated



- **3-4 MW NBI @ 80 keV**, organized in 2 x 2 MW units
- 2 ion RF sources above each other **inclined by  $\sim 7^\circ$**  from horizontal plane
- 1<sup>st</sup> unit is about to be delivered by BINP Novosibirsk (will be installed on COMPASS)
- Aiming between magnetic axis and HFS wall - **tangency radius  $R < 0.65$  m**
- COMPASS 0.3 MW @ 40 keV NBI will be used for diagnostic purposes



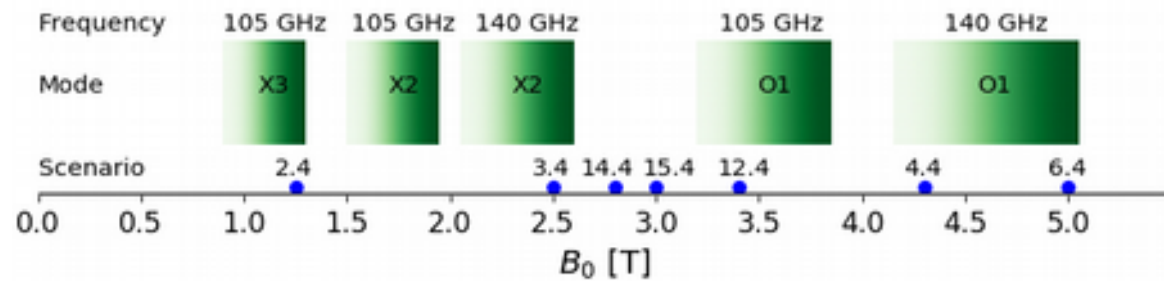
Top view of NBI distribution.



### ECRH for different COMPASS-U scenarios

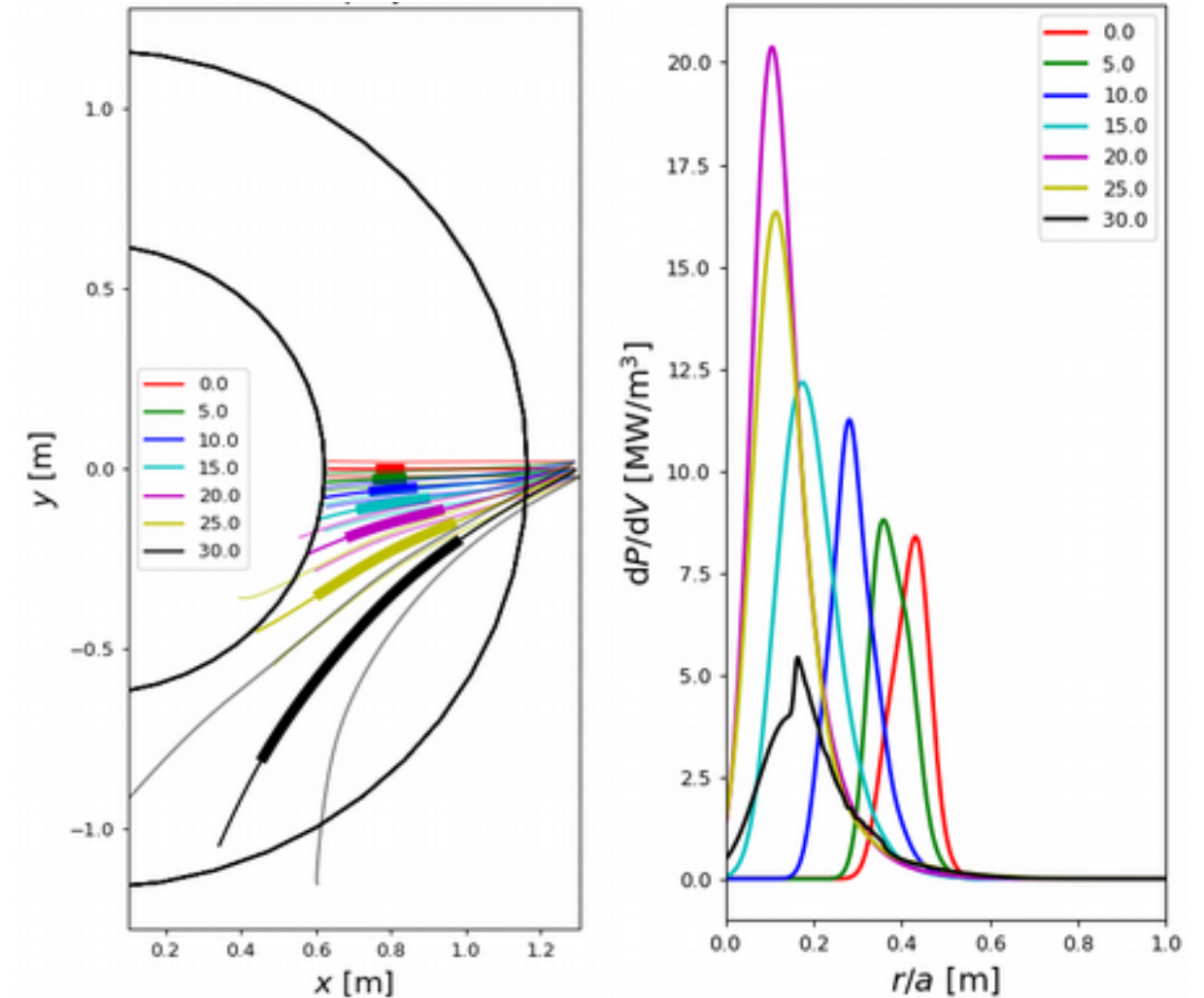
- Deposition on-axis is achieved for  $B_t$  1-2.5 and 5 T
- Toroidal steering needed for  $B_t$  3-4 T
- Simulations in TORBEAM + ASTRA ongoing

scenario	$B_t$ [T]	$n_{co}$ [ $m^{-3}$ ]	Operation mode	f [GHz]
2	1.25	$0.9 \times 10^{20}$	X3	105
3	2.5	$1.2 \times 10^{20}$	X2	140
12	3.4	$1.4 \times 10^{20}$	O1, toroidal steering	105
4	4.3	$2.4 \times 10^{20}$	O1, toroidal steering	140
6	5	$2.4 \times 10^{20}$	O1	140



### Components specification

- Gyrotrons: dual freq. 105-140 GHz, 1MW, 3-5s pulse length
- Waveguides: 63.5 mm diameter, total length < ~30 m
- Launchers: large equatorial port, steering mirrors



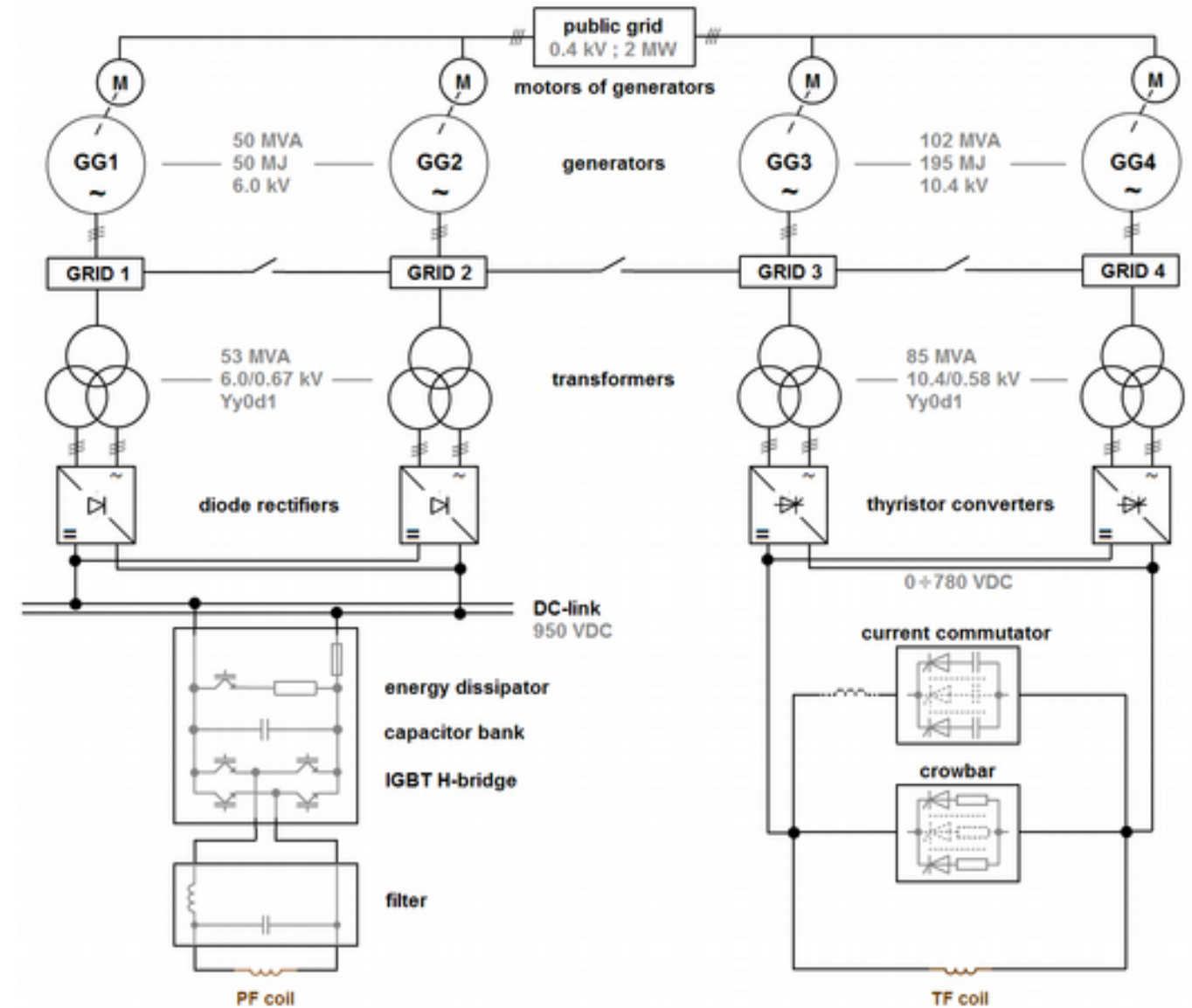
Scenario 12.4 (3.4 T), 105 GHz, O-mode  
 Optimal injec. 20°, full abs. at  $\rho < 0.3$

## Power Supply System

- Existing flywheel generators (50 MVA, 50 MJ each)
- Two new flywheel generators (106 MVA, 195 MJ each)
- PF coils:
  - 85 MW, 90 MJ from flywheel
  - IGBT H-bridges
- TF coils:
  - 140 MW, 340 MJ
  - thyristor converters
- Auxiliary heating + reserve: 38 MW, 60 MJ
- In total: **263 MW, 490 MJ**

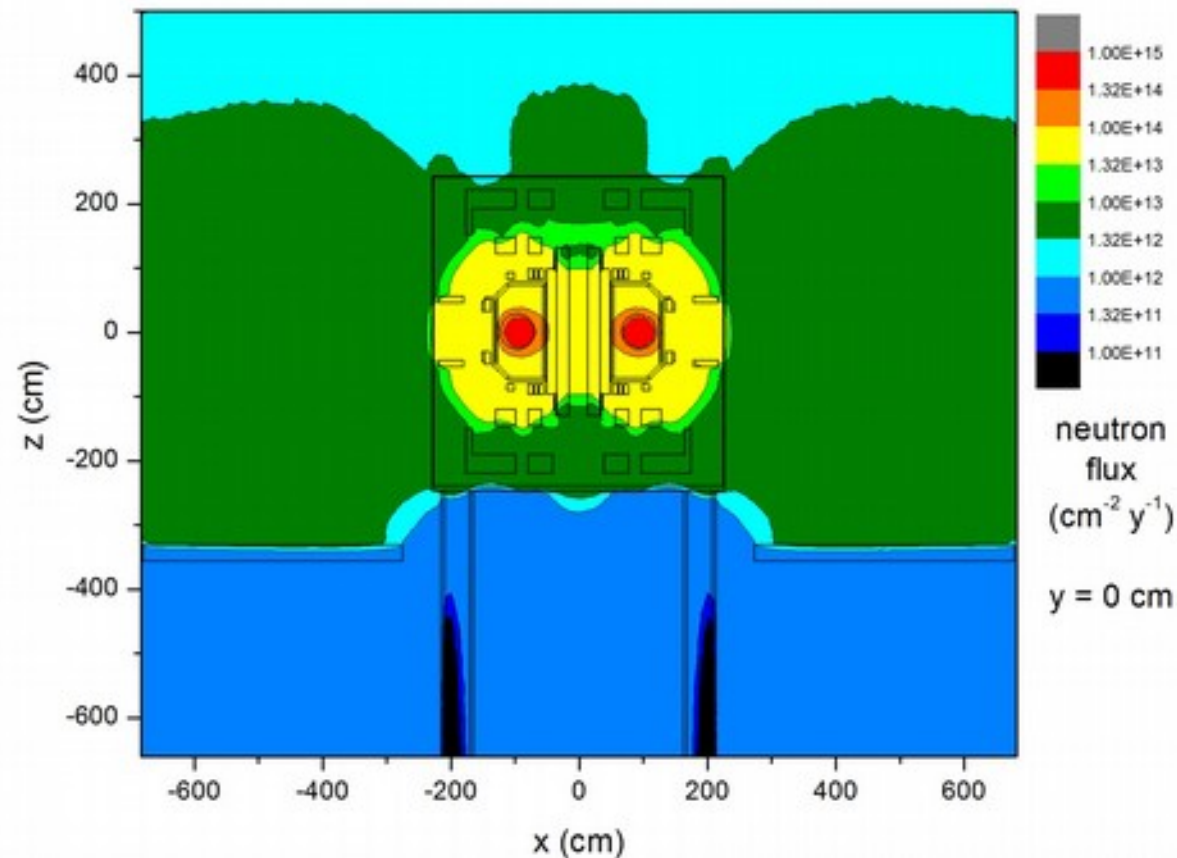
## Status

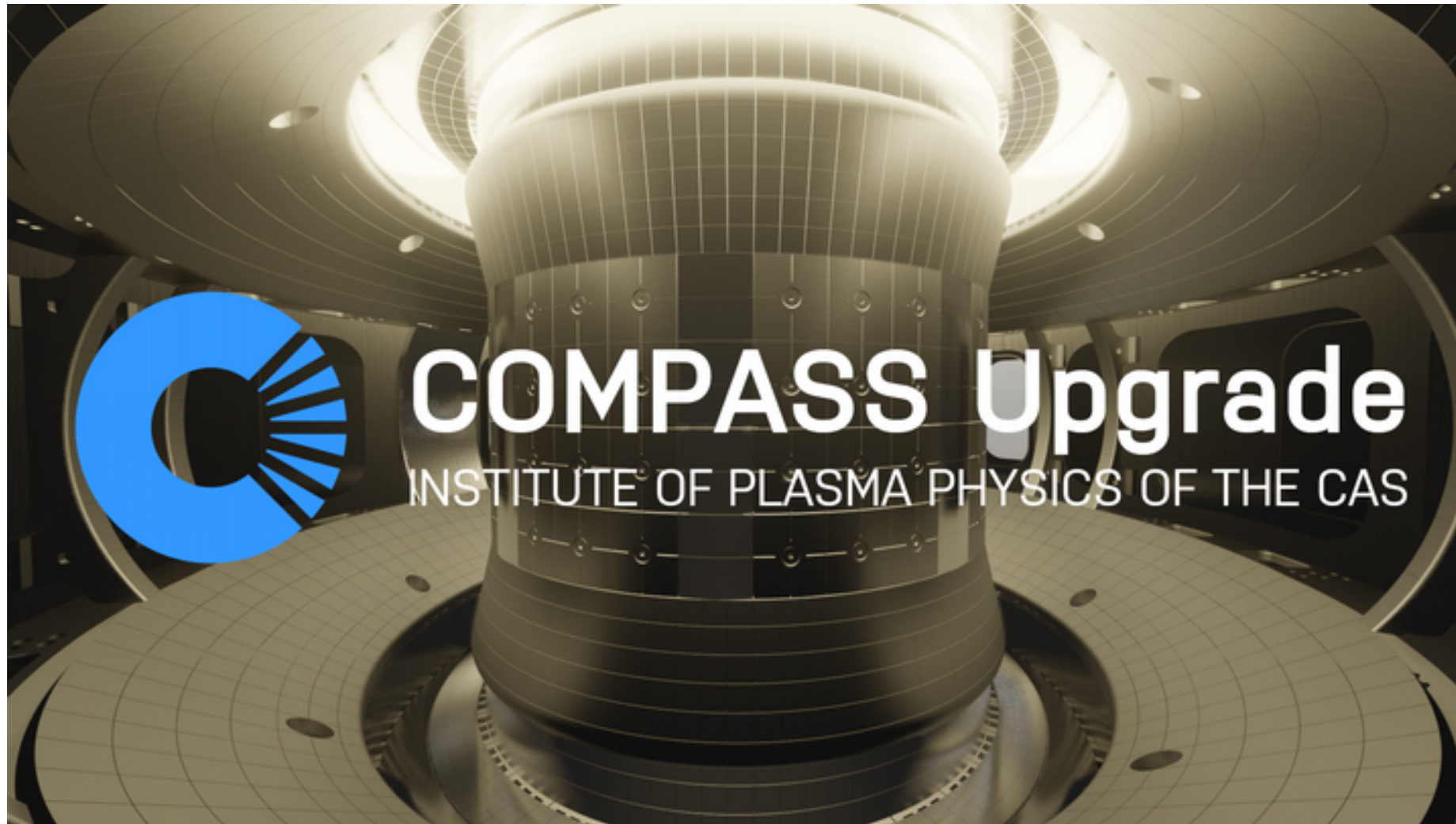
- FDR completed in February 2019
- Contract signed in February 2020



*Schematic overview of the power supply system.*

- The majority of ionizing radiation will come from **beam-target produced neutrons** during NBI operation.
- The expected neutron rate  **$1 \times 10^{14}$  to  $1.8 \times 10^{15}$  neutrons/s** (4 MW NBI)  
=> yearly production of  $3 \times 10^{18}$  neutrons for the expected scenario distribution.
- **Monte Carlo simulations** were carried out with the MCNP code to calculate both the neutron and gamma fields inside the experimental hall (IFJ PAN, Poland)





<https://youtu.be/oGfg0A5EsSE>